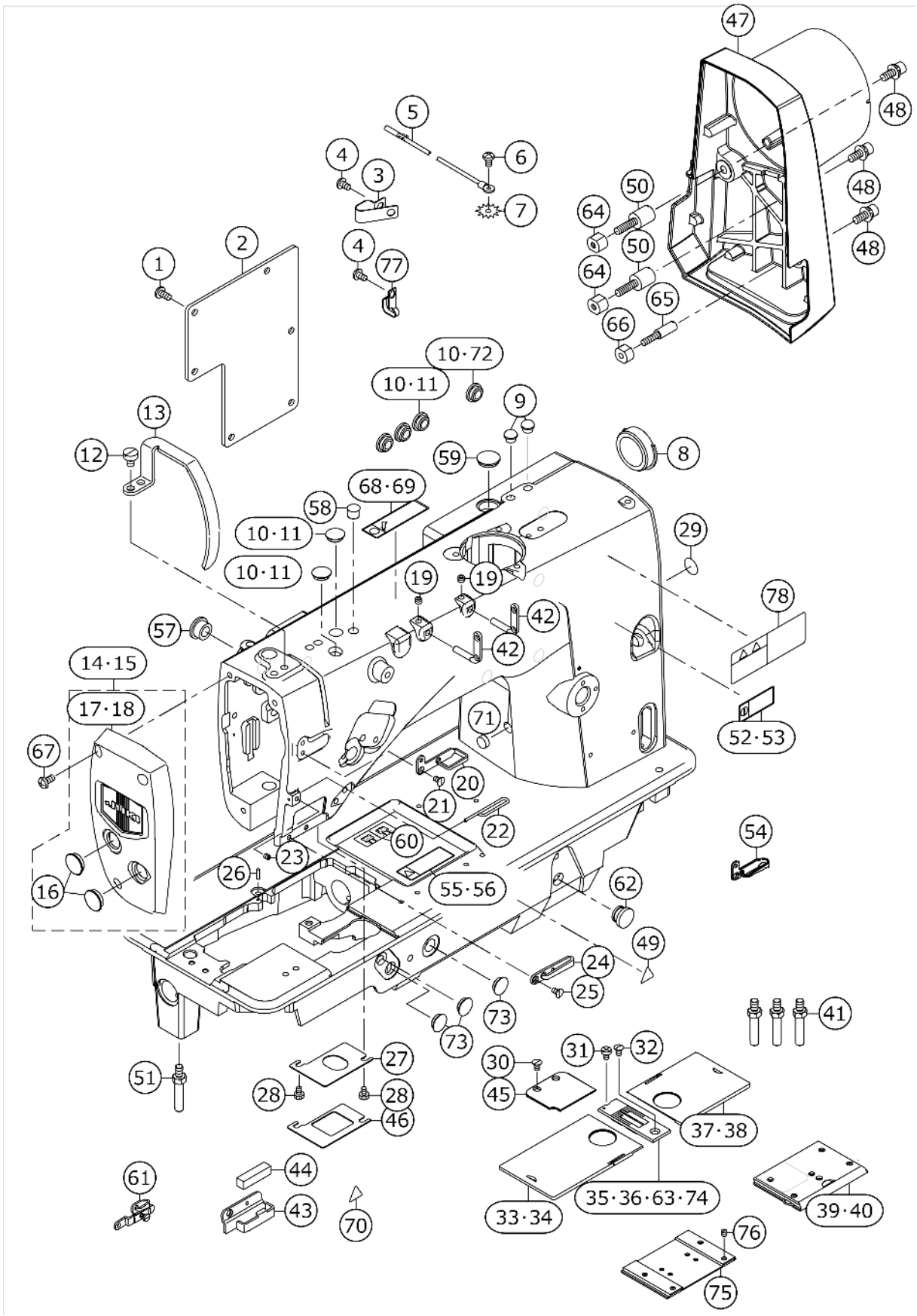
LH-3500A Series

FRAME - MISCELLANEOUS COVER COMPONENTS



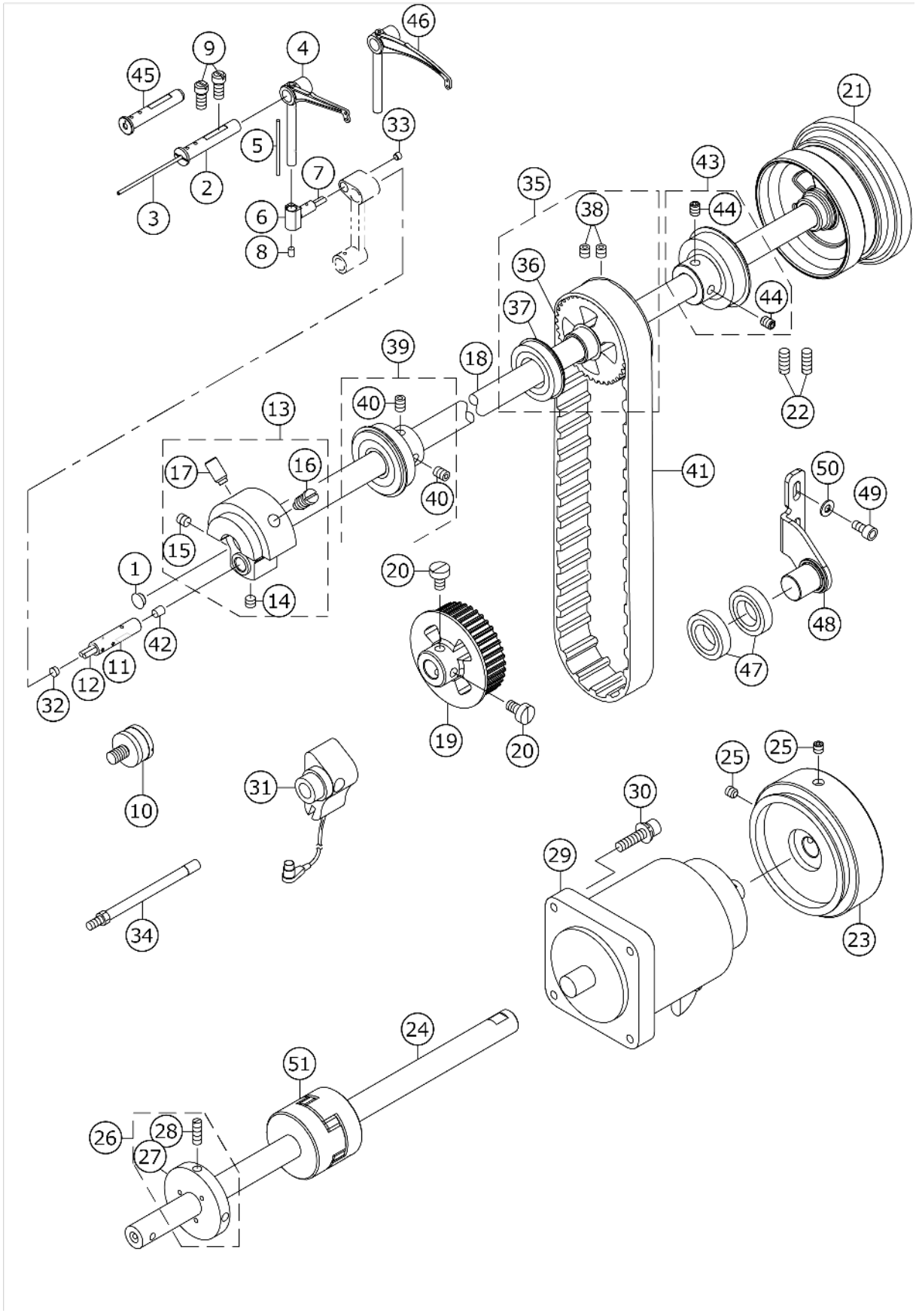
No.	品番	品吊	備考	子部品	消耗品	個数
1	SM4051255SP	SCREW M5 L=12				6.00
2	40028766	REAR PLATE				1.00
3	D2112555B00	CORD HOLDER LARGE	FOR LH-3528A-7 -3568A-7-3578A -7-3588A-7-352 8A-0B			3.00
4	SM4050855SP	SCREW	FOR LH-3528A-7 -3568A-7-3578A -7-3588A-7-352 8A-0B			4.00
5	23601057	EARTH CORD ASM-	FOR LH-3528A-7 -3568A-7-3578A -7-3588A-7-352 8A-0B			1.00
6	SM4050855SP	SCREW	FOR LH-3528A-7 -3568A-7-3578A -7-3588A-7-352 8A-0B			1.00
7	WT0530002KS	TOOTHED WASHER D=5-3	FOR LH-3528A-7 -3568A-7-3578A -7-3588A-7-352 8A-0B			1.00
8	22619100	CAP	FOR LH-3528A-3578A			1.00
9	TA0800504R0	PLUG D=8 L=4.5	FOR LH-3528A-3578A			2.00
10	TA1250406R0	RUBBER PLUG D=12.5 L=4	EXCEPT CHINA			6.00
11	TA1250406R0	RUBBER PLUG D=12.5 L=4	FOR CHINA			5.00
12	SM6060800SP	SCREW M6 L=8				2.00
13	40028245	THREAD-TAKE-UP-LEVER-COVER				1.00
14	40030298	ASSY-FACE-COVER-28	FOR LH-3528A-3 528A-7-3578A-3 578A-7			1.00
15	40030299	ASSY-FACE-COVER-68	FOR LH-3568A-3 568A-7-3588A-3 588A-7			1.00
16	TA1600406R0	PLUG		-		2.00
17	40029641	FACE-COVER-28	FOR LH-3528A-3 528A-7-3578A-3 578A-7	-		1.00
18	40029972	FACE-COVER-68	FOR LH-3568A-3 568A-7-3588A-3 588A-7	-		1.00
19	SM8050412TP	SCREW M5 L=4				2.00
20	40091179	THREAD-GUIDE-UPPER				1.00
21	SM1040750TP	SCREW M4 L=7				1.00
22	40029347	THREAD-GUIDE-WIRE				1.00
23	SM8040412TP	SET SCREW M4 L=4				1.00
24	40084142	THREAD-GUIDE-LOWER				1.00
25	SM1040750TP	SCREW M4 L=7				1.00

26	B1104051000	THROAT PLATE PIN				1
27	40028730	PLATE	FOR LH 3528A 3578A			1
28	SM9040603SC	SCREW M4 L 6				2
29	22901805	GROUND MARK				1
30	SM1040750TP	SCREW M4 L 7	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7			2
31	SM6040655TP	SCREW M4 L 6				1
32	SM2040750TP	SCREW M4 L 7 4				1
33	22601058	BED SLIDE LEFT ASM A	EXCHANGING GAUGE PARTS FOR LH 3528A 3568A 3578A 3588A			1
34	40025247	ASSY SLIDE PLATE L A	EXCHANGING GAUGE PARTS FOR LH 3528A 7 3568A 7 3578A 7 3588A 7			1
35	22625503	THROAT PLATE 1 4	EXCHANGING GAUGE PARTS FOR LH 3528A TYPE SA F			1
36	40025492	THROAT PLATE TRIM 1 4	EXCHANGING GAUGE PARTS FOR LH 3528A 7 TYPE SA F			1
37	22600555	BED SLIDE RIGHT ASM A	EXCHANGING GAUGE PARTS FOR LH 3528A 3568A 3578A 3588A			1
38	40025235	ASSY SLIDE PLATE R A	EXCHANGING GAUGE PARTS FOR LH 3528A 7 3568A 7 3578A 7 3588A 7			1
39	40042880	ASSY SLIDE PLATE F	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7			1
40	40042874	ASSY SLIDE PLATE F STANDARD	FOR LH 3528A 3578A			1
41	40096939	STUD				3
42	22920706	TWO EYELET				2
43	40032896	THREAD GUIDE FELT	TYPE A ACCESSORIE PARTS			1
44	22603708	FELT	TYPE A ACCESSORIE PARTS			1
45	40028706	AUXILIARY COVER	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7			1
46	40028731	PLATE	FOR LH 3568A 3588A			1

47	40091182	MOTOR COVER	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			1 00
48	SL6061692TN	BOLT	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			3 00
49	CM300200001	ATTENTION SEAL				1 00
50	40091183	STUD A	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			2 00
51	40035180	BED SCREW STUD B				1 00
52	CM200200201	LABEL 02 C	FOR CHINA			1 00
53	CM200200202	LABEL 02	EXCEPT CHINA			1 00
54	40029078	THREAD GUIDE UPPER	TYPE G ACCESSORIE PARTS FOR LH 3578A 3578A 7 3588A 3588A 7			1 00
55	CM301100102	LABEL 03	EXCEPT CHINA			1 00
56	CM301100101	LABEL 03 C	FOR CHINA			1 00
57	TA1470704R0	RUBBER PLUG				1 00
58	TA0950806R0	RUBBER PLUG				1 00
59	TA1650406R0	PLUG				1 00
60	40026811	THREADING DIAGRAM	TYPE A F			1 00
61	40034675	THREAD GUIDE ASM E	TYPE G ACCESSORIE PARTS FOR LH 3578A 3578A 7 3588A 3588A 7			1 00
62	TA1250705R0	RUBBER PLUG				1 00
63	40094772	THROAT PLATE 1 4	EXCHANGING GAUGE PARTS FOR LH 3528A 3568A 3578A 3588A TYPE G			1 00
64	40091184	STUD B	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			2 00
65	40091185	STUD C	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			1 00
66	40091186	STUD D	FOR LH 3528A 7 3568A 7 3578A 7 3588A 7 3528A 0B			1 00
67	SM4051055SP	SCREW				3 00

68	CM200100102	LABEL□01	EXCEPT CHINA			1□00
69	CM200100101	LABEL□01□C	FOR CHINA			1□00
70	CM300200003	ATTENTION LABEL				1□00
71	TA1030402R0	RUBBER PLUG D□10□3 L□4				1□00
72	TA1050504R0	RUBBER PLUG				1□00
73	TA1250406R0	RUBBER PLUG D□12□5 L□4				3□00
74	40094773	THROAT PLATE TRIM 1□4	EXCHANGING GAUGE PARTS FOR LH□3528A□7□3568A□7□3578A□7□3588A□7□TYPE G□			1□00
75	23206709	BED SLIDE □FRONT□A	SELECTIVE PARTS			1□00
76	SS8110410TP	SCREW 11□64□40 L□ 3□5	SELECTIVE PARTS			1□00
77	40022407	CORD HOLDER				1□00
78	CM301300001	SAFETY LABEL	FOR LH□3528A□7□3568A□7□3578A□7□3588A□7			1□00

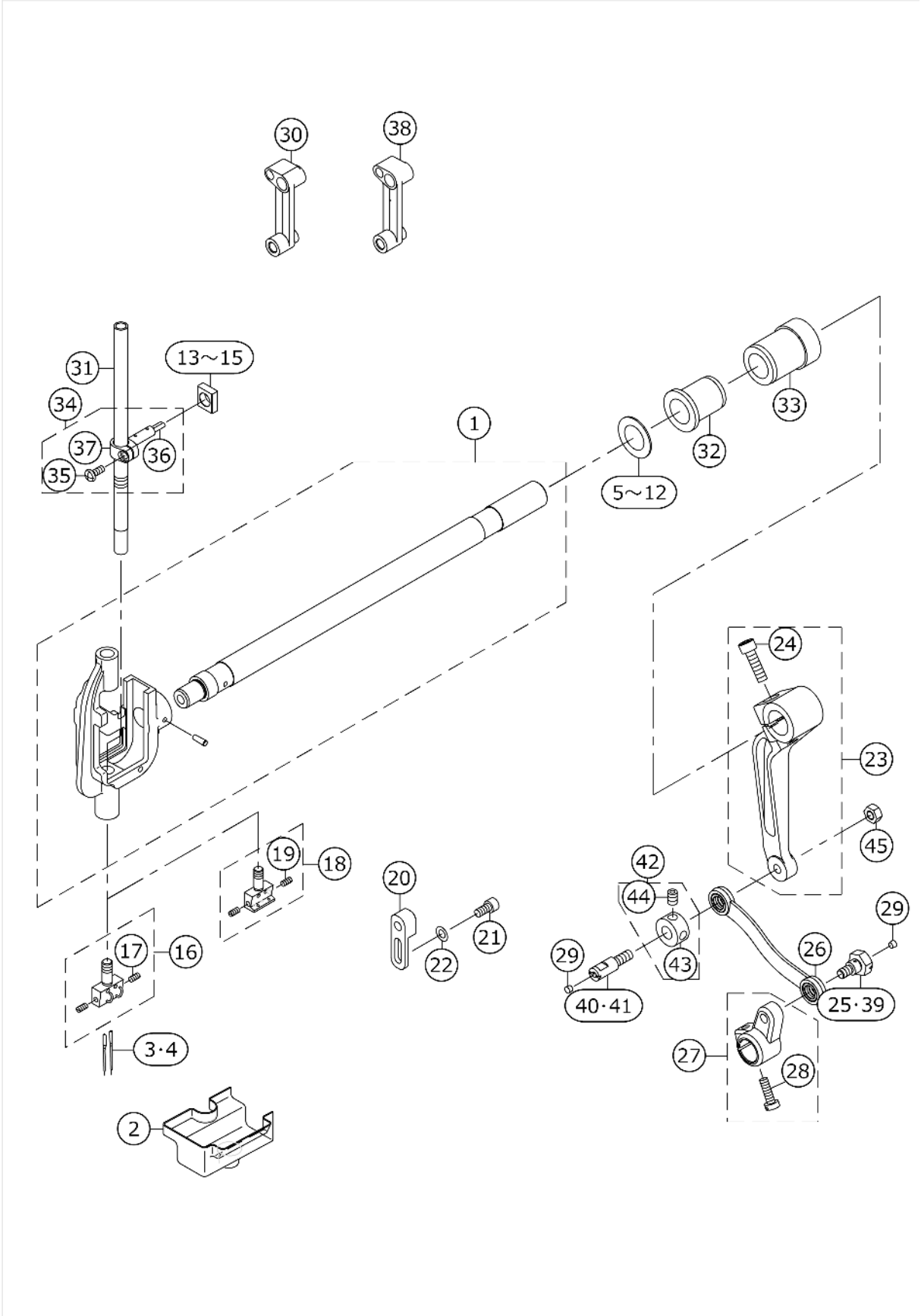
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	TA0750404R0	PLUG D=7.5 L=3.5				1.00
2	22605307	THREAD TAKE-UP LEVER PIN				1.00
3	CQ202000000	OIL WICK				0.15
4	40024093	THREAD TAKE-UP LEVER C				1.00
5	CQ202000000	OIL WICK				0.04
6	40022678	TAKE-UP LEVER THRUST PIN				1.00
7	CQ252000000	OIL WICK				0.02
8	22810907	RUBBER PLUG				1.00
9	40010470	SHUTTLE ASM SCREW				2.00
10	22622401	SYNCRO FRNGE	OPTIONAL PARTS (FOR LH-3528A-3568A-3578A-3588A)			1.00
11	40029964	NEEDLE BAR CRANK PIN				1.00
12	CQ303000000	OIL WICK				0.02
13	40031864	ASSY COUNTER WEIGHT				1.00
14	SM8060552TP	SCREW M6 L=5		○		1.00
15	SM8060612TP	SCREW M6 L=6		○		1.00
16	40004171	COUNTER WEIGHT SCREW		○		1.00
17	SM8081652TP	SCREW M8 L=16		○		1.00
18	40024436	MAIN SHAFT	FOR LH-3528A-3568A-3578A-3588A			1.00
19	40028117	LOWER SPROCKET				1.00
20	SM6061150TP	SCREW M6 L=11				2.00
21	40032987	HAND WHEEL	FOR LH-3528A-3568A-3578A-3588A			1.00
22	SM8061550TP	SCREW M6 L=15	FOR LH-3528A-3568A-3578A-3588A			2.00
23	40091181	HAND WHEEL	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
24	40091180	MAIN SHAFT	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
25	SM80608A2TP	SCREW M6 L=8	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			2.00
26	40020454	BTW DRIVING WHEEL ASM				1.00
27	40020455	BTW DRIVING WHEEL		○		1.00
28	SM8051610SP	SCREW M5 L=16		○		2.00
29	40091227	SERVO MOTOR 550W	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
30	SL6052592TN	BOLT	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			4.00
31	40026920	SYNCHRONIZER ASM	OPTIONAL PARTS (FOR LH-3528A-3568A-3578A-3588A)			1.00

32	TA0500301R0	PLUG 5X5□8 L□3				1□00
33	TA0370301R0	PLUG D□3□7X4□4 L□3				1□00
34	40032142	SENSOR□SUPPORT□SHAFT□ASM□	OPTIONAL PARTS □FOR LH□3528A□ 3568A□3578A□35 88A□			1□00
35	40029048	ASSY□MAINSHAFT□BEARING□2				1□00
36	40028116	MAIN□SHAFT□SPROCKET		□		1□00
37	SB120002500	BEARING		□		1□00
38	SM80608A2TP	SCREW M6 L□8		□		2□00
39	40142685	FRONT□BEARING				1□00
40	40010417	BEARING□BUSH□SCREW		□		2□00
41	40028652	TIMING□BELT				1□00
42	TA0490601R0	PLUG D□4□9X5□5 L□6				1□00
43	40150029	MAIN□SHAFT□BEARING				1□00
44	40010417	BEARING□BUSH□SCREW		□		2□00
45	40098905	THREAD□TAKE□UP□LEVER□PIN□B	FOR LH□3578A□3 578A□7□3588A□3 588A□7			1□00
46	40043322	TAKE□UP□LEVER□E□COATING	FOR LH□3578A□3 578A□7□3588A□3 588A□7			1□00
47	SB117000100	BEARING	FOR LH□3588A□7			2□00
48	40098038	IDLER□PLATE□ASM	FOR LH□3588A□7			1□00
49	SM6051002TP	SCREW M5X0□8 L□10	FOR LH□3588A□7			2□00
50	WP0501016SD	WASHER 5X10□5X1	FOR LH□3588A□7			2□00
51	40051473	COUPLING ASM□	FOR LH□3528A□7 □3568A□7□3578A □7□3588A□7			1□00

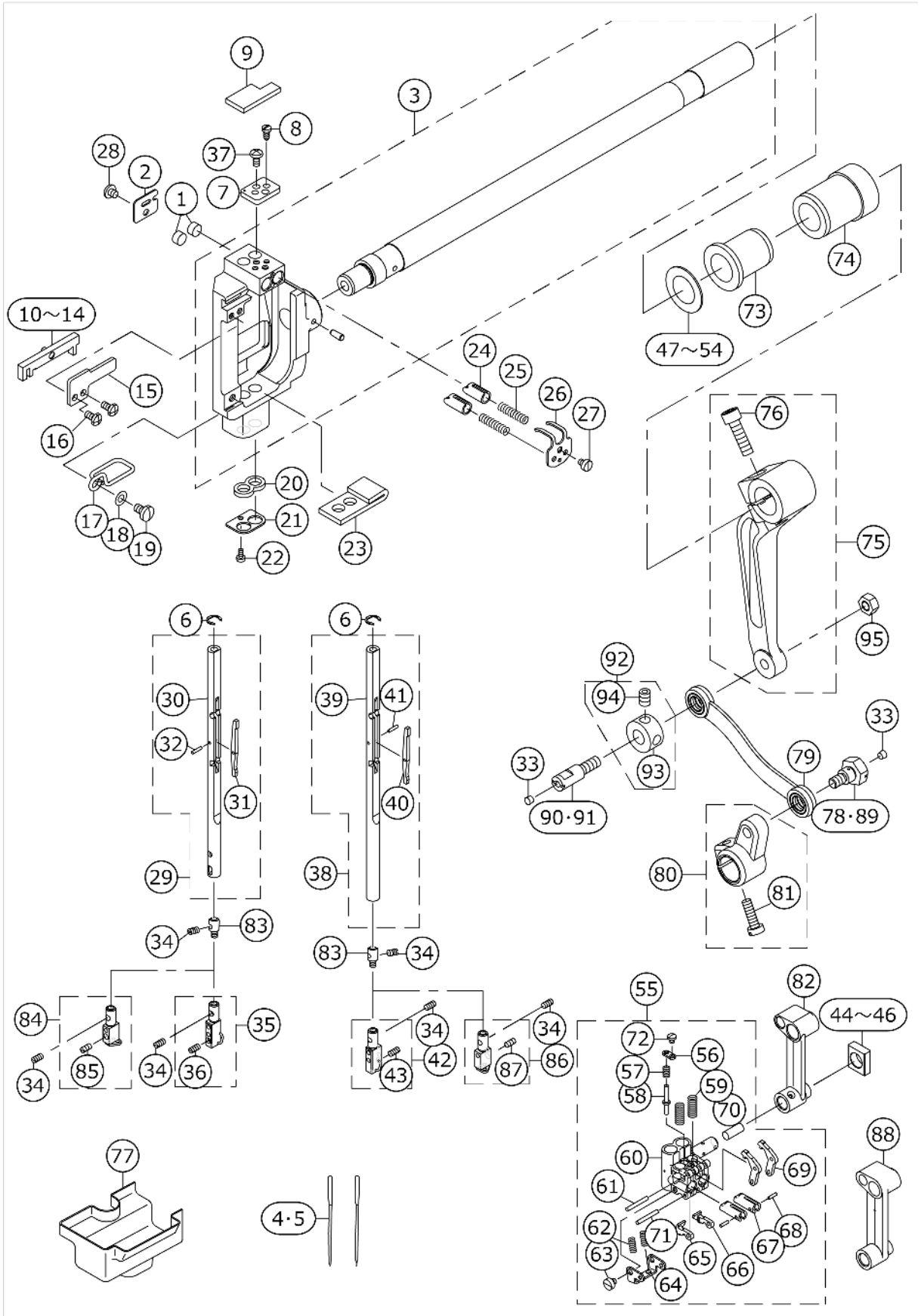
NEEDLE BAR COMPONENTS (1) FOR LH-3528A-1, LH-3528A-7, B578A, B578A-7



No.	品番	品吊	備考	子部品	消耗品	個数
1	40026395	NEEDLE BAR ROCKING BASE ASM				1.00
2	22606800	OIL GUARD RUBBER				1.00
3	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS			2.00
4	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS			2.00
5	22606206	SPACER Y	SELECTIVE PARTS			1.00
6	22606305	SPACER Z	SELECTIVE PARTS			1.00
7	22607600	SPACER A	SELECTIVE PARTS			1.00
8	22607709	SPACER B	SELECTIVE PARTS			1.00
9	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1.00
10	22607808	SPACER D	SELECTIVE PARTS			1.00
11	22607907	SPACER E	SELECTIVE PARTS			1.00
12	22606404	SPACER F	SELECTIVE PARTS			1.00
13	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1.00
14	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1.00
15	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1.00
16	40026035	ASSY NEEDLE CLAMP #1 #4	EXCHANGING GAUGE PARTS			1.00
17	SS8080660TP	SCREW 1.8.44 L.5.5		*		2.00
18	10148054	NEEDLE CLAMP ASM #1 #4	EXCHANGING GAUGE PARTS			1.00
19	SS8080660TP	SCREW 1.8.44 L.5.5		*		2.00
20	40028666	ROCKING ROD FIXING BLOCK	FOR LH-3528A			1.00
21	SM6051002TP	SCREW M5X0.8 L.10	FOR LH-3528A			2.00
22	WP0550800SP	WASHER 5.5X10X0.8	FOR LH-3528A			2.00
23	40033669	ASSY REAR ARM				1.00
24	SM6062502TP	SCREW M6 L.25		*		1.00
25	40143358	SHOULDER SCREW A	SELECTIVE PARTS			1.00
26	40032124	DRIVING ROD ASM				1.00
27	40028853	ASSY DRIVING ARM				1.00
28	SM6051600SP	SCREW M5 L.16		*		1.00
29	TA0370301R0	PLUG D.3.7X4.4 L.3				2.00
30	40030037	NEEDLE BAR CRANK ROD	FOR LH-3528A.3528A-7			1.00
31	40028031	NEEDLE BAR				1.00
32	40023568	BUSHING				1.00
33	40023569	BUSHING				1.00

34	40031862	ASSY□NEEDLE□BAR□CONNECTION				1□00
35	SM4041055SP	SCREW		□		1□00
36	CQ252000000	O□L WICK		□		0□04
37	40040302	NEEDLE□BAR□CONNECTION		□		1□00
38	40030038	NEEDLE□BAR□CRANK□ROD	FOR LH□3578A□3578A□7			1□00
39	40143359	SHOULDER□SCREW □B	SELECTIVE PARTS			1□00
40	40143360	THRUST□PIN□A	SELECTIVE PARTS			1□00
41	40143361	THRUST□PIN□B	SELECTIVE PARTS			1□00
42	CS087101BSH	THRUST COLLAR ASM □D□8□73 W □10				1□00
43	CS0871019SH	THRUST COLLAR D□8□73 W □10		□		1□00
44	SS8150822TP	SCREW 15□64□28 L□8		□		2□00
45	NM6060001CP	NUT M 6				1□00

NEEDLE BAR COMPONENTS (2) FOR LH-3568A-1, LH-3568A-7, 3588A-3, 3588A-7

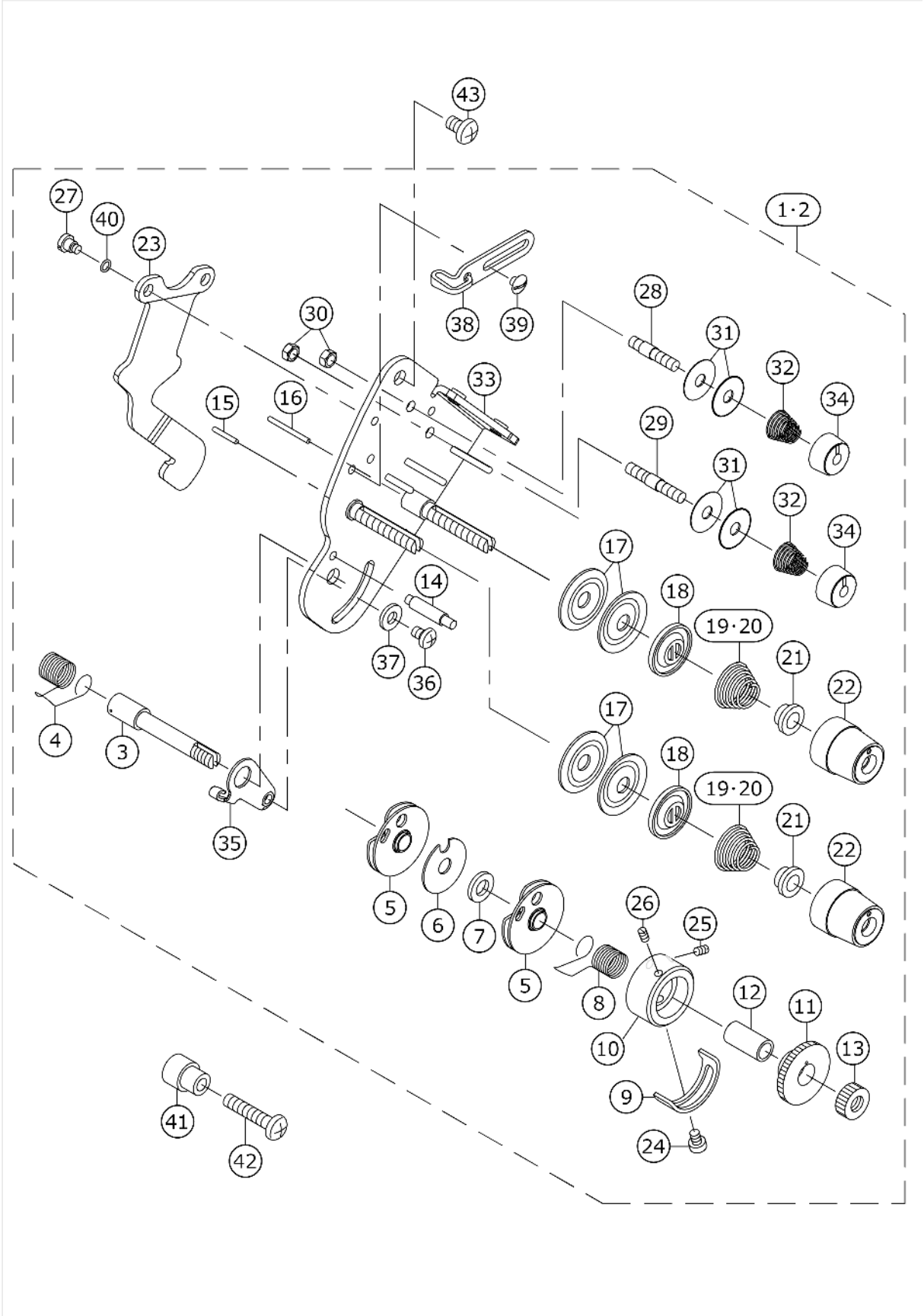


No.	品番	品吊	備考	子部品	消耗品	個数
1	11002904	ROLLER FELT				2.00
2	22681209	FELT COVER				1.00
3	40026402	NEEDLE.BAR.ROCKING.BASE.ASM.				1.00
4	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS			2.00
5	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS			2.00
6	40166315	RING.Z				2.00
7	22682702	NEEDLE BAR SWIVEL STOPPER				1.00
8	22681712	STOPPER SCREW				2.00
9	40039629	FELT				1.00
10	22681951	SLIDER BLOCK ASM.A	SELECTIVE PARTS			1.00
11	22682058	SLIDER BLOCK ASM.B	SELECTIVE PARTS			1.00
12	22682157	SLIDE BLOCK	SELECTIVE PARTS			1.00
13	22682256	SLIDER BLOCK ASM.D	SELECTIVE PARTS			1.00
14	22682355	SLIDER BLOCK ASM.E	SELECTIVE PARTS			1.00
15	22681803	SLIDE BLOCK GUIDE PLATE				1.00
16	SS4090715SP	SCREW 9.64.40 L.7				2.00
17	22685903	FELT GUIDE				1.00
18	WP0450000SD	WASHER 4.5X8X0.5				1.00
19	SS7110710SP	SCREW 11.64.40 L.7				1.00
20	22686000	NEEDLE BAR OIL SEAL FELT A				1.00
21	22685804	NEEDLE BAR OIL SEAL PLATE				1.00
22	SS6060510TP	SCREW 3.32.56 L.4.5				1.00
23	22686109	NEEDLE BAR OIL SEAL FELT B				1.00
24	22681407	NEEDLE BAR STOPPER				2.00
25	22681506	SPRING				2.00
26	40095222	STOPPER.SPRING.COVER				1.00
27	SS6080410SP	SCREW 1.8.44 L.4				1.00
28	SS4090415SP	SCREW 9.64.40 L.4				1.00
29	40026983	NEEDLE.BAR.ASM.LEFT				1.00
30	40026982	NEEDLE.BAR.LEFT		○		1.00
31	22685200	SEESAW PLATE		○		1.00
32	22685408	NEEDLE BAR PIN		○		1.00
33	TA0370301R0	PLUG D3.7X4.4 L.3				2.00
34	B1425526000	SCREW 1.8.44 L.6				4.00
35	40029561	ASSY.NEEDLE.CLAMP.L(1.4)	EXCHANGING GAUGE PARTS			1.00
36	SS8080660TP	SCREW 1.8.44 L.5.5		○		2.00
37	SS4090715SP	SCREW 9.64.40 L.7				2.00
38	40026984	NEEDLE.BAR.ASM.RIGHT				1.00
39	40026981	NEEDLE.BAR.RIGHT		○		1.00
40	22685200	SEESAW PLATE		○		1.00
41	22685408	NEEDLE BAR PIN		○		1.00
42	40029562	ASSY.NEEDLE.CLAMP.R(1.4)	EXCHANGING GAUGE PARTS			1.00

43	SS8080660TP	SCREW 1□8□44 L□5□5		□		2□00
44	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1□00
45	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1□00
46	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1□00
47	22606206	SPACER Y	SELECTIVE PARTS			1□00
48	22606305	SPACER Z	SELECTIVE PARTS			1□00
49	22607600	SPACER A	SELECTIVE PARTS			1□00
50	22607709	SPACER B	SELECTIVE PARTS			1□00
51	B1438512B00	WASHER 17□1X28X1□5	SELECTIVE PARTS			1□00
52	22607808	SPACER D	SELECTIVE PARTS			1□00
53	22607907	SPACER E	SELECTIVE PARTS			1□00
54	22606404	SPACER F	SELECTIVE PARTS			1□00
55	40032147	NEEDLE□BAR□CONNECTION□ASM				1□00
56	40059036	RELEASE□PIN□COVER		□		1□00
57	22683304	SPRING		□		1□00
58	40024473	RELEASE□PIN		□		1□00
59	22683809	SPRING		□		2□00
60	40028679	NEEDLE□BAR□CONNECTION		□		1□00
61	22683403	NEEDLE BAR CONNECTION PIN		□		1□00
62	22684104	SPRING		□		2□00
63	SS6080340SP	SCREW 1□8□44 L□2□9		□		2□00
64	22684203	SPRING BRACKET		□		1□00
65	22683908	CLUTCH STOPPER LEFT		□		1□00
66	22684005	CLUTCH STOPPER RIGHT		□		1□00
67	40024064	NEEDLE□BAR□CLUTCH		□		2□00
68	B1705850000	STOPPER PIN		□		2□00
69	22683601	CLUTCH LEVER		□		2□00
70	CQ252000000	OIL WICK		□		0□03
71	40015144	NEEDLE BAR CONNECTION PIN		□		1□00
72	SS7060310SP	SCREW 3□32□56 L□3		□		1□00
73	40023568	BUSHING				1□00
74	40023569	BUSHING				1□00
75	40033669	ASSY□REAR□ARM				1□00
76	SM6062502TP	SCREW M6 L□25		□		1□00
77	22685705	OIL GUARD RUBBER				1□00
78	40143358	SHOULDER□SCREW□A	SELECTIVE PARTS			1□00
79	40032124	DRIVING□ROD□ASM				1□00
80	40028853	ASSY□DRIVING□ARM				1□00
81	SM6051600SP	SCREW M5 L□16		□		1□00

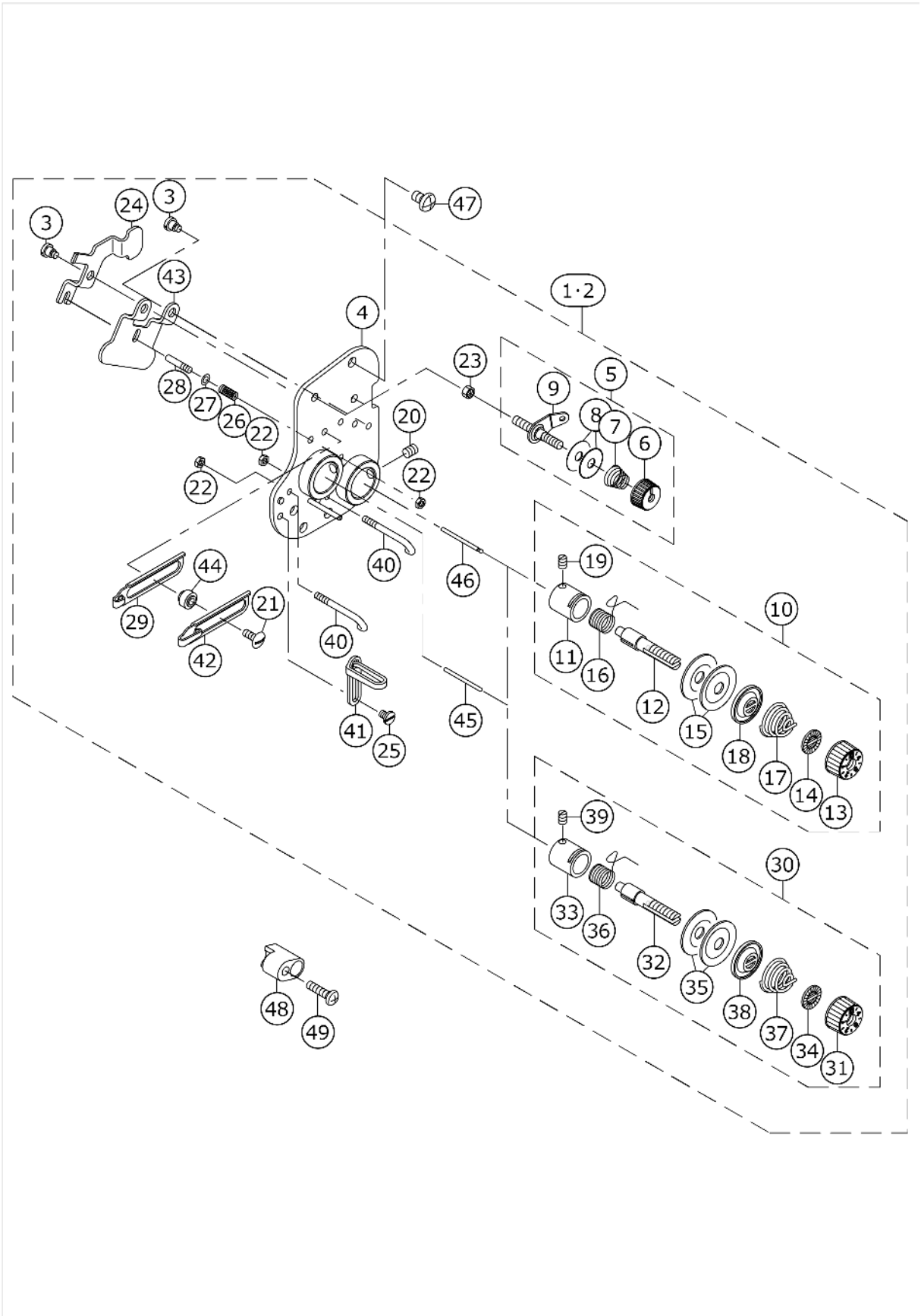
82	40028200	NEEDLE□BAR□CRANK□ROD	FOR LH□3568A□3568A□7			1□00
83	22682504	SPRING BEARING				2□00
84	B1402528FALA	NEEDLE CLAMP ASM □1□4	EXCHANGING GAUGE PARTS			1□00
85	SS8080660TP	SCREW 1□8□44 L□5□5		□		2□00
86	B1402528FARA	NEEDLE CLAMP ASM □1□4	EXCHANGING GAUGE PARTS			1□00
87	SS8080660TP	SCREW 1□8□44 L□5□5		□		2□00
88	40030027	NEEDLE□BAR□CRANK□ROD	FOR LH□3588A□3588A□7			1□00
89	40143359	SHOULDER□SCREW □B	SELECTIVE PARTS			1□00
90	40143360	THRUST□PIN□A	SELECTIVE PARTS			1□00
91	40143361	THRUST□PIN□B	SELECTIVE PARTS			1□00
92	CS087101BSH	THRUST COLLAR ASM □D□8□73 W □10				1□00
93	CS0871019SH	THRUST COLLAR D□8□73 W □10		□		1□00
94	SS8150822TP	SCREW 15□64□28 L□8		□		2□00
95	NM6060001CP	NUT M6				1□00

TENSION POST COMPONENTS (1) (LH) (3528A) (3528A-7 TYPE S) (G) (LH) (3578A) (3578A-7 TYPE G)



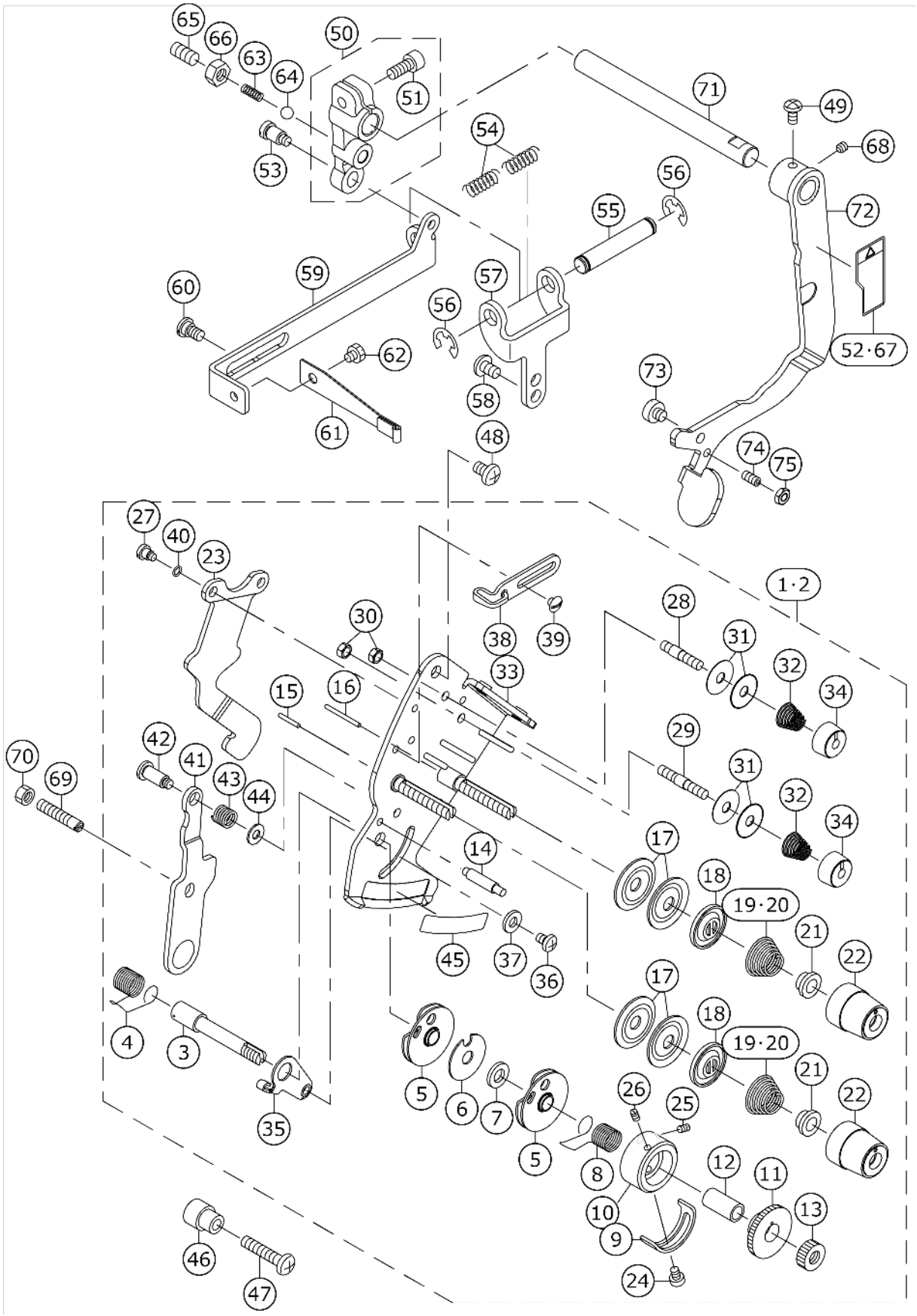
No.	品番	品吊	備考	子部品	消耗品	個数
1	40091191	COMP.THREAD.TENSION.MAL28S	TYPE S			1.00
2	40094770	COMP.THREAD.TENSION.MAL28G	TYPE G			1.00
3	10697605	THREAD TAKE-UP SPRING STUD		○		1.00
4	22618706	THREAD TAKE-UP SPRING A		○		2.00
5	B31375270A0	TAKE-UP SPRING GUIDE ASM.		○		1.00
6	B3142527000	TAKE-UP SPRING GUIDE PLATE		○		1.00
7	B3139527000	COLLAR		○		1.00
8	22618805	THREAD TAKE-UP SPRING B		○		1.00
9	B3138527000	ADJUSTING PLATE B		○		1.00
10	22617609	THREAD TENSION POST		○		1.00
11	22617708	TAKE-UP SPRING GUIDE		○		1.00
12	B3141527000	PRESSER COLLAR		○		1.00
13	22617807	NUT		○		1.00
14	B3143527000	TAKE-UP SPRING GUIDE STUD		○		1.00
15	22618201	TENSION RELEASE PIN A		○		1.00
16	22618300	TENSION RELEASE PIN B		○		1.00
17	B3126012000	THREAD TENSION DISK		○		4.00
18	22617906	THREAD TENSION DISK PRESSER		○		2.00
19	B3129012A00	TENSION SPRING	TYPE S	○		2.00
20	B3114232000	THREAD TENSION SPRING	TYPE G	○		2.00
21	B3112704000	TENSION SPRING BUSHING		○		2.00
22	11957008	THREAD TENSION KNOB		○		2.00
23	40091259	DISK.RELEASE.PLATE.B		○		1.00
24	SS7090510SP	SCREW 9.64.40 L.4.6		○		1.00
25	22618904	SET SCREW		○		1.00
26	22618904	SET SCREW		○		1.00
27	SD0470316TP	SHOULDER SCREW D.4.7 H.3.1		○		2.00
28	10124204	THREAD TENSION POST A		○		1.00
29	10124303	THREAD TENSION POST B		○		1.00
30	NS6110310SP	NUT 11.64.40		○		2.00
31	10741106	FIRST THREAD TENSION PLATE		○		4.00
32	11045101	THREAD TENSION SPRING		○		2.00
33	40091258	ASSY.TENSION.BASE.PLATE28		○		1.00
34	11072402	THREAD TENSION NUT		○		2.00
35	10697506	THREAD TENSION BRACKET A		○		1.00
36	SS4110615SP	SCREW 11.64.40 L.6		○		1.00
37	WP0501016SD	WASHER 5X10.5X1		○		1.00
38	40083824	THREAD.TAKE-UP.GUIDE.B		○		1.00
39	SS5090420SP	SCREW 9.64.40 L.3.5		○		2.00
40	RO036080200	RUBBER RING		○		2.00
41	40091193	STUD				1.00
42	SM4052501SN	SCREW M5X0.8 L.25				1.00
43	SM4051001SN	SCREW M5				1.00

TENSION POST COMPONENTS (2-NEEDLE LH-3528A TYPE A/F)



No.	品番	品吊	備考	子部品	消耗品	個数
1	40032707	COMP.THREAD.TENSION.28S	TYPE F			1.00
2	40032709	COMP.THREAD.TENSION.28A	TYPE A			1.00
3	SD0470316TP	SHOULDER SCREW D.4.7 H.3.1		○		3.00
4	40028250	ASSY.TENSION.BASE.PLATE		○		1.00
5	40052366	ASSY.THREAD.TENSION		○		2.00
6	11072402	THREAD TENSION NUT		○		1.00
7	22945505	THREAD TENSION SPRING		○		1.00
8	B3214047000	BOBBIN WINDER TENSION DISC		○		2.00
9	22529473	BOBBIN THREAD TENSION ROD ASM.		○		1.00
10	40056698	THREAD TENSION ASM.	TYPE F	○		1.00
11	22945307	THREAD TENSION POST BASE		○		1.00
12	22921209	THREAD TENSION POST		○		1.00
13	23626005	THREAD TENSION NUT		○		1.00
14	22921407	ROTATION STOPPER		○		1.00
15	22921506	THREAD TENSION DISK		○		2.00
16	22921605	THREAD TAKE-UP SPRING		○		1.00
17	B3129012A00	TENSION SPRING		○		1.00
18	22921803	DISK STOPPER		○		1.00
19	SS8090670SP	SCREW 9.64.40 L.5.5		○		1.00
20	SM8050612TP	SCREW M5X6		○		2.00
21	SS5091020SP	SCREW 9.64.40 L.9.5		○		2.00
22	NS6080210SP	NUT 1.8.44		○		3.00
23	NS6110310SP	NUT 11.64.40		○		2.00
24	40034840	RELEASE.LEVER		○		1.00
25	SS6090520SP	SCREW 9.64.40 L.5.0		○		1.00
26	40009222	PRESSER PLATE ADJUSTING SPRING		○		1.00
27	WP0350516SD	WASHER 3.5X6X0.5		○		1.00
28	40015699	SPRING.GUIDE		○		1.00
29	40060689	THREAD.TAKE-UP.GUIDE		○		1.00
30	40080006	ASSY.THREAD.TENSION.A	TYPE A	○		1.00
31	23626005	THREAD TENSION NUT		○		1.00
32	B3115552000	TENSION POST		○		1.00
33	B3111126000	TENSION POST SOCKET		○		1.00
34	B3120125000	ROTATING STOPPER		○		1.00
35	13138201	THREAD TENSION DISK		○		2.00
36	D3128555D00	TAKE-UP SPRING		○		1.00
37	D3129555D00	THREAD TENSION SPRING		○		1.00
38	B3132552000	THREAD TENSION DISK PRESSER		○		1.00
39	SS8090670SP	SCREW 9.64.40 L.5.5		○		1.00
40	40049219	THREAD.GUIDE		○		2.00
41	40060693	THREAD.GUIDE.UPPER.A		○		1.00
42	40060840	THREAD.TAKE-UP.GUIDE.B		○		1.00
43	40034660	DISK.RELEASE.PLATE		○		1.00
44	23203300	THREAD GUIDE COLLAR		○		2.00
45	B3118552F00	TENSION RELEASING PIN		○		1.00
46	B3118552D00	TENSION RELEASING PIN I		○		1.00
47	SM4050855SP	SCREW				2.00
48	40091194	TENSION.STUD.A				1.00
49	SM4041601SN	SCREW				1.00

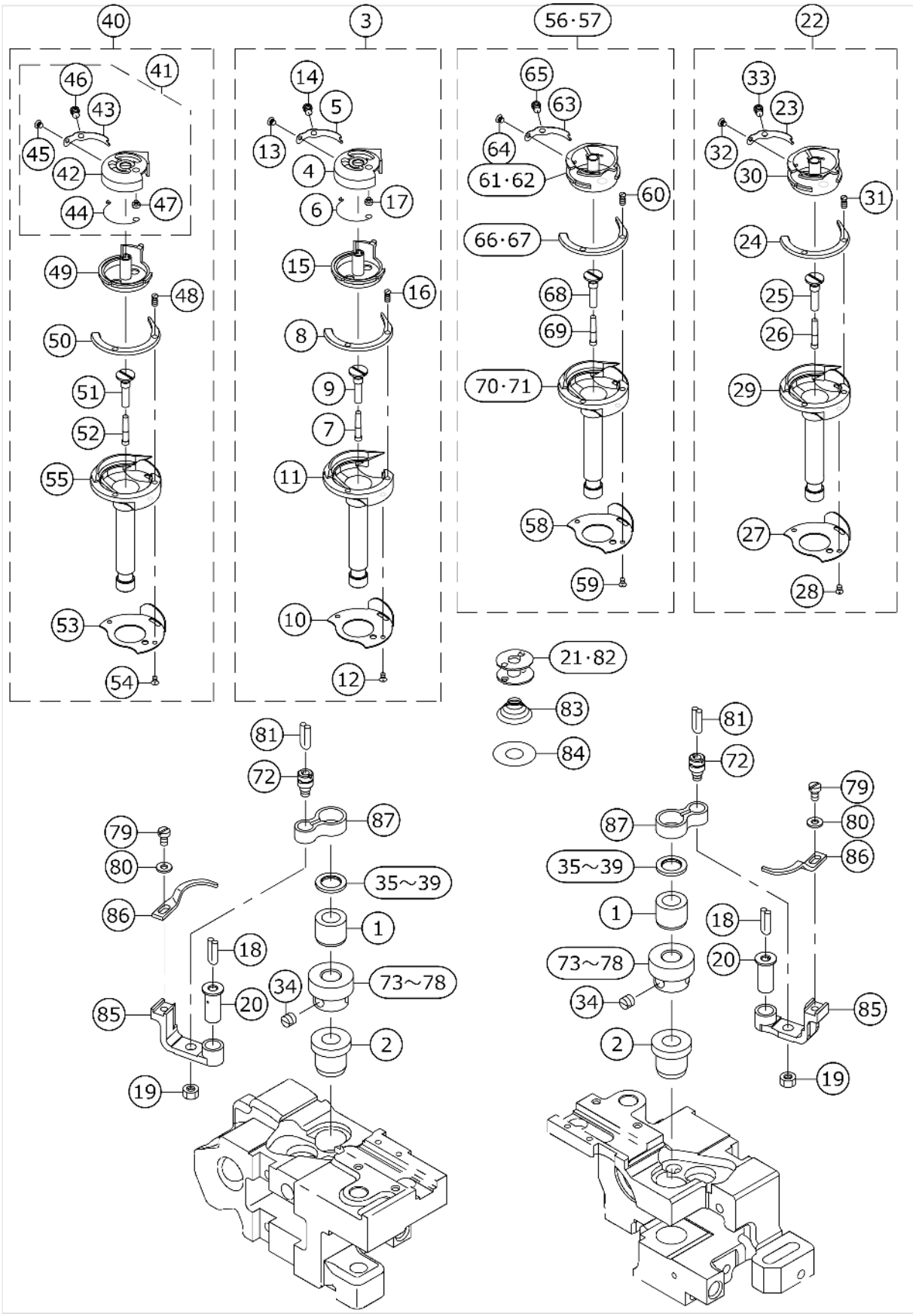
TENSION POST COMPONENTS (B-1LH-3568A-B568A-7 TYPE SG-1LH-3588A-B588A-7 TYPE G)



No.	品番	品吊	備考	子部品	消耗品	個数
1	40091192	COMP.THREAD.TENSION.MAL68S	TYPE S			1.00
2	40094771	COMP.THREAD.TENSION.MAL68G	TYPE G			1.00
3	10697605	THREAD TAKE.UP SPRING STUD		○		1.00
4	22618706	THREAD TAKE.UP SPRING A		○		1.00
5	B31375270A0	TAKE.UP SPRING GUIDE ASM.		○		2.00
6	B3142527000	TAKE.UP SPRING GUIDE PLATE		○		1.00
7	B3139527000	COLLAR		○		1.00
8	22618805	THREAD TAKE.UP SPRING B		○		1.00
9	B3138527000	ADJUSTING PLATE B		○		1.00
10	22617609	THREAD TENSION POST		○		1.00
11	22617708	TAKE.UP SPRING GUIDE		○		1.00
12	B3141527000	PRESSER COLLAR		○		1.00
13	22617807	NUT		○		1.00
14	B3143527000	TAKE.UP SPRING GUIDE STUD		○		1.00
15	22618201	TENSION RELEASE PIN A		○		1.00
16	22618300	TENSION RELEASE PIN B		○		1.00
17	B3126012000	THREAD TENSION DISK		○		4.00
18	22617906	THREAD TENSION DISK PRESSER		○		2.00
19	B3129012A00	TENSION SPRING	TYPE S	○		2.00
20	B3114232000	THREAD TENSION SPRING	TYPE G	○		2.00
21	B3112704000	TENSION SPRING BUSHING		○		2.00
22	11957008	THREAD TENSION KNOB		○		2.00
23	40091259	DISK.RELEASE.PLATE.B		○		1.00
24	SS7090510SP	SCREW 9.64.40 L.4.6		○		1.00
25	22618904	SET SCREW		○		1.00
26	22618904	SET SCREW		○		1.00
27	SD0470316TP	SHOULDER SCREW D.4.7 H.3.1		○		2.00
28	10124204	THREAD TENSION POST A		○		1.00
29	10124303	THREAD TENSION POST B		○		1.00
30	NS6110310SP	NUT 11.64.40		○		2.00
31	10741106	FIRST THREAD TENSION PLATE		○		4.00
32	11045101	THREAD TENSION SPRING		○		2.00
33	40091265	ASSY.TENSION.BASE.PLATE68		○		1.00
34	11072402	THREAD TENSION NUT		○		2.00
35	10697506	THREAD TENSION BRACKET A		○		1.00
36	SS4110615SP	SCREW 11.64.40 L.6		○		1.00
37	WP0501016SD	WASHER 5X10.5X1		○		1.00
38	40083824	THREAD.TAKE.UP.GUIDE.B		○		1.00
39	SS5090420SP	SCREW 9.64.40 L.3.5		○		2.00
40	RO036080200	RUBBER RING		○		2.00
41	40091266	REPOSITIONING.RELEASE.LEVER		○		1.00
42	SD0601171SP	HINGE SCREW D.6 H.11.7		○		1.00
43	B1449526000	REPOSITIONING LEVER SPRING		○		1.00
44	WP0450801SP	WASHER		○		1.00
45	40091267	TENSION.PLATE.LABEL		○		1.00
46	40091193	STUD				1.00
47	SM4052501SN	SCREW M5X0.8 L.25				1.00
48	SM4051001SN	SCREW M5				1.00
49	SM4040855SP	SCREW				1.00
50	40032327	ASSY.REPOSITIONING.ARM				1.00

51	SM6051202TP	SCREW M5X0.8 L=12		○		1.00
52	CM300400902	LABEL-04	EXCEPT CHINA			1.00
53	SD0640752TP	HINGE SCREW D=6.35 H=7.5				1.00
54	22687503	SPRING				2.00
55	22687701	SPRING SHAFT				1.00
56	RE0700000K0	E-RING 7				2.00
57	22687602	SPRING BASE				1.00
58	SM4050855SP	SCREW				2.00
59	22687107	REPOSITIONING PLATE				1.00
60	SD0640247TP	SHOULDER SCREW D=6.35 H=2.4				2.00
61	22687008	LEAF SPRING				1.00
62	SS9110460CP	SCREW 11-64-40 L=4				1.00
63	40028641	ADJUSTING-SPRING				1.00
64	22615702	OIL ADJUSTING BALL				1.00
65	SM8061212TP	SCREW M6X12				1.00
66	NM6060001CP	NUT M6				1.00
67	CM300400901	LABEL-04-C	FOR CHINA			1.00
68	SM8040412TP	SET SCREW M4 L=4				1.00
69	40028843	LEVER-PIN-SCREW				1.00
70	NM6050001SD	NUT M5X0.8				1.00
71	40028844	REPOSITIONING-LEVER-SHAFT				1.00
72	40091206	ASSY-REPOSITIONING-LEVER				1.00
73	SM6050450TP	SCREW M5 L=4				1.00
74	SM8040802TP	SCREW M4X8				1.00
75	NM6040003SC	NUT M4				1.00

HOOK ・ HOOK DRIVING SHAFT COMPONENTS ・1・

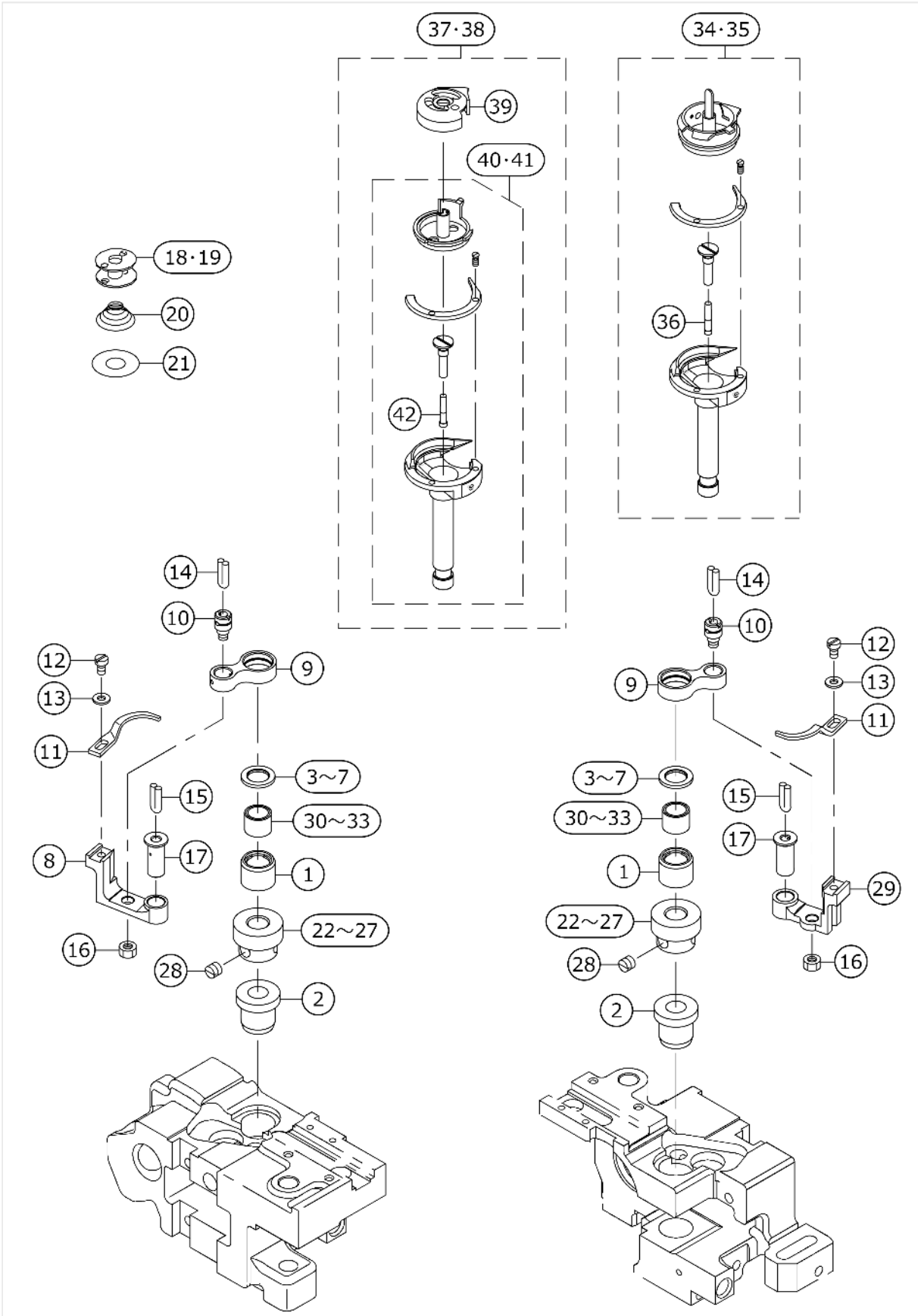


No.	品番	品吊	備考	子部品	消耗品	個数
1	40042121	HOOK UPPER BUSH				2.00
2	40104436	HOOK LOW ER BUSH				2.00
3	40091144	ASSY CAP HOOK	FOR LH 3568A			2.00
4	22688105	BOBBIN CASE		.		1.00
5	22688402	TENSION ADJUSTING SPRING		.		1.00
6	22688204	SPRING		.		1.00
7	11015906	OIL W ICK		.		1.00
8	40036689	HOOK GUIDE TRIM		.		1.00
9	40012085	OIL PLUG		.		1.00
10	22612303	NEEDLE POSITIONER		.		1.00
11	40036687	OUTER HOOK TRIM		.		1.00
12	10112902	SCREW		.		2.00
13	10110500	TENSION SPRING INSTALLING SCREW		.		1.00
14	22612907	TENSION ADJUSTING SCREW		.		1.00
15	22612709	BOBBIN BASKET		.		1.00
16	10112803	SCREW		.		2.00
17	SS6560150SH	SCREW 3 32 80 L 13		.		1.00
18	CQ202000000	OIL W ICK				0.30
19	NS6110420SP	NUT 11 64 40				2.00
20	B1823051000	OPENING LEVER CRANK PIN				2.00
21	B9117051000	BOBBIN				2.00
22	40091143	ASSY RATCH HOOK	FOR LH 3528A			2.00
23	22612402	BOBBIN CASE TENSION SPRING		.		2.00
24	40036689	HOOK GUIDE TRIM		.		2.00
25	40012085	OIL PLUG		.		2.00
26	11015906	OIL W ICK		.		1.00
27	22612303	NEEDLE POSITIONER		.		2.00
28	10112902	SCREW		.		2.00
29	40036686	OUTER HOOK		.		1.00
30	22612105	SW ING HOOK		.		1.00
31	10112803	SCREW		.		2.00
32	10110500	TENSION SPRING INSTALLING SCREW		.		1.00
33	10110609	TENSION ADJUSTING SCREW		.		1.00
34	SM8060550TP	SCREW M6 L45				6.00
35	22614002	THRUST W ASHER A	SELECTIVE PARTS			2.00
36	22614101	THRUST W ASHER B	SELECTIVE PARTS			2.00
37	22614200	SPACER C	SELECTIVE PARTS			2.00
38	10112605	THRUST W ASHER 17	SELECTIVE PARTS			2.00
39	10112704	THRUST W ASHER 18	SELECTIVE PARTS			2.00
40	40036685	ASSY CAP HOOK TRIM	FOR LH 3568A 7			2.00
41	22688154	BOBBIN CASE ASM		.		1.00
42	22688105	BOBBIN CASE		.		1.00
43	22688402	TENSION ADJUSTING SPRING		.		1.00
44	22688204	SPRING		.		1.00
45	10110500	TENSION SPRING INSTALLING SCREW		.		1.00

46	22612907	TENSION ADJUSTING SCREW		□		1□00
47	SS6560150SH	SCREW 3□32□80 L□1□3		□		1□00
48	10112803	SCREW		□		2□00
49	40039391	CAP□INNERHOOK		□		1□00
50	40036689	HOOK□GIB□TRIM		□		1□00
51	40012085	OIL□PLUG		□		1□00
52	11015906	OIL WICK		□		1□00
53	22612303	NEEDLE POSITIONER		□		1□00
54	10112902	SCREW		□		2□00
55	40036687	OUTER□HOOK□TRIM		□		1□00
56	40036683	ASSY□RATCH□HOOK□TRIM	FOR LH□3528A□7 0LH□3568A□7 TY PE FA			2□00
57	40036682	ASSY□RATCH□HOOK	FOR LH□3528A□T YPE A□F01LH356 8A TYPE FA			2□00
58	22612303	NEEDLE POSITIONER		□		1□00
59	10112902	SCREW		□		2□00
60	10112803	SCREW		□		2□00
61	40036688	RATCH□INNERHOOK□TRIM	FOR LH□3528A□7 0LH□3568A□7 TY PE FA	□		1□00
62	22612105	SWING HOOK	FOR LH□3528A□T YPE A□F01LH356 8A TYPE FA	□		1□00
63	22612402	BOBBIN CASE TENSION SPRING		□		1□00
64	10110500	TENSION SPRING INSTALLING SCREW		□		1□00
65	10110609	TENSION ADJUSTING SCREW		□		1□00
66	40036689	HOOK□GIB□TRIM	FOR LH□3528A□7 0LH□3568A□7 TY PE FA	□		1□00
67	22612204	HOOK GIB	FOR LH□3528A□T YPE A□F01LH356 8A TYPE FA	□		1□00
68	40012085	OIL□PLUG		□		1□00
69	11015906	OIL WICK		□		1□00
70	40036687	OUTER□HOOK□TRIM	FOR LH□3528A□7 0LH□3568A□7 TY PE FA	□		1□00
71	40036686	OUTER□HOOK	FOR LH□3528A□T YPE A□F01LH356 8A TYPE FA	□		1□00
72	B1821051000	CRANK SCREW STUD				2□00
73	40151853	HOOK□SHAFT□GEAR□A	SELECTIVE PART S□FOR LH□3528A □70LH□3568A□7□			2□00
74	40151854	HOOK□SHAFT□GEAR□B	SELECTIVE PART S□FOR LH□3528A □70LH□3568A□7□			2□00
75	40151855	HOOK□SHAFT□GEAR□C	SELECTIVE PART S□FOR LH□3528A □70LH□3568A□7□			2□00

76	40151856	HOOK□SHAFT□GEAR□D	SELECTIVE PART S□FOR LH□3528A □7□LH□3568A□7□			2□00
77	40151857	HOOK□SHAFT□GEAR□E	SELECTIVE PART S□FOR LH□3528A □7□LH□3568A□7□			2□00
78	40151858	HOOK□SHAFT□GEAR□F	SELECTIVE PART S□FOR LH□3528A □7□LH□3568A□7□			2□00
79	SS6090810TP	SCREW 9□64□40 L□7□5				2□00
80	WP0371016SD	WASHER 3□7X8X1				2□00
81	CQ202000000	O□LWICK				0□30
82	10210805	HARD ALUMITE BOBBIN	FOR LH□3528A□7 □LH□3568A□7			2□00
83	10111508	SPRING	FOR LH□3528A□7 □LH□3568A□7			2□00
84	22653802	SHEET	FOR LH□3528A□7 □LH□3568A□7			2□00
85	B1822051000	OPENING LEVER CRANK				2□00
86	40079641	OPENING□LEVER				2□00
87	B1820563000	BOBBIN CASE OPENING LEVER LINK				2□00

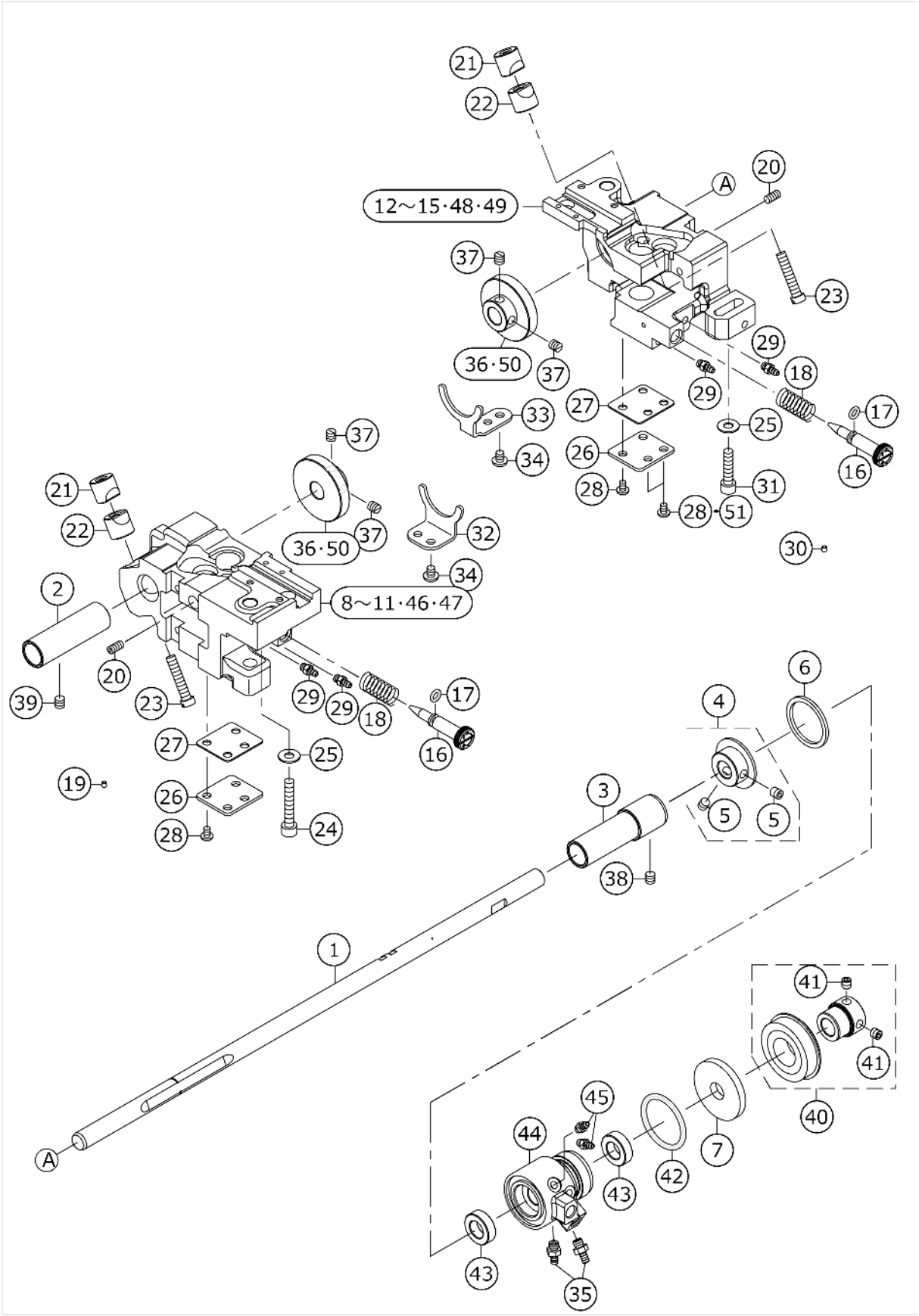
HOOK ・ HOOK DRIVING SHAFT COMPONENTS ・1・ FOR LH・3578A・B578A・7・B588A・B588A・7・



No.	品番	品吊	備考	子部品	消耗品	個数
1	40050003	HOOK SHAFT BUSH A				2.00
2	40104436	HOOK LOWER BUSH				2.00
3	10111201	THRUST WASHER F	SELECTIVE PARTS			2.00
4	10109809	THRUST WASHER B	SELECTIVE PARTS			2.00
5	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			2.00
6	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			2.00
7	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			2.00
8	22813109	OPENING LEVER CRANK				1.00
9	22813000	BOBBIN CASE OPENING LEVER LINK				2.00
10	B1821051000	CRANK SCREW STUD				2.00
11	40057361	OPENING LEVER				2.00
12	SS6090810TP	SCREW 9.64.40 L.7.5				2.00
13	WP0371016SD	WASHER 3.7X8X1				2.00
14	CQ202000000	OILWICK				0.30
15	CQ202000000	OILWICK				0.30
16	NS6110420SP	NUT 11.64.40				2.00
17	B1823051000	OPENING LEVER CRANK PIN				2.00
18	B9117563000	BOBBIN	FOR LH.3578A.3588A			2.00
19	10231603	BOBBIN	FOR LH.3578A.7.3588A.7			2.00
20	40055358	SPRING L	FOR LH.3578A.7.3588A.7			2.00
21	22819809	SHEET	FOR LH.3578A.7.3588A.7			2.00
22	40153307	HOOK SHAFT GEAR MM A	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
23	40153308	HOOK SHAFT GEAR MM B	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
24	40153309	HOOK SHAFT GEAR MM C	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
25	40153310	HOOK SHAFT GEAR MM D	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
26	40153311	HOOK SHAFT GEAR MM E	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
27	40153312	HOOK SHAFT GEAR MM F	SELECTIVE PART S FOR LH.3588A .3588A.7.			2.00
28	SM8060550TP	SCREW M6 L.45				6.00
29	40053371	INNERHOOK GUIDE ARM R				1.00

30	SB30953010A	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2.00
31	SB30953010B	NEEDEL BEARING	SELECTIVE PARTS			2.00
32	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2.00
33	SB30953010D	BEARING	SELECTIVE PARTS			2.00
34	40043333	ASSY.RATCH.LARGEHOOK	FOR LH-3578A-L H-3588A TYPE F A			2.00
35	40043334	ASSY.RATCH.LARGEHOOK.T.	FOR LH-3578A-7 .TYPE A.F.-L.H. 3588A-7 TYPE F A			2.00
36	11015906	OIL WICK		1		1.00
37	40043335	ASSY.LARGEHOOK	FOR LH-3588A			2.00
38	40043336	ASSY.LARGEHOOK.T.	FOR LH-3588A-7			2.00
39	22827257	BOBBIN CASE ASM.	FOR LH-3588A.3588A-7	1		1.00
40	40059786	LARGE HOOK EXCEPT CAP	FOR LH-3588A	1		1.00
41	40059787	LARGE HOOK TRIM EXCEPT CAP	FOR LH-3588A-7	1		1.00
42	11015906	OIL WICK		1		1.00

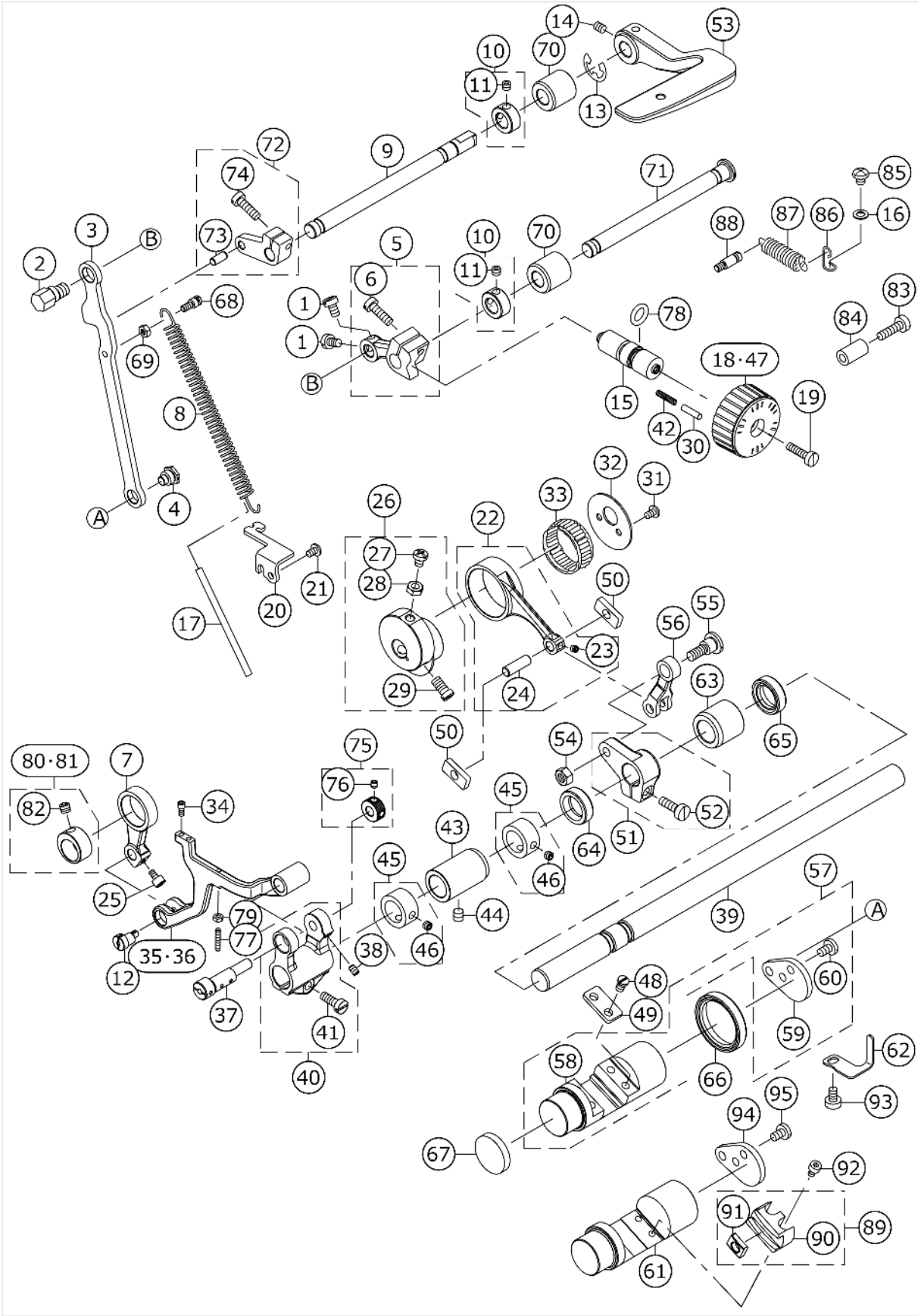
HOOK ・ HOOK DRIVING SHAFT COMPONENTS ・B・



No.	品番	品吊	備考	子部品	消耗品	個数
1	40028271	LOWER SHAFT				1.00
2	40104434	LOWER SHAFT BUSH F				1.00
3	40104435	LOWER SHAFT BUSH M				1.00
4	40031351	ASSY LOWER SHAFT COLLAR				1.00
5	SM8060612TP	SCREW M6 L=6		.		2.00
6	40013061	THRUST WASHER				1.00
7	23618804	OIL SEAL				1.00
8	40028485	HOOK SHAFT BASE L	FOR LH 3528A 3568A EXCEPT CHINA			1.00
9	40028487	HOOK SHAFT BASE L TRIM	FOR LH 3528A 7 3568A 7 EXCEPT CHINA			1.00
10	40034969	HOOK SHAFT BASE L	FOR LH 3528A 3568A CHINA			1.00
11	40034971	HOOK SHAFT BASE L TRIM	FOR LH 3528A 7 3568A 7 CHINA			1.00
12	40028486	HOOK SHAFT BASE R	FOR LH 3528A 3568A EXCEPT CHINA			1.00
13	40028488	HOOK SHAFT BASE R TRIM	FOR LH 3528A 7 3568A 7 EXCEPT CHINA			1.00
14	40034970	HOOK SHAFT BASE R	FOR LH 3528A 3568A CHINA			1.00
15	40034972	HOOK SHAFT BASE R TRIM	FOR LH 3528A 7 3568A 7 CHINA			1.00
16	40042141	OIL ADJUSTING SCREW				2.00
17	RO044240100	RUBBER RING				2.00
18	40029570	OIL ADJUSTING SPRING				2.00
19	TA0290301M0	PLUG				6.00
20	SM8051002TP	SCREW M5 L=10				2.00
21	10109908	SADDLE INSTALLING BLOCK UPPER				2.00
22	10112407	SADDLE INSTALLING BLOCK LOWER				2.00
23	SS6153040SP	SCREW 15 64 28 L=30				2.00
24	SM6063750SP	SCREW M6 L=37				1.00
25	WP0621046SP	WASHER				2.00
26	40022589	BOTTOM COVER				2.00
27	40022590	BOTTOM COVER GASKET				2.00
28	SM4050855SP	SCREW				8.00
29	SQ2050453MZ	CONNECTING SCREW				4.00
30	TA0290301M0	PLUG				6.00
31	SM6062500SP	SCREW M6 L=25				1.00
32	40028495	GEAR GUIDE L				1.00
33	40028496	GEAR GUIDE R				1.00
34	SM4050855SP	SCREW				4.00
35	SQ2060451MZ	CONNECTING SCREW				2.00
36	40151866	LOWER SHAFT GEAR	FOR LH 3528A L H 3528A 7 LH 3568A LH 3568A 7			2.00

37	SM8060610TP	SCREW				4□00
38	SM80608A2TP	SCREW M6 L□8				1□00
39	SM80608A2TP	SCREW M6 L□8				1□00
40	40150033	LOWER□SHAFT□BEARING				1□00
41	SM8060612TP	SCREW M6 L□6		□		2□00
42	RO257350100	O□RING				1□00
43	22888507	OIL SEAL				2□00
44	40011947	LOWER□PLUNGER□BUSH				1□00
45	SQ2050453MZ	CONNECTING SCREW				2□00
46	40043921	L□HOOK□SHAFT□BASE□L	FOR LH□3578A□3588A			1□00
47	40043923	L□HOOK□SHAFT□BASE□L□TRIM	FOR LH□3578A□7□3588A□7			1□00
48	40043922	L□HOOK□SHAFT□BASE□R	FOR LH□3578A□3588A			1□00
49	40043924	L□HOOK□SHAFT□BASE□R□TRIM	FOR LH□3578A□7□3588A□7			1□00
50	40153313	LOWER□SHAFT□GEAR□MM	FOR LH□3578A□L H□3578A□7□LH□3 588A□LH□3588A□ 7			2□00
51	SM6052002TP	SCREW M5 L□20	FOR LH□3578A□L H□3578A□7□LH□3 588A□LH□3588A□ 7			2□00

FEED MECHANISM COMPONENTS

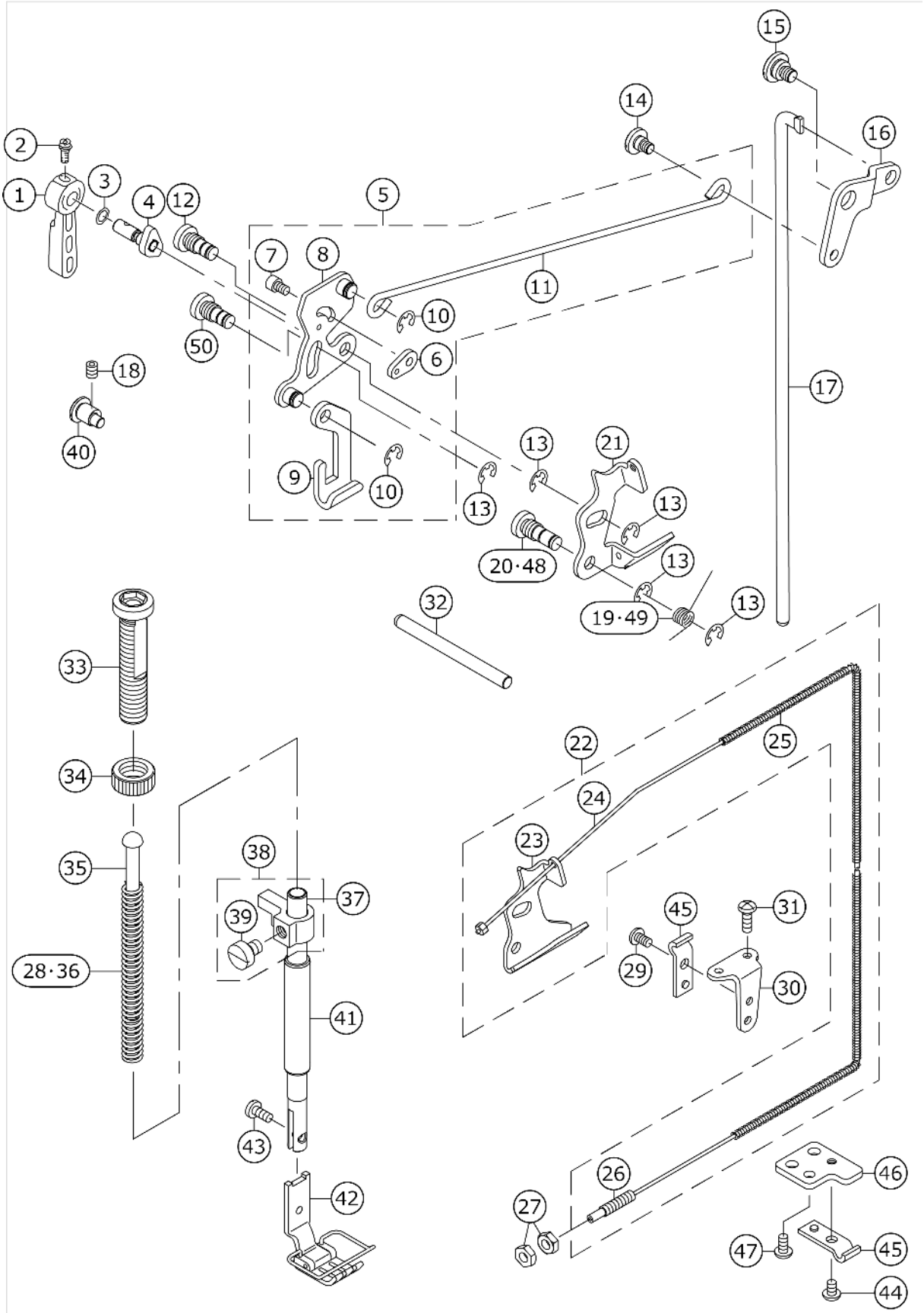


No.	品番	品吊	備考	子部品	消耗品	個数
1	SM6050800SP	SCREW M5 L=8				2
2	40028293	FEED REGULATOR ROD PIN				1
3	40028284	FEED REGULATOR ROD				1
4	SD0900426TP	SHOULDER SCREW D=9 H=4.2				1
5	40028854	ASSY FEED REGULATOR				1
6	SM6051600SP	SCREW M5 L=16		○		1
7	40011935	VERTICAL FEED LINK				1
8	40025315	FEED ADJUST SPRING				1
9	40028286	REVERSE FEED SHAFT				1
10	40032269	THRUST COLLAR				1
11	SM80506A2TP	SCREW M5 L=6		○		2
12	40026673	VERTICAL F LINK SHAFT M				1
13	RE0900000K0	E RING 9	FOR LH-3528A-7 -3568A-7 -3578A -7 -3588A-7			1
14	SM80506A2TP	SCREW M5 L=6	FOR LH-3528A-3 568A-3578A-358 8A			1
15	22911804	FEED REGULATOR SCREW				1
16	WP0520656SA	WASHER 5.2X9.5X0.6				1
17	BT0500300EA	OIL TUBE				0.9
18	40036433	FEED DIAL				1
19	SS6121860SP	SCREW 3-16-28 L=18				1
20	40091188	SPRING BRACKET	FOR LH-3528A-3 568A-3578A-358 8A			1
21	SM4040655SP	SCREW M4 L=6				2
22	40032293	ASSY FEED ROCKER ROD				1
23	SM8040412TP	SET SCREW M4 L=4		○		1
24	B1653470000	PIN		○		1
25	SM6750690TP	SCREW M3.5 L=6				1
26	40031348	ASSY FD ECCENTRIC CAM				1
27	SM4051255SP	SCREW M5 L=12		○		1
28	NM6050001SP	NUT M5		○		1
29	SM80608A2TP	SCREW M6 L=8		○		2
30	40091190	FEED ADJUSTING PIN				1
31	SM4040855SP	SCREW				2
32	40011906	FD CAM LID				1
33	B1636581B00	NEEDLE BEARING B				1
34	SM6030672TP	SCREW M3 L=6				2
35	40011946	FEED BASE	FOR LH-3528A-3 568A-3578A-358 8A			1
36	40011934	FEED BASE TRIM	FOR LH-3528A-7 -3568A-7 -3578A -7 -3588A-7			1
37	40011932	FEED BASE SHAFT				1
38	SM8040612TP	SCREW M4 L=6				1
39	40028279	FEED ROCKER SHAFT				1
40	40031349	ASSY FEED BASE ARM				1

41	SM6051400SP	SCREW		□		1□00
42	22912109	FEED REGULATOR PIN SPRING				1□00
43	40011939	FEED□SHAFT□BUSH□F				1□00
44	SM80608A2TP	SCREW M6 L□8				1□00
45	40032268	THRUST COLLAR				2□00
46	SM8050412TP	SCREW M5 L□4		□		2□00
47	40050584	FEED DIAL 4	FOR LH□3528A□0 B□LH□3528A□TYP E F□			1□00
48	SM7050850TP	SCREW M5 L□8	TYPE S			4□00
49	40028277	FEED□ADJUSTING□PLATE	TYPE S			2□00
50	40035704	FEED□ADJUSTING□BLOCK	TYPE S			2□00
51	40028852	ASSY□FEED□ROCKER□ARM				1□00
52	SM6051600SP	SCREW M5 L□16		□		1□00
53	40091189	REVERSE□FEED□LEVER				1□00
54	NM6060001CP	NUT M6				1□00
55	SD0900706TP	SHOULDER SCREW D□9 H□7				1□00
56	40036679	FEED□ROCKER□ARM□ROD				1□00
57	40028274	ASSY□FEED□ADJUSTING	TYPE S			1□00
58	40067594	FEED□ADJUSTING	TYPE S	□		1□00
59	40028276	FEED□ADJUSTING□ARM		□		1□00
60	SM7050850TP	SCREW M5 L□8		□		2□00
61	40094318	SLIDER BASE ARC	TYPE G			1□00
62	40091187	FEED□ADJUSTING□STOPPER				1□00
63	40028280	FEED□SHAFT□BUSH□R				1□00
64	40013362	FEED□SHAFT□OIL□SEAL□A				1□00
65	40025316	FEED□SHAFT□OIL□SEAL□B				1□00
66	40028291	FEED□ADJUSTING□OIL□SEAL				1□00
67	40028294	FEED□ADJUSTING□CAP				1□00
68	40011926	SPRING□HOOK				1□00
69	NM6040001SP	NUT M4X0□7				1□00
70	40028287	REVERSE□FEED□SHAFT□BUSH				2□00
71	40109091	FEED□REGULATOR□SHAFT				1□00
72	40028855	ASSY□REVERSE□FEED□ARM				1□00
73	13319405	MAIN FEED ROCKER PIN		□		1□00
74	SM6051600SP	SCREW M5 L□16		□		1□00
75	40031350	ASSY□FEED□BASE□SAHFT□COLLAR				1□00
76	SM8040412TP	SET SCREW M4 L□4		□		2□00
77	SM8031612TP	SET SCREW M3X16				1□00
78	RO092270200	RUBBER RING				1□00
79	NM6030001SN	NUT				1□00
80	40033668	ASSY□VERTICAL□FEED□CAM	TYPE S			1□00
81	40095142	ASSY VERTICAL FEED CAM ARC	TYPE G			1□00
82	SM8060552TP	SCREW M6 L□5		□		1□00
83	SM6051850TP	SCREW M5 L□18				1□00
84	22952501	BACK LEVER STOPPER				1□00
85	SM4050655SP	SCREW M5 L□6				1□00
86	22656003	SPRING SUSPENSION				1□00
87	40040924	SPRING				1□00
88	40040963	TENSION□SPRING□RACK□B				1□00
89	40096206	ASSY□SLIFER□ARC	TYPE G			2□00

90	40094315	SLIDER ARC		□		1□00
91	40094316	FEED ADJUSTING BLOCK ARC		□		1□00
92	SM6041002TP	SCREW M4X0□7 L□10				4□00
93	SM6050800SP	SCREW M5 L□8				1□00
94	40028276	FEED□ADJUSTING□ARM	TYPE G			1□00
95	SM7050850TP	SCREW M5 L□8	TYPE G			2□00

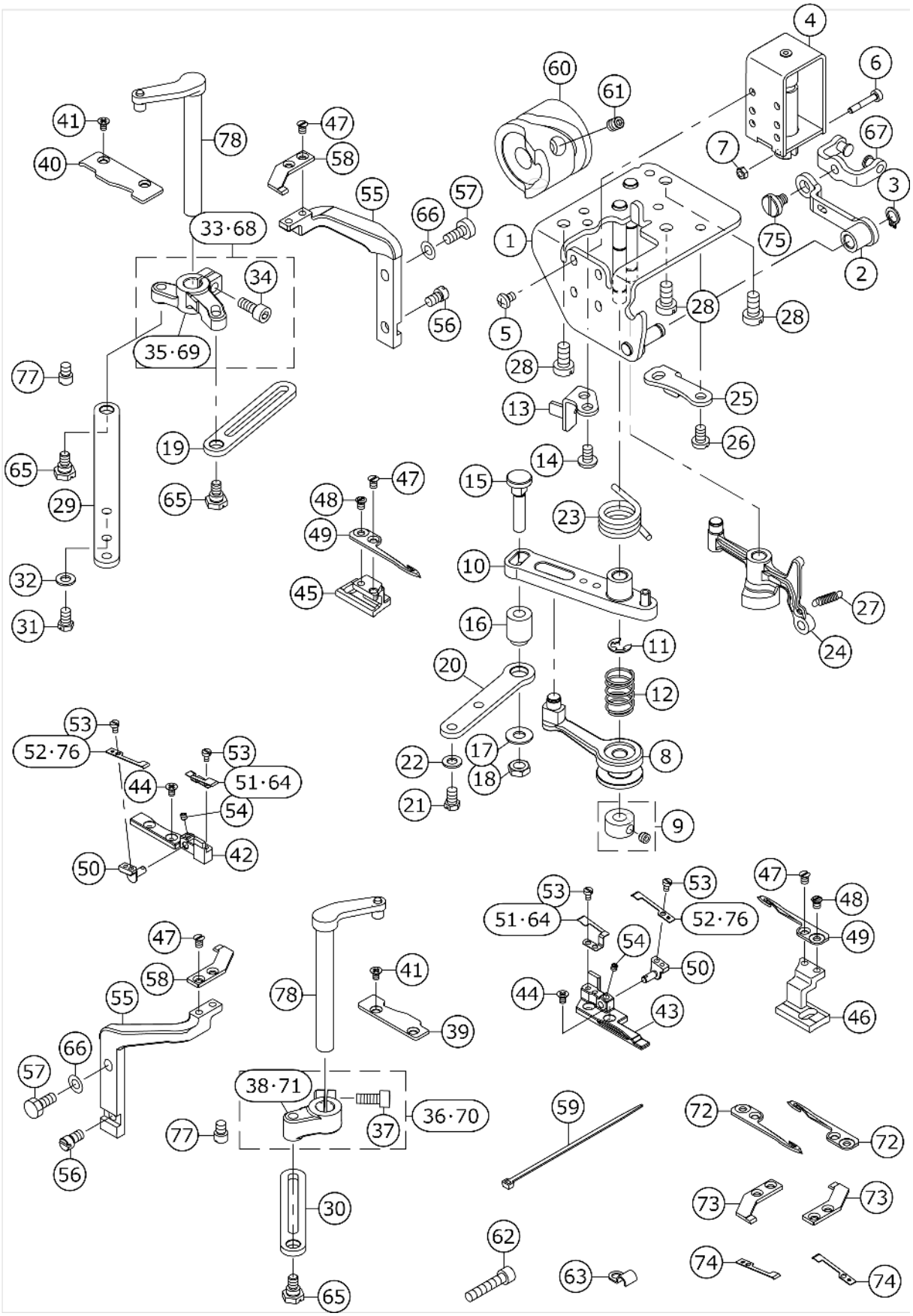
PRESSER BAR · TENSION RELEASE COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	22907802	HAND LIFTER				1.00
2	B1521555000	SCREW				1.00
3	RO037180100	RUBBER RING				1.00
4	40035394	HAND LIFTER CAM ASM				1.00
5	40057398	ASSY LIFTING CONNECT ROD				1.00
6	23609605	PLATE				1.00
7	SM6040602TP	SCREW M4 L=6				1.00
8	40051384	ASSY HAND LIFTER LINK				1.00
9	22908008	LIFTING PLATE				1.00
10	RE0500000K0	E-RING				2.00
11	40035151	LIFTING CONNECTING ROD				1.00
12	40028545	LINK SHAFT				1.00
13	RE0500000K0	E-RING				5.00
14	SD0640357TP	SHOULDER SCREW				1.00
15	SD0900356TP	SHOULDER SCREW D=9 H=3.5				1.00
16	40035181	LIFTING LEVER LINK				1.00
17	40028268	CONNECTING ROD A				1.00
18	SM8050812TP	SCREW M5X8				1.00
19	40053231	RETURN SPRING				1.00
20	40028546	TENSION RELEASE SHAFT				1.00
21	40035298	TENSION RELEASE PLATE	FOR LH-3528A-3568A-3578A-3588A			1.00
22	40035828	ASSY TENSION RELEASE PLATE	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
23	40084941	TENSION RELEASE PLATE				1.00
24	40033434	THREAD TENSION RELEASE WIRE				1.00
25	40033435	WIRE TUBE				1.00
26	D3159555B00	SET SCREW				1.00
27	NS6620310SP	NUT 3-16-32	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			2.00
28	22907406	PRESSER SPRING	EXCEPT TYPE A			1.00
29	SS4110715SP	SCREW 11-64-40 L=7	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
30	D3163555B00A	FLEXIBLE TUBE SUPPORT PLATE	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			1.00
31	SS4111215SP	SCREW 11-64-40 L=12	FOR LH-3528A-7-3568A-7-3578A-7-3588A-7			2.00
32	40084419	PUSH BAR				1.00
33	23609209	PRESSER SPRING REGULATOR				1.00
34	22907604	PRESSER SPRING REGULATOR NUT				1.00
35	22907703	PRESSER GUIDE BAR				1.00
36	B1505227T00A	PRESSER SPRING	TYPE A			1.00
37	40028547	PRESSER BAR				1.00
38	40032272	ASSY PRESSER BAR HOLDER				1.00

39	SM6060800SP	SCREW M6 L=8				1.00
40	40028269	LIFTER ADJUSTING PIN				1.00
41	23609001	BUSHING				1.00
42	22640551	PRESSER FOOT ASM.	EXCHANGING GAUGE PARTS			1.00
43	SS7090910TP	SCREW 9.64.40 L=8.5				1.00
44	SM4040655SP	SCREW M4 L=6	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			1.00
45	D3164555B00	OUTER PRESSER PLATE	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			2.00
46	40050314	OUTER HOLDER BASE	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			1.00
47	SM4040855SP	SCREW	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			1.00
48	40085773	TENSION RELEASE SHAFT	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			1.00
49	40085717	RETURN SPRING	FOR LH-3528A-7 -3568A-7/-3578A -7/-3588A-7			1.00
50	40102831	LINK SHAFT				1.00

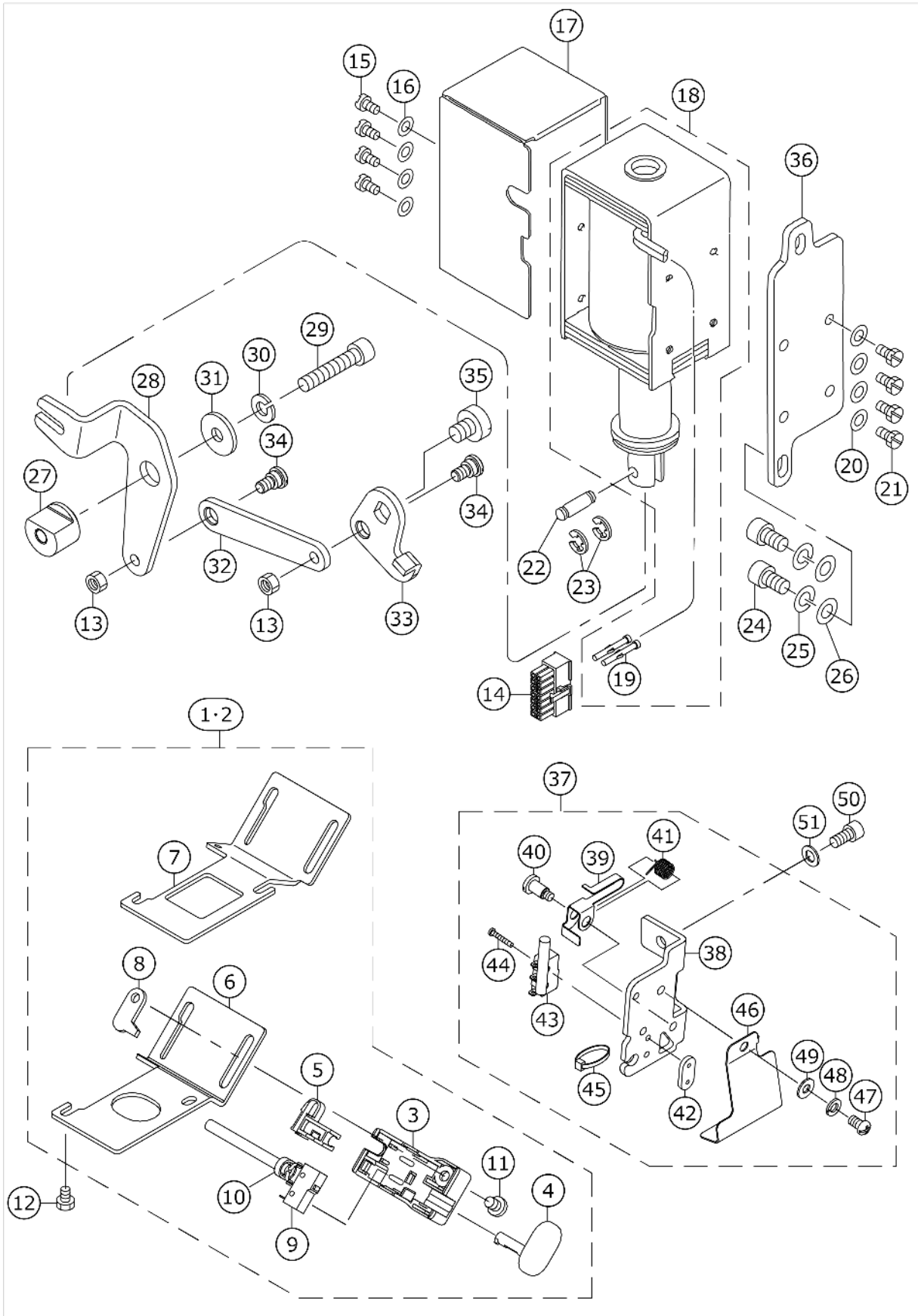
THREAD TRIMMER MECHANISM COMPONENTS FOR LH-3528A-7, 3568A-7, 3578A-7, 3588A-7



No.	品番	品吊	備考	子部品	消耗品	個数
1	40066128	ASSY BASE PLATE				1.00
2	40065721	ASSY SUB TRM PUSH LINK				1.00
3	RC0650811KP	RETAINING RING				1.00
4	40108582	THREAD TRIMMER SOLENOID				1.00
5	SM4040601SC	SCREW M4X07 L6				4.00
6	23542418	CLUTCH LINK PIN				1.00
7	NM6030001SC	NUT M3				2.00
8	40017399	ASSY TRM ROLLER ARM				1.00
9	40010434	THRUST COLLAR ASM				1.00
10	22948558	KNIFE DRIVING ARM ASM				1.00
11	RE0600000K0	E RING 6				1.00
12	40017400	ROLLER ARM SPRING				1.00
13	40017361	TRM DRIVING ARM STOPPER				1.00
14	SM4050855SP	SCREW				2.00
15	40017401	TRM DRIVING LINK PIN				1.00
16	40017402	TRM DRIVING LINK BUSH				1.00
17	WP0621046SP	WASHER				1.00
18	NM6060003SC	NUT M6				1.00
19	40012505	CONNECTING ROD B				1.00
20	40012506	CONNECTING ROD C				1.00
21	SM9050850SP	SCREW				2.00
22	WP0531000SD	WASHER M5				2.00
23	40017403	TRM DRIVING ARM SPRING				1.00
24	40015669	ASSY THREAD RELEASE ARM				1.00
25	40017362	RELEASE ARM STOPPER				1.00
26	SM4050855SP	SCREW				2.00
27	11305901	SPRING				1.00
28	SM6061200SP	SCREW				3.00
29	40012504	CONNECTING ROD A				1.00
30	40012505	CONNECTING ROD B				1.00
31	SM9050850SP	SCREW				2.00
32	WP0531000SD	WASHER M5				2.00
33	40031352	ASSY KNIFE DRIVING ARM R	FOR LH 3528A 73568A 7			1.00
34	SM6051202TP	SCREW M5X08 L12				1.00
35	40014844	KNIFE DRIVING ARM R	FOR LH 3528A 73568A 7			1.00
36	40036446	ASSY KNIFE DRIVING ARM L	FOR LH 3528A 73568A 7			1.00
37	SM6051202TP	SCREW M5X08 L12				1.00
38	40033337	KNIFE DRIVING ARM L	FOR LH 3528A 73568A 7			1.00
39	40012492	D KNIFE BASE GUIDE L				1.00
40	40021883	D KNIFE BASE GUIDE R				1.00
41	SM1030601SN	SCREW M3X05 L6				4.00
42	40021899	D KNIFE SUPPORT R				1.00
43	40021898	D KNIFE SUPPORT L				1.00
44	SM1030601SN	SCREW M3X05 L6				4.00
45	40012488	DRIVING KNIFE BASE R				1.00
46	40012487	DRIVING KNIFE BASE L				1.00

47	SS1090520TP	SCREW 9□64□40 L□5				6□00
48	SS6090580TP	SCREW 9□64□40 L□4□5				2□00
49	40109415	DRIVING□KNIFE				2□00
50	40012495	CLAMP□SPRING□BASE				2□00
51	40044393	CLAMP	OPTIONAL PARTS			2□00
52	40033160	CLAMP□SPRING	OPTIONAL PARTS			2□00
53	SM6850400SP	SCREW M2□5 L□4				6□00
54	SM8030312TP	SCREW M3 L□3				2□00
55	40012489	FIXED□KNIFE□BASE				2□00
56	40012496	FIXED□KNIFE□BASE□ADJUST				2□00
57	SM9051203CP	SCREW M5 L□12				2□00
58	40012404	FIXED□KNIFE				2□00
59	EA9500B0100	CABLE BAND				5□00
60	40013316	THREAD□TRIMMER□CAM				1□00
61	SM80608A2TP	SCREW M6 L□8				2□00
62	SM6052502TP	SCREW M5X0□8 L□25				1□00
63	EA9500B0100	CABLE BAND				1□00
64	40076709	CLAMP				2□00
65	SD0700346TP	SHOULDER SCREW D□7 H□3□4				3□00
66	WP0531000SD	WASHER M5				2□00
67	40065722	ASSY□TRM□PUSH□LINK				1□00
68	40072896	ASSY□KNIFE□DRIVING□ARM□R	FOR LH□3578A□7□3588A□7			1□00
69	40021726	KNIFE□DRIVING□ARM□R□LH	FOR LH□3578A□7□3588A□7	□		1□00
70	40026909	ASSY□KNIFE□DRIVING□ARM□L	FOR LH□3578A□7□3588A□7			1□00
71	40012500	KNIFE□DRIVING□ARM□L	FOR LH□3578A□7□3588A□7	□		1□00
72	40098762	DRIVING□KNIFE	OPTIONAL PARTS			2□00
73	40098763	FIXED□KNIFE	OPTIONAL PARTS			2□00
74	40098764	CLAMP	OPTIONAL PARTS			2□00
75	SD0700336TP	SHOULDER SCREW				1□00
76	40076708	CLAMP□SPRING				2□00
77	40012503	KNIFE□DRIVING□ARM□PIN				2□00
78	40012497	ASSY□KNIFE□BASE□SHAFT				2□00

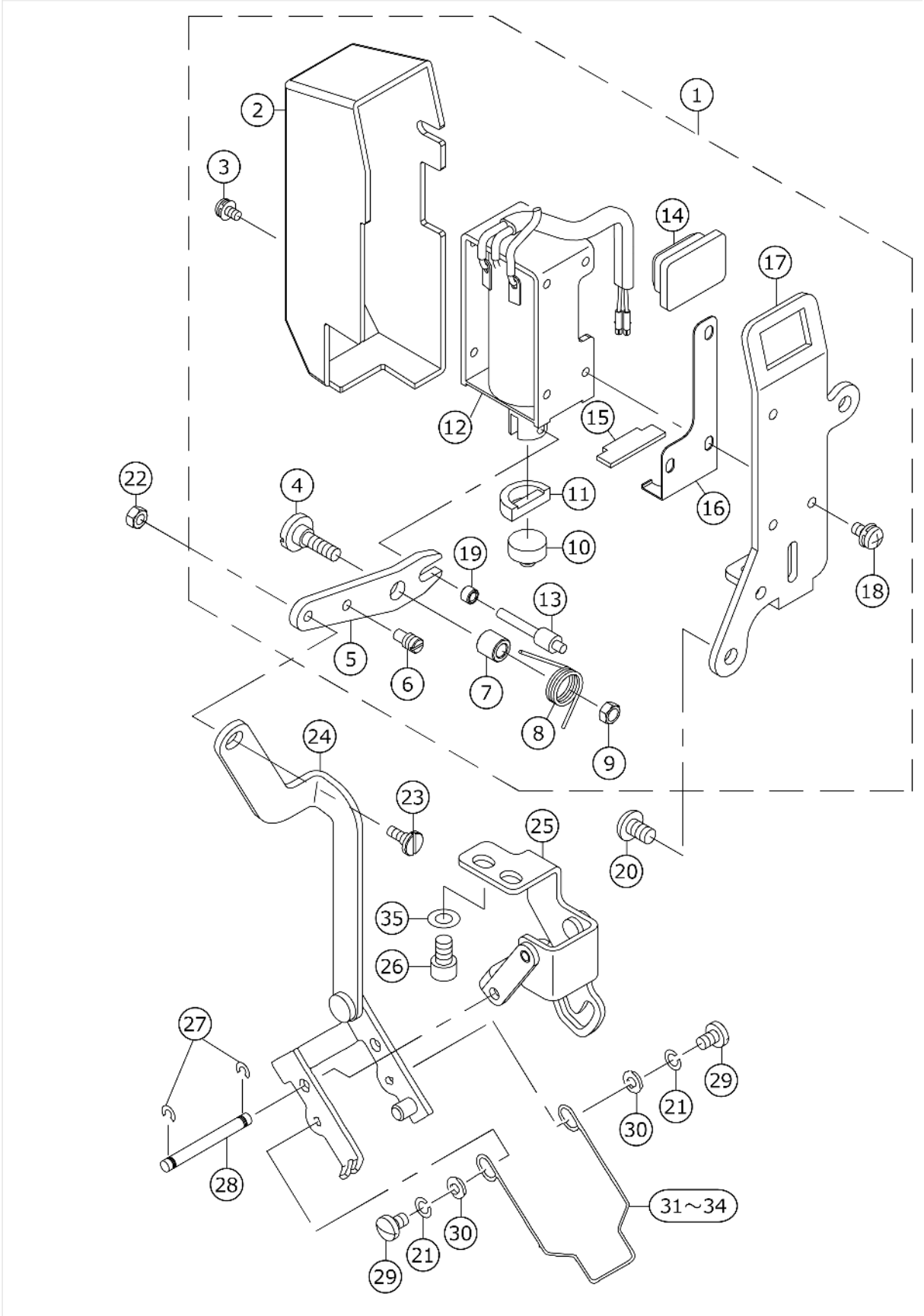
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40091208	ASSY□RVS□FEED□SW ITCH□A	FOR LH□3528A□7□3578A□7			1□0
2	40091209	ASSY□RVS□FEED□SW ITCH□B	FOR LH□3568A□7□3588A□7			1□0
3	23631708	REVERSE FEED SW ITCH COVER		□		1□0
4	23631807	REVERSE FEED SW ITCH SHAFT		□		1□0
5	23631906	REVERSE FEED SW ITCH SUPPORT		□		1□0
6	40091257	RVS□FEED□SW ITCH□BASE□A	FOR LH□3528A□7□3578A□7	□		1□0
7	40091256	RVS□FEED□SW ITCH□BASE□B	FOR LH□3568A□7□3588A□7	□		1□0
8	23632102	REVERSE FEED SW ITCH BASE GUIDE		□		1□0
9	40093523	REVERSE FEED CORD ASM □		□		1□0
10	EA9500B0100	CABLE BAND		□		1□0
11	SS7110740TP	SCREW 11□64□40 L□7		□		1□0
12	SM9040603SC	SCREW M4 L□6				2□0
13	NM6050001SP	NUT M5				2□0
14	HK034610140	HOUSING 14P				1□0
15	SS7110710SP	SCREW 11□64□40 L□7				4□0
16	WP0501016SD	WASHER 5X10□5X1				4□0
17	40091211	MAGBET□COVER				1□0
18	40036360	REVERSE□FEED□SOLENOID				1□0
19	HK03464000B	PIN CONTACT		□		2□0
20	WP0501016SD	WASHER 5X10□5X1				4□0
21	SS9111010SP	SCREW 11□64□40 L□9□5				4□0
22	D2464555B00	LINK DRIVING MAGNET PIN				1□0
23	RE0400000K0	E□RING 4				2□0
24	SM6061202TP	SCREW M6 L□12				2□0
25	WS0631510KP	SPRING WASHER				2□0
26	WP0621016SD	WASHER 6□2X13X1				2□0
27	40030856	LINK□FULCULUM				1□0
28	40100131	REVERSE FEED LINK L				1□0
29	SM6063002TP	SCREW M6 L□30				1□0
30	WS0610002KP	SPRING WASHER				1□0
31	WP0600816SP	WASHER				1□0
32	40035278	REVERSE□FEED□LINK□B				1□0
33	40035277	REVERSE□FEED□LINK□A				1□0
34	SD0700328TP	SHOULDER SCREW D□7 H□3□2				2□0
35	SM6050650TP	SCREW M5 L□6				1□0
36	10119204	SOLENOID INSTALLING PLATE				1□0
37	40091210	ASSY□SAFETY□SW ITCH				1□0
38	40091246	SAFETY□SW ITCH□BASE		□		1□0
39	23638109	SAFETY SW ITCH ARM		□		1□0
40	23638307	SAFETY SW ITCH ARM SHAFT		□		1□0
41	23638208	SAFETY SW ITCH SPRING		□		1□0
42	23638406	SAFETY SW ITCH NUT		□		1□0
43	40098612	SAFETY SW ITCH CORD ASM □		□		1□0
44	SM4021201SC	SCREW M2 L□12		□		2□0
45	EA9500B0100	CABLE BAND		□		1□0
46	40091286	SAFETY□SW ITCH□COVER		□		1□0

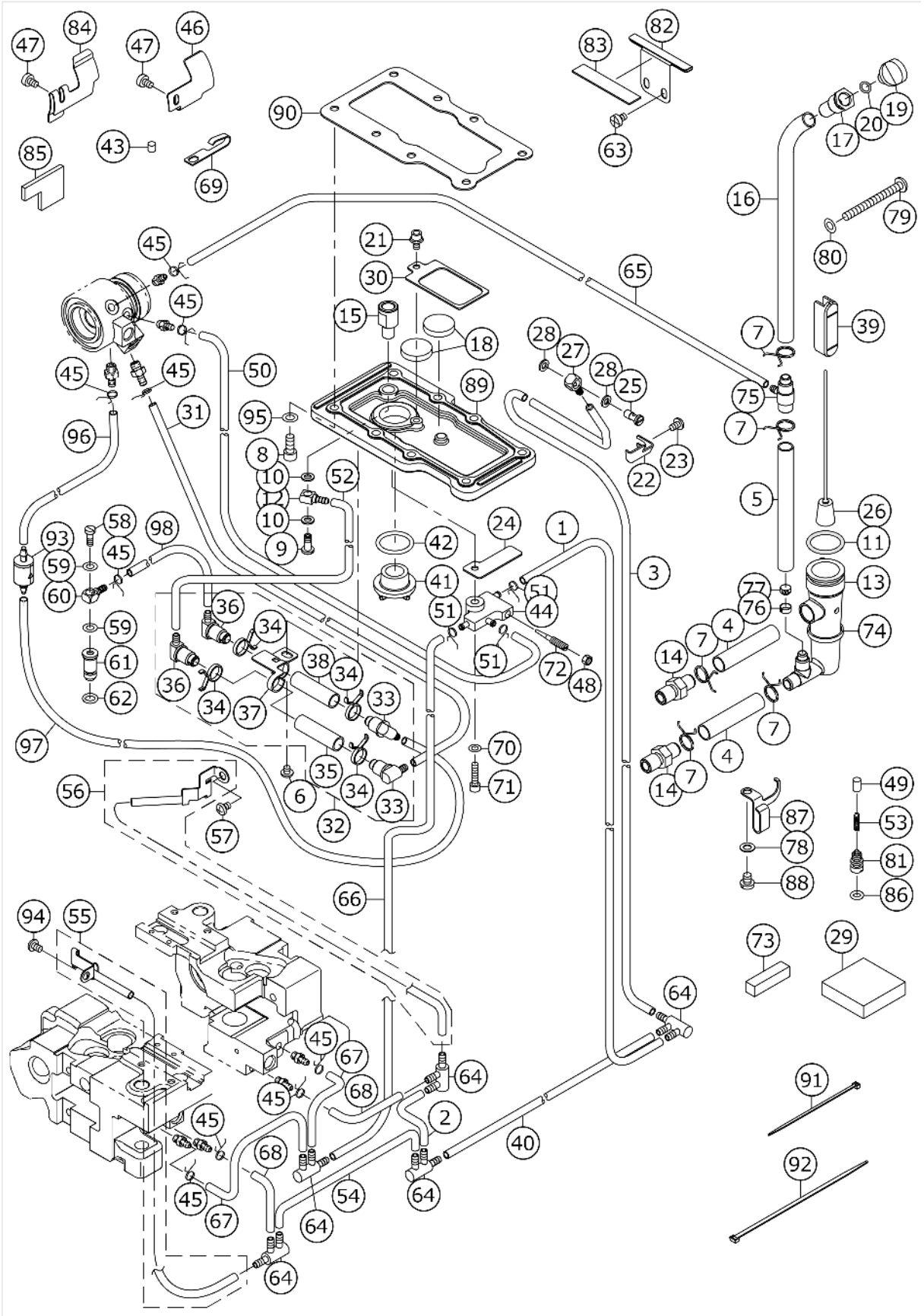
47	SS4110515SP	SCREW 11□64□40 L□5		□		1□00
48	WS0451040KP	SPRING WASHER 4□5X8□5X1		□		1□00
49	WP0450801SP	WASHER		□		1□00
50	SM6051002TP	SCREW M5X0□8 L□10				1□00
51	WP0550800SP	WASHER 5□5X10X0□8				1□00

WIPER MECHANISM COMPONENTS FOR LH-3528A-7/3568A-7/3578A-7/3588A-7



No.	品番	品吊	備考	子部品	消耗品	個数
1	40096975	WIPER□SOLENOID□ASM□				1.00
2	22955504	WIPER COVER		□		1.00
3	SL4030631SC	SCREW M3X6		□		1.00
4	SD0650321TP	HINGE SCREW D□6.5 H□3.2		□		1.00
5	22657209	WIPER LINK A		□		1.00
6	40009196	SUSPENSION SCREW		□		1.00
7	22956205	WIPER HINGE SCREW COLLAR		□		1.00
8	22657308	WIPER SPRING		□		1.00
9	NS6110310SP	NUT 11□64□40		□		1.00
10	22955900	WIPER RUBBER A		□		1.00
11	22956007	WIPER RUBBER B		□		1.00
12	40211878	WIPER SOLENOID ASM□		□		1.00
13	22957104	WIPER SOLENOID SHAFT		□		1.00
14	40086678	WIPER□SW□RUBBER		□		1.00
15	40086679	WIPER□STOPPER□RUBBER		□		1.00
16	40100900	RUBBER HOLDER		□		1.00
17	40042151	WIPER□SOLENOID□BASE		□		1.00
18	SL4030641SE	SCREW		□		3.00
19	22957203	WIPER LINK COLLAR		□		1.00
20	SM4050855SP	SCREW				2.00
21	WS0410002KP	SPRING WASHER				2.00
22	NS6090310SP	NUT 9□64□40				1.00
23	SD0500301SP	HINGE SCREW D□5 H□3				1.00
24	40028797	ASSY□WIPER□LINK□2				1.00
25	40028799	ASSY□WIPER□BASE				1.00
26	SM6050802TP	SCREW M5X0.8 L□8				2.00
27	RC0370411KP	C□RING 4 □3.7□				2.00
28	40039824	WIPER□LINK□SHAFT				1.00
29	SS7090610SP	SCREW 9□64□40 L□6				2.00
30	WP0371016SD	WASHER 3.7X8X1				2.00
31	10209203	WIPER	SELECTIVE PARTS			1.00
32	10209500	WIPER	SELECTIVE PARTS			1.00
33	10209807	WIPER	SELECTIVE PARTS			1.00
34	10209906	WIPER	SELECTIVE PARTS			1.00
35	WP0531000SD	WASHER M5				2.00

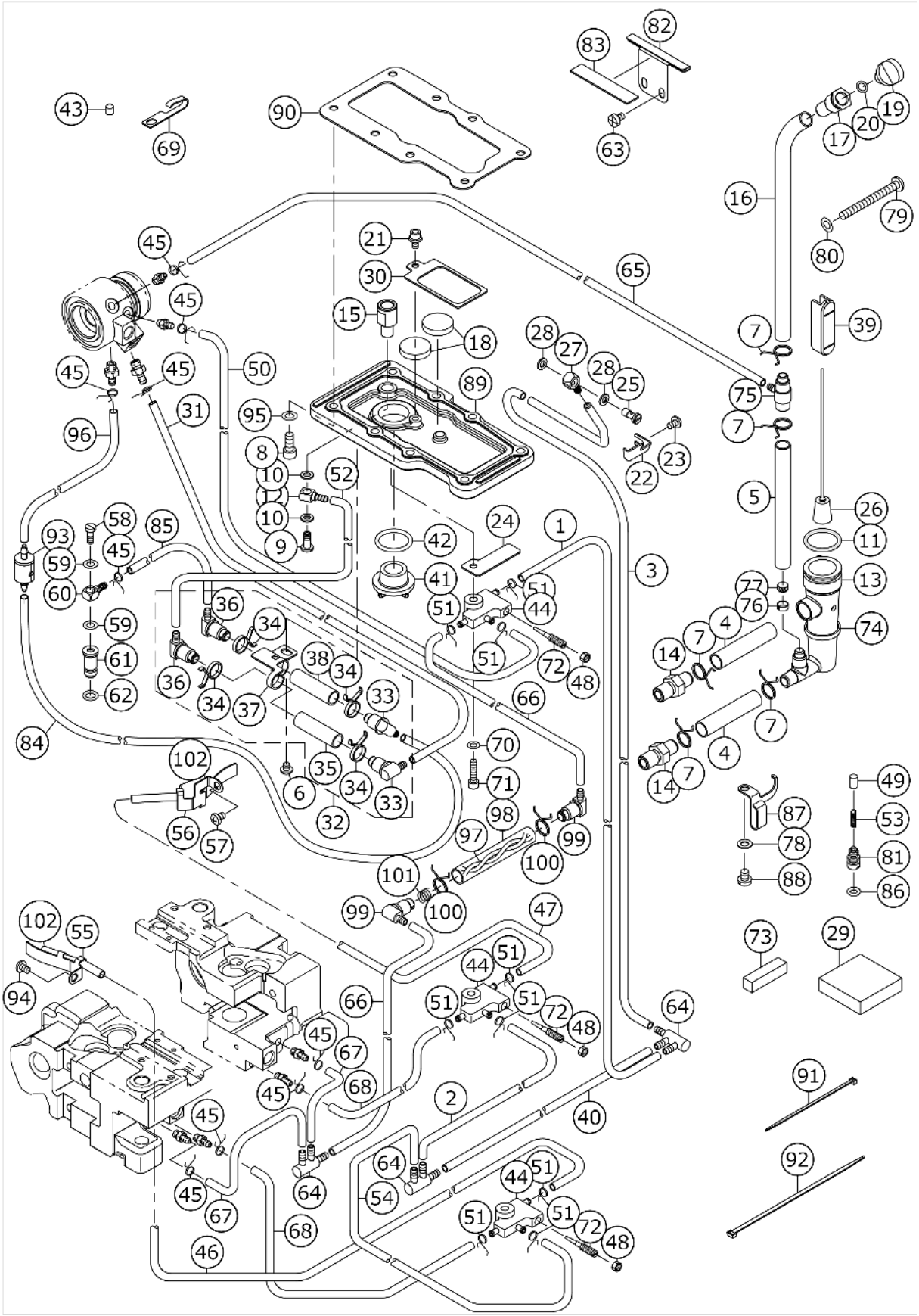
LUBRICATION COMPONENTS FOR LH 3528A 3528A 7 3568A 3568A 7



No.	品番	品吊	備考	子部品	消耗品	個数
1	BP30000010R	VINYL PIPE				0.04
2	BP30000010R	VINYL PIPE				0.06
3	BP30000010R	VINYL PIPE				0.15
4	23630106	TUBE B				0.06
5	23630106	TUBE B				0.05
6	SM40405C5SP	SCREW				1.00
7	23629405	PIPE STOPPER B				7.00
8	SM6051202TP	SCREW M5X0.8 L=12				8.00
9	B3525357000	CONNECTING SCREW (B)				1.00
10	40097210	GASKET				2.00
11	RO195240100	RUBBER RING				1.00
12	SQ0000401MZ	CONNECTING SCREW				1.00
13	40160015	FLOATER CASE				1.00
14	40091202	CONNECTING SCREW				2.00
15	40091200	BOX COVER JOINT				1.00
16	23630106	TUBE B				0.20
17	40029075	LUBRICATING INLET				1.00
18	B8228125000	OIL RESERVOIR MAGNET				2.00
19	40091195	LUBRICATING INLET CAP				1.00
20	RO048190100	RUBBER RING				1.00
21	SM4040655SP	SCREW M4 L=6				1.00
22	40091205	TUBE HOLDER				1.00
23	SM4040655SP	SCREW M4 L=6				1.00
24	40091203	TUBE HOLDER				1.00
25	SQ2060443SD	CONNECTING SCREW				1.00
26	40091196	ASSY FLOATER				1.00
27	SQ0000451MZ	CONNECTING SCREW				1.00
28	40004749	GASCKET				2.00
29	40091238	FILTER				1.00
30	40091204	MAGNET HOLDER				1.00
31	23630007	TUBE				0.04
32	40160401	ASSY OIL FILTER				1.00
33	23630601	OIL FILTER JOINT		○		2.00
34	23629405	PIPE STOPPER B		○		4.00
35	23630106	TUBE B		○		0.04
36	23630650	OIL FILTER JOINT ASM ○		○		2.00
37	40160332	FILTER HOLDER		○		1.00
38	23630106	TUBE B		○		0.04
39	40036167	OIL GAGE				1.00
40	BP30000010R	VINYL PIPE				0.30
41	22924708	OIL SIGHT WINDOW				1.00
42	RO195240100	RUBBER RING				1.00
43	B3517009000	OIL FELT REAR				1.00
44	40032804	BASE				1.00
45	23629306	PIPE STOPPER A				10.00
46	40039604	LUBRICATING GUIDE	FOR LH 3528A 7			1.00
47	SM6040650TP	SCREW				1.00
48	NS6110310SP	NUT 11 64 40				1.00
49	23628803	PLUNGER				2.00
50	23630007	TUBE				0.09

51	10126803	OIL TUBE HOLDER				3000
52	23630007	TUBE				0009
53	23628902	PLUNGER SPRING				2000
54	BP30000010R	VINYL PIPE				0009
55	40032405	ASSY GEAR OIL WICK LEFT				1000
56	40032406	ASSY GEAR OIL WICK RIGHT				1000
57	SM4050655SP	SCREW M5 L6				1000
58	B3525357000	CONNECTING SCREW B				1000
59	40097210	GASKET				2000
60	SQ0000401MZ	CONNECTING SCREW				1000
61	40036333	SUCTION				1000
62	RO037180100	RUBBER RING				1000
63	SM6040650TP	SCREW				2000
64	23629504	DISTRIBUTOR				5000
65	BP30000010R	VINYL PIPE				0030
66	23630007	TUBE				0031
67	23630007	TUBE				0006
68	BP30000010R	VINYL PIPE				0003
69	26230409	LUBRICATING OIL WICK STOPPER				1000
70	WP0430800SD	WASHER M4				1000
71	SM6041802TP	SCREW M4 L18				1000
72	B1834512000	OIL ADJUSTING SCREW				1000
73	22603708	FELT				1000
74	EA9500B0200	CABLE BAND 150				1000
75	40040809	OIL JOINT				1000
76	23630502	OIL FILTER RING				1000
77	23630403	OIL FILTER				1000
78	WP0520656SA	WASHER 5 2X9 5X0 6				1000
79	SM4055501SC	SCREW M5X0 8 L55				1000
80	WP0531000SD	WASHER M5				1000
81	40013509	PLUNGER SCREW				2000
82	40041578	RUBBER PLATE				1000
83	40041579	OIL SHIELD PLATE				1000
84	23204803	LUBRICATING GUIDE	FOR LH 3568A 7			1000
85	40039625	LUBRICATING FELT	FOR LH 3568A 7			1000
86	RO048190100	RUBBER RING				2000
87	40035264	SPRING HOOK				1000
88	SM4050855SP	SCREW				1000
89	40091198	BOX COVER				1000
90	40091199	BOX COVER PACKING				1000
91	EA9500B0100	CABLE BAND				2000
92	EA9500B0200	CABLE BAND 150				1000
93	40165109	CHECK VALVE				1000
94	SM4050855SP	SCREW				1000
95	WP0550800SP	WASHER 5 5X10X0 8				8000
96	BP30000010R	VINYL PIPE				0007
97	BP30000010R	VINYL PIPE				0003
98	BP30000010R	VINYL PIPE				0025

LUBRICATION COMPONENTS FOR LH3578A/3578A/7/3588A/3588A/7/

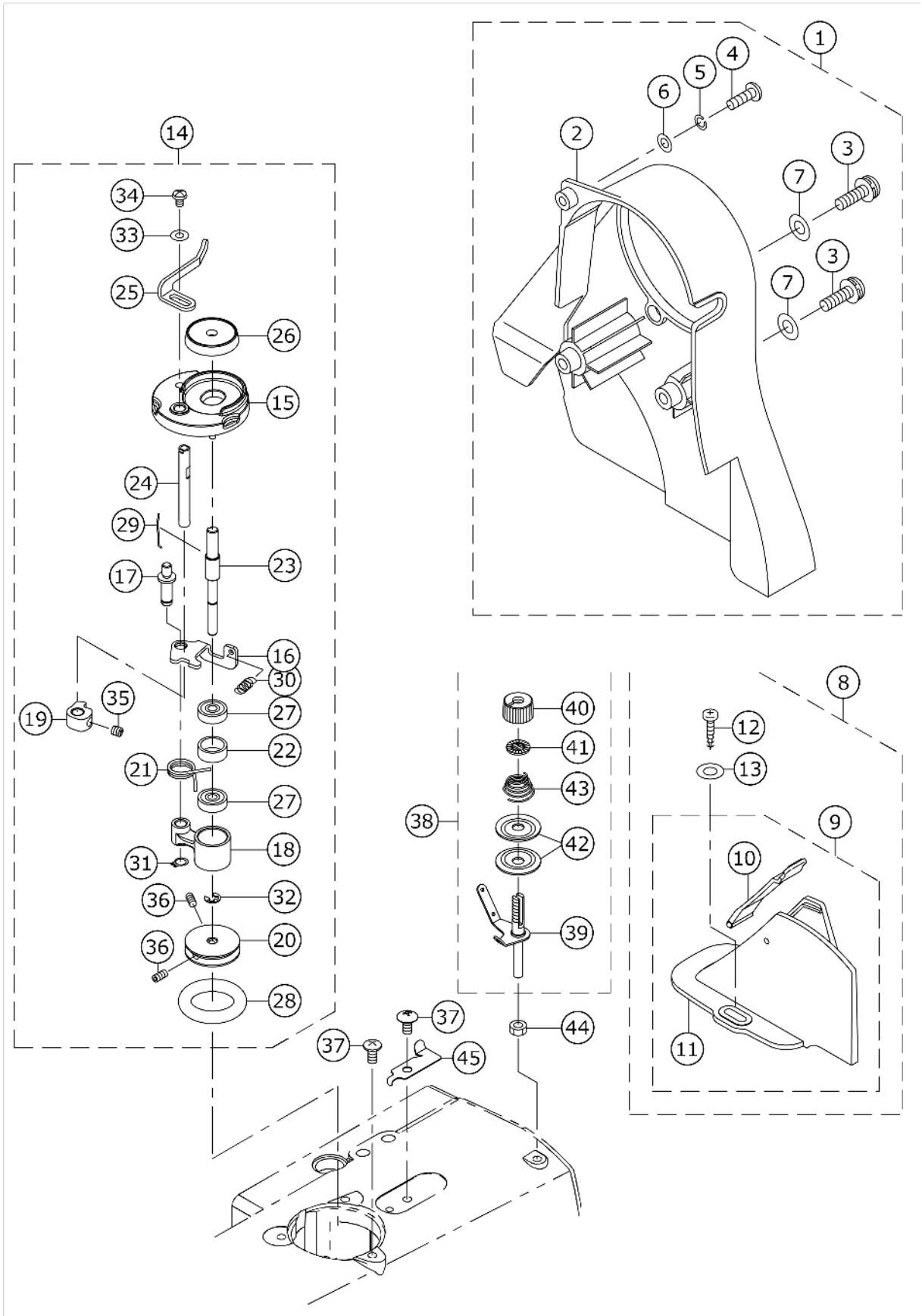


No.	品番	品吊	備考	子部品	消耗品	個数
1	BP30000010R	VINYL PIPE				0.04
2	BP30000010R	VINYL PIPE				0.10
3	BP30000010R	VINYL PIPE				0.15
4	23630106	TUBE B				0.06
5	23630106	TUBE B				0.05
6	SM40405C5SP	SCREW				1.00
7	23629405	PIPE STOPPER B				5.00
8	SM6051202TP	SCREW M5X0.8 L=12				8.00
9	B3525357000	CONNECTING SCREW (B)				1.00
10	40097210	GASKET				2.00
11	RO195240100	RUBBER RING				1.00
12	SQ0000401MZ	CONNECTING SCREW				1.00
13	40160015	FLOATER CASE				1.00
14	40091202	CONNECTING SCREW				2.00
15	40091200	BOX COVER JOINT				1.00
16	23630106	TUBE B				0.20
17	40029075	LUBRICATING INLET				1.00
18	B8228125000	OIL RESERVOIR MAGNET				2.00
19	40091195	LUBRICATING INLET CAP				1.00
20	RO048190100	RUBBER RING				1.00
21	SM4040655SP	SCREW M4 L=6				1.00
22	40091205	TUBE HOLDER				1.00
23	SM4040655SP	SCREW M4 L=6				1.00
24	40091203	TUBE HOLDER				1.00
25	SQ2060443SD	CONNECTING SCREW				1.00
26	40091196	ASSY FLOATER				1.00
27	SQ0000451MZ	CONNECTING SCREW				1.00
28	40004749	GASCKET				2.00
29	40091238	FILTER				1.00
30	40091204	MAGNET HOLDER				1.00
31	23630007	TUBE				0.04
32	40160401	ASSY OIL FILTER				1.00
33	23630601	OIL FILTER JOINT		○		2.00
34	23629405	PIPE STOPPER B		○		4.00
35	23630106	TUBE B		○		0.04
36	23630650	OIL FILTER JOINT ASM ○		○		2.00
37	40160332	FILTER HOLDER		○		1.00
38	23630106	TUBE B		○		0.04
39	40036167	OIL GAGE				1.00
40	BP30000010R	VINYL PIPE				0.30
41	22924708	OIL SIGHT WINDOW				1.00
42	RO195240100	RUBBER RING				1.00
43	B3517009000	OIL FELT REAR				1.00
44	40032804	BASE				3.00
45	23629306	PIPE STOPPER A				10.00
46	23630007	TUBE				0.15
47	23630007	TUBE				0.23
48	NS6110310SP	NUT 11 64 40				3.00
49	23628803	PLUNGER				2.00
50	23630007	TUBE				0.09

51	10126803	OIL TUBE HOLDER				9.00
52	23630007	TUBE				0.09
53	23628902	PLUNGER SPRING				2.00
54	BP30000010R	VINYL PIPE				0.12
55	40151209	OIL WICK HOLDER L				1.00
56	40151208	OIL WICK HOLDER R				1.00
57	SM4050655SP	SCREW M5 L=6				1.00
58	B3525357000	CONNECTING SCREW (B)				1.00
59	40097210	GASKET				2.00
60	SQ0000401MZ	CONNECTING SCREW				1.00
61	40036333	SUCTION				1.00
62	RO037180100	RUBBER RING				1.00
63	SM6040650TP	SCREW				2.00
64	23629504	DISTRIBUTOR				3.00
65	BP30000010R	VINYL PIPE				0.30
66	23630007	TUBE				0.10
67	23630007	TUBE				0.06
68	BP30000010R	VINYL PIPE				0.12
69	26230409	LUBRICATING OIL WICK STOPPER				1.00
70	WP0430800SD	WASHER M4				1.00
71	SM6041802TP	SCREW M4 L=18				1.00
72	B1834512000	OIL ADJUSTING SCREW				3.00
73	22603708	FELT				1.00
74	EA9500B0200	CABLE BAND 150				1.00
75	40040809	OIL JOINT				1.00
76	23630502	OIL FILTER RING				1.00
77	23630403	OIL FILTER				1.00
78	WP0520656SA	WASHER 5.2X9.5X0.6				1.00
79	SM4055501SC	SCREW M5X0.8 L=55				1.00
80	WP0531000SD	WASHER M5				1.00
81	40013509	PLUNGER SCREW				2.00
82	40041578	RUBBER PLATE				1.00
83	40041579	OIL SHIELD PLATE				1.00
84	BP30000010R	VINYL PIPE				0.03
85	BP30000010R	VINYL PIPE				0.25
86	RO048190100	RUBBER RING				2.00
87	40035264	SPRING HOOK				1.00
88	SM4050855SP	SCREW				1.00
89	40091198	BOX COVER				1.00
90	40091199	BOX COVER PACKING				1.00
91	EA9500B0100	CABLE BAND				2.00
92	EA9500B0200	CABLE BAND 150				1.00
93	40165109	CHECK VALVE				1.00
94	SM4050855SP	SCREW				1.00
95	WP0550800SP	WASHER 5.5X10X0.8				8.00
96	BP30000010R	VINYL PIPE				0.07
97	CQ303000000	COTTON OIL WICK D=3				0.26
98	23630106	TUBE B				0.01
99	23630601	OIL FILTER JOINT				2.00
100	23629405	PIPE STOPPER B				2.00
101	12210803	SPRING				1.00

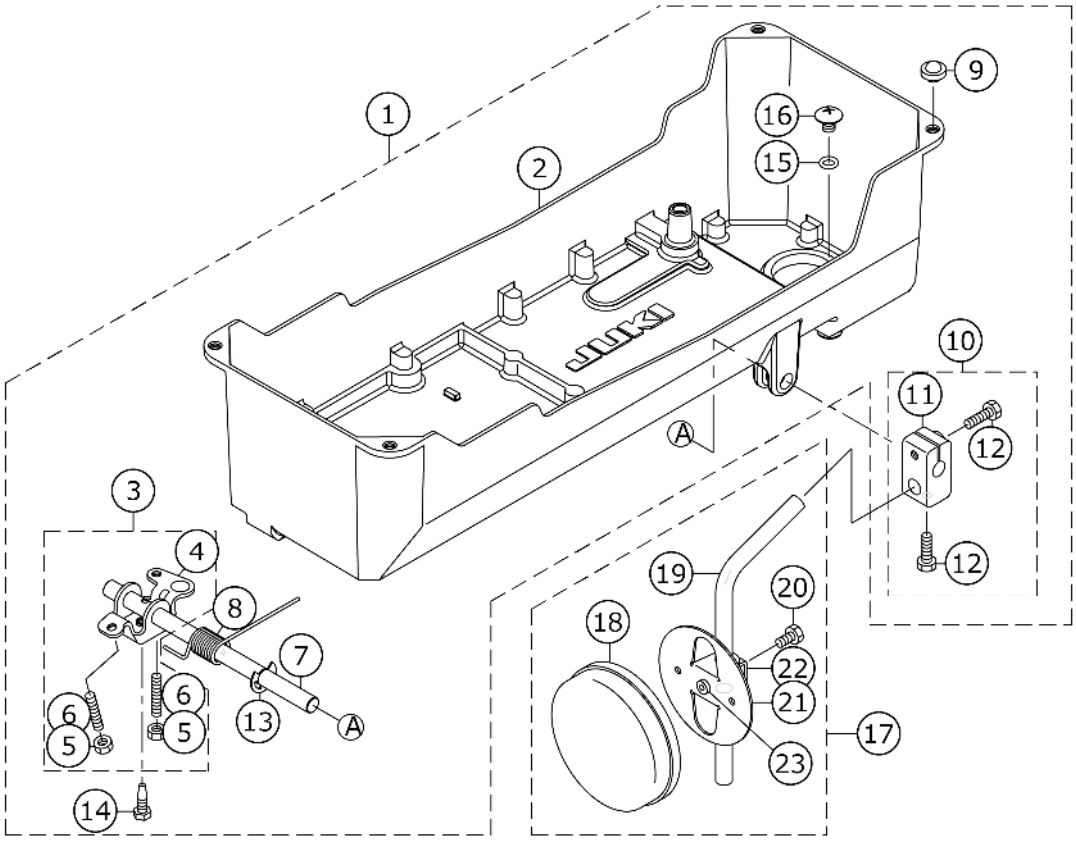
102	B3561771000	OIL UNWOVEN CLOTH				2000

BELT COVER & BOBBIN WINDER COMPONENTS



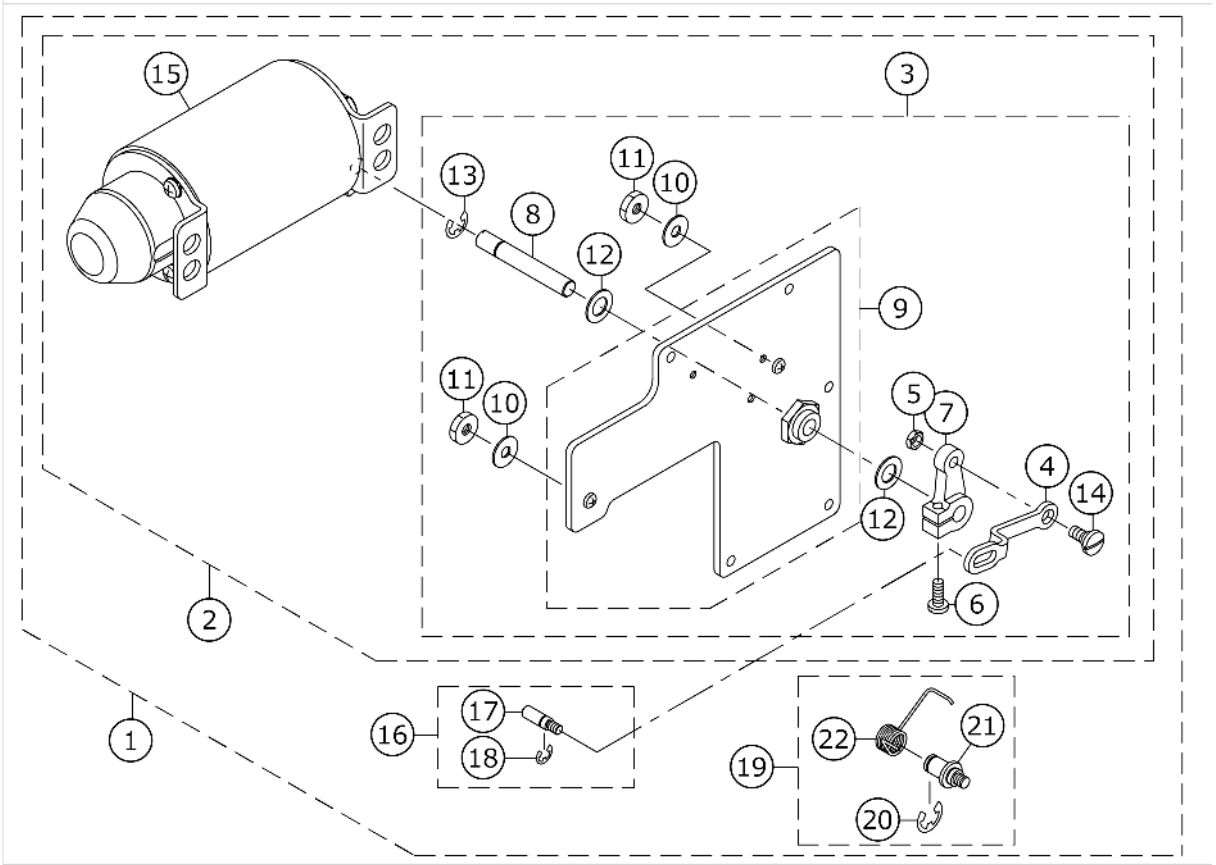
No.	品番	品吊	備考	子部品	消耗品	個数
1	40089557	ASSY BELT COVER A				1.00
2	40089558	BELT COVER A		○		1.00
3	SM4062001SC	SCREW M6 L=20		○		2.00
4	SM4051601SC	SCREW M5X0.8 L=16		○		1.00
5	WS0521010KN	SPRING WASHER 5.2X8.2X1		○		1.00
6	WP0531001SC	WASHER		○		1.00
7	WP0641600SC	WASHEW 6.4X12.5X1.6		○		2.00
8	40034267	ASSY BELT COVER B				1.00
9	22933659	BELT COVER B COMPL.		○		1.00
10	22933758	BELT COVER B LID ASM.		○		1.00
11	22933600	BELT COVER B		○		1.00
12	SK3412000SC	WOOD SCREW D=4.1 L=20		○		2.00
13	WP0501016SC	WASHER 5X10.5X1		○		2.00
14	40089647	BOBBIN WINDER UNIT				1.00
15	26260109	BTW BASE		○		1.00
16	26260208	BTW CAM PLATE		○		1.00
17	26260307	BTW BASE SHAFT		○		1.00
18	26260406	BTW SHAFT BASE		○		1.00
19	26260505	BTW CAM LEVER		○		1.00
20	26260604	BTW WHEEL		○		1.00
21	40011144	BTW TORSION SPRING		○		1.00
22	26260802	BTW BEARING SPACER		○		1.00
23	40011145	BTW SHAFT		○		1.00
24	40011146	BTW LEVER SHAFT		○		1.00
25	40023022	BTW LEVER		○		1.00
26	26261206	BTW SPACER		○		1.00
27	26261305	BTW BEARING		○		2.00
28	26261503	BTW WHEEL RUBBER		○		1.00
29	26261602	BOBBIN SPRING		○		1.00
30	26261701	BTW SPRING		○		1.00
31	RC0560711KP	RETAINING RING		○		1.00
32	RE0400000K0	E RING 4		○		1.00
33	WP0450826SC	WASHER 4.5X10X0.8		○		1.00
34	SM5040655SN	SCREW		○		1.00
35	SM8050502TP	SCREW M5 L=5		○		1.00
36	SM8040802TP	SCREW M4X8		○		2.00
37	SM0050801SC	SCREW				4.00
38	40091212	BOBBIN THREAD TENSION ASM.				1.00
39	40091241	BOBBIN THREAD TENSION ROD ASM.		○		1.00
40	22921308	THREAD TENSION NUT		○		1.00
41	22921407	ROTATION STOPPER		○		1.00
42	22921506	THREAD TENSION DISK		○		2.00
43	22921704	THREAD TENSION SPRING A		○		1.00
44	NM6050001SD	NUT M5X0.8				1.00
45	40037008	THREAD CUTTER				1.00

BOTTOM COVER COMPONENTS



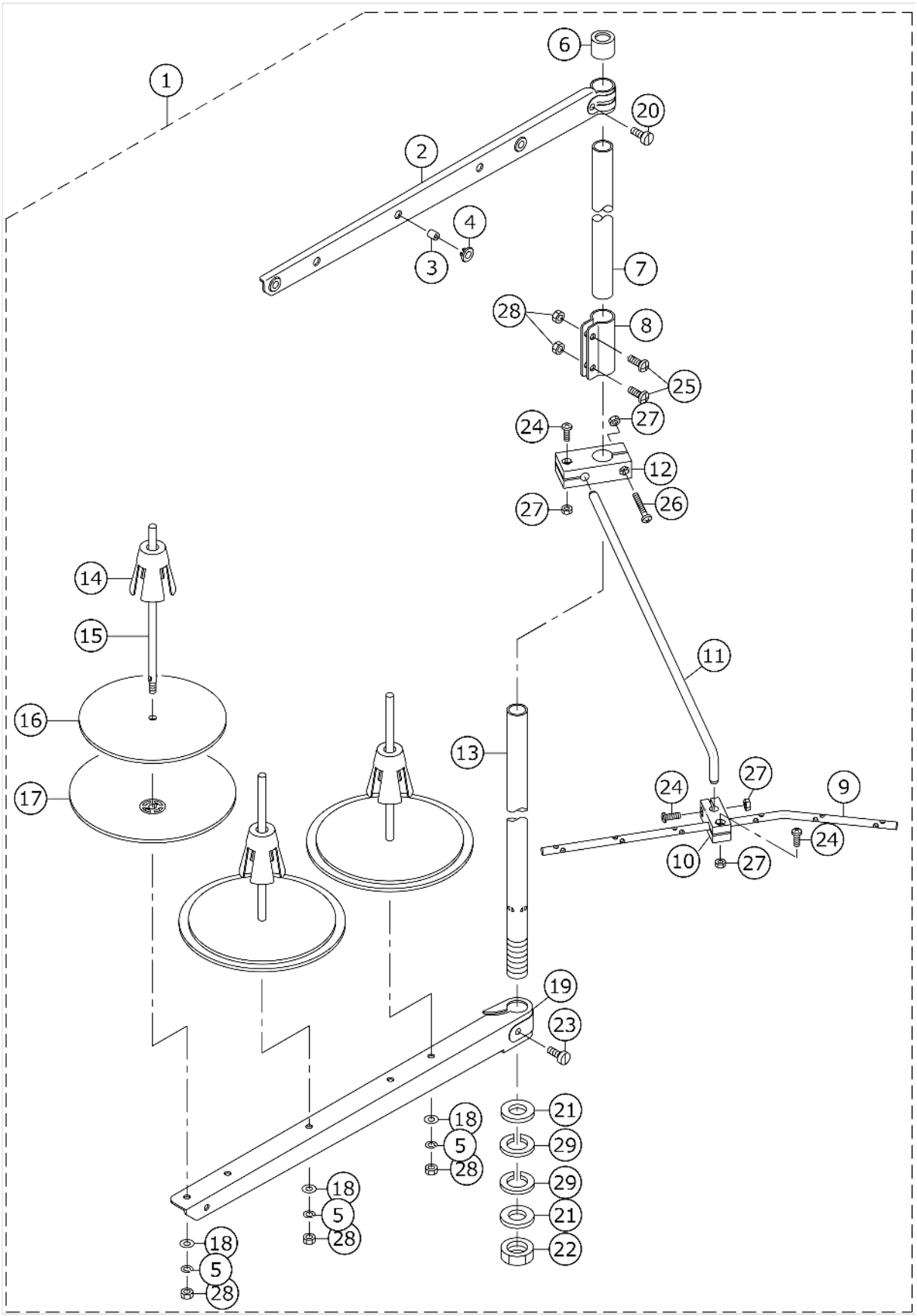
No.	品番	品吊	備考	子部品	消耗品	個数
1	40032107	ASSY BOTTOM COVER A				1.00
2	40028778	BOTTOM COVER		○		1.00
3	40034853	CONNECTING ROD ASM		○		1.00
4	22932107	KNEE LIFTING ROTATING ARM		○		1.00
5	NM6060001SE	NUT M6		○		2.00
6	SM8063012TR	SCREW M6 L30		○		2.00
7	40025191	KNEE PRESS ROD		○		1.00
8	22932206	SPRING		○		1.00
9	B1116210D00	FRAME SUPPORT RUBBER		○		4.00
10	22932453	BRACKET ASM		○		1.00
11	22932404	BRACKET		○		1.00
12	22934707	SCREW		○		2.00
13	RE1000000K0	E RING 10		○		1.00
14	SM9061853SR	SCREW M6 L175		○		1.00
15	13170105	RUBBER RING		○		1.00
16	13171004	DRAIN SCREW		○		1.00
17	22934251	KNEE PAD PLATE ASM	ACCESSORIE PARTS			1.00
18	22934509	KNEE PAD PLATE COVER		○		1.00
19	22934608	KNEE PAD UPRIGHT SHAFT		○		1.00
20	SM9061203SE	SCREW M6 L12		○		1.00
21	22934202	KNEE PAD PLATE		○		1.00
22	22934301	KNEE PAD PLATE SUPPORT		○		1.00
23	22934400	KNEE PAD PLATE RUBBER		○		1.00

AK DEVICE COMPONENTS



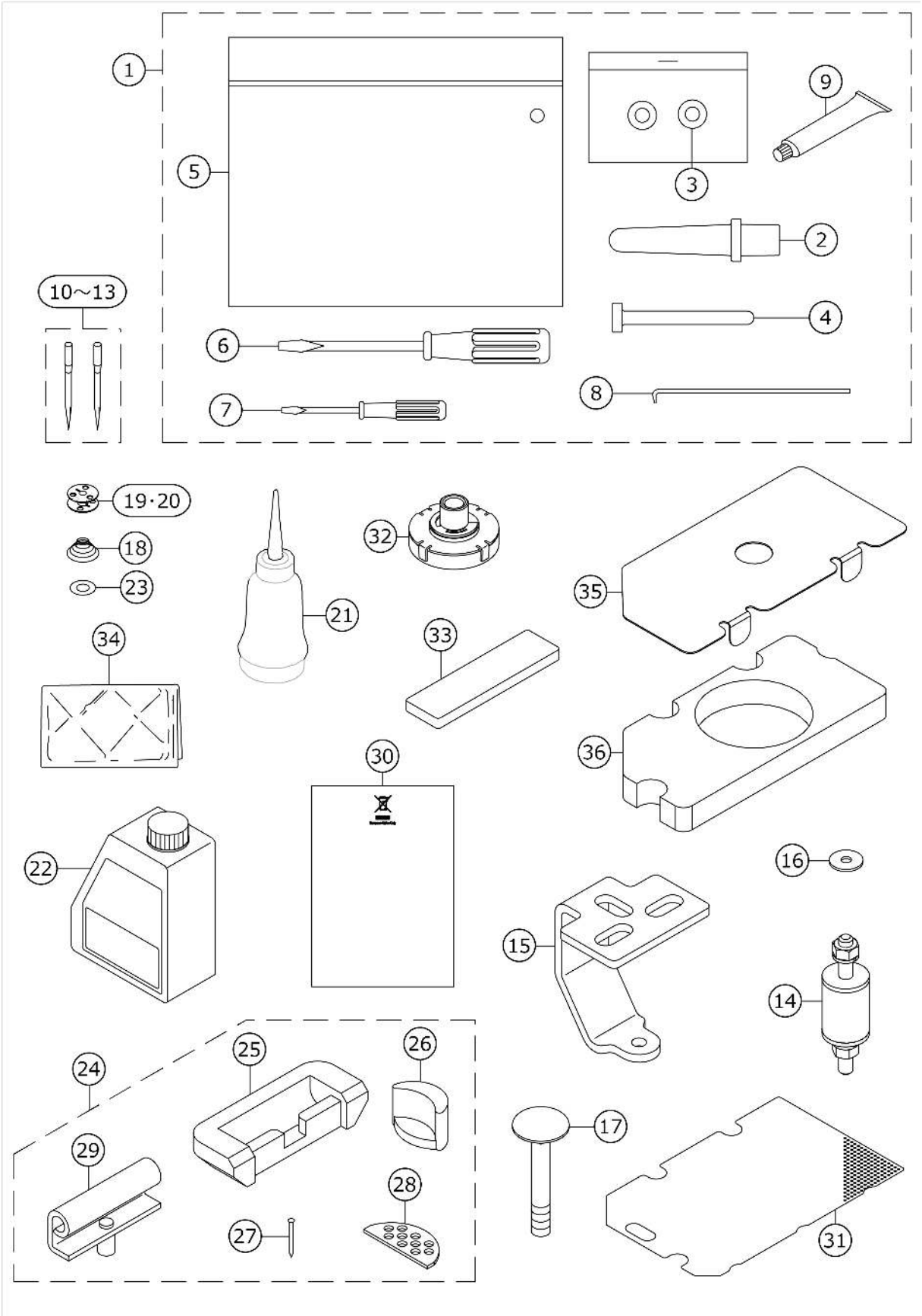
No.	品番	品吊	備考	子部品	消耗品	個数
1	40055883	AK135				1.00
2	40036221	ASSY.AK.DEVICE		○		1.00
3	40036222	COMP.REAR.PLATE		○		1.00
4	40030962	SOLENOID.LINK		○		1.00
5	NS6150310SP	NUT 15.64.28		○		1.00
6	SS7121410TP	SCREW 3.16.28 L.14		○		1.00
7	GAK33027000	SOLENOID ARM		○		1.00
8	22991400	SOLENOID SHAFT		○		1.00
9	40036223	ASSY.REAR.PLATE		○		1.00
10	WP0621036SP	WASHER		○		2.00
11	NS6150440SP	NUT 15.64.28		○		2.00
12	WP1021016SD	WASHER		○		2.00
13	RE0700000K0	E.RING 7		○		1.00
14	SD0800352SP	HINGE SCREW D.8 H.35		○		1.00
15	40101423	AK SOLENOID ASM.B		○		1.00
16	40059504	ASSY SHAFT.PIN		○		1.00
17	40030954	SHAFT.PIN		○		1.00
18	RE0500000K0	E.RING		○		1.00
19	40059505	ASSY AK PIN		○		1.00
20	RE0800000K0	E.SHAPED SNAP RING .8MM.		○		1.00
21	40056385	AK.LINK.SHAFT		○		1.00
22	40056438	AK.RETURN.SPRING		○		1.00

THREAD STAND COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40097211	THREAD STAND ASM.				1.00
2	40106575	SPOOL REST LONG ARM UPPER		○		1.00
3	40085794	THREAD GUIDE		○		3.00
4	40085795	THREAD GUIDE BUSHING		○		3.00
5	WS0510002KN	SPRING WASHER M5		○		3.00
6	40085793	SPOOL REST ROD RUBBER CAP		○		1.00
7	40085785	SPOOL REST ROD UPPER		○		1.00
8	40085792	SPOOL REST ROD JOINT		○		1.00
9	40106583	THREAD GUIDE 6		○		1.00
10	40106580	THREAD GUIDE UNDER BASE		○		1.00
11	40106576	THREAD GUIDE ARM		○		1.00
12	40106579	THREAD GUIDE ARM BASE		○		1.00
13	40085784	SPOOL REST ROD LOWER		○		1.00
14	40085791	SPOOL RETAINER		○		3.00
15	40085790	SPOOL PIN		○		3.00
16	40085789	SPOOL REST CUSHION		○		3.00
17	40085788	SPOOL REST		○		3.00
18	WP0531001SC	WASHER M5		○		3.00
19	40106574	SPOOL REST LONG ARM LOWER		○		1.00
20	40096327	SPOOL REST ARM UPPER SCREW		○		1.00
21	40085796	SPOOL REST ROD RUBBER CUSHION		○		2.00
22	40096325	SPOOL REST ROD NUT		○		1.00
23	40096326	SPOOL REST ARM LOWER SCREW		○		1.00
24	SM4041201SC	SCREW M4 L=12		○		3.00
25	SM4051405SE	SCREW M5 L=14		○		2.00
26	SM4042501SC	SCREW M4X0.7 L=25		○		1.00
27	NM6040002SC	NUT M4		○		4.00
28	NM6050001SE	NUT M5		○		5.00
29	WP1612616SE	WASHER 16X30X2.6		○		2.00

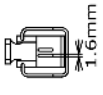
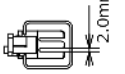
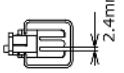
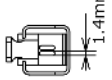
ACCESSORIE PARTS COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40091282	ACCESSORIE BAG ASM.				1.00
2	22931604	FRAME SUPPORT BAR		○		1.00
3	WP0531000SC	WASHER 5.3X10X1		○		2.00
4	40056705	KNEE.LIFTER.PRESSER.ROD		○		1.00
5	22932800	ACCESSORIE BAG		○		1.00
6	22933105	SCREW DRIVER MIDDLE		○		1.00
7	22933204	SCREW DRIVER SMALL		○		1.00
8	B9101490000	DRIVER		○		1.00
9	40006323	JUKIGREASE A TUBE		○		1.00
10	MDP500B0902	NEEDLE DPX5.9.2	TYPE A			1.00
11	MDP500B1002	NEEDLE DPX5 .10.2	TYPE F			1.00
12	MDP500B1402	NEEDLE DPX5.14.2	TYPE S			1.00
13	MDP500B2102	DPX5.21.2	TYPE G			1.00
14	40092944	RUBBER MOUNTING	FOR LH.3528A.7 .3528A.0B.3568 A.7.3578A.7.35 88A.7			3.00
15	40093056	BASE PLATE	FOR LH.3528A.7 .3528A.0B.3568 A.7.3578A.7.35 88A.7			3.00
16	WP0651646SC	WASHER	FOR LH.3528A.7 .3528A.0B.3568 A.7.3578A.7.35 88A.7			3.00
17	40093057	BOLT	FOR LH.3528A.7 .3528A.0B.3568 A.7.3578A.7.35 88A.7			3.00
18	10111508	SPRING	FOR LH.3528A.7 .3568A.7.3578A .7.3588A.7			1.00
19	10210805	HARD ALUMITE BOBBIN	FOR LH.3528A.7 .3568A.7.3578A .7.3588A.7			2.00
20	B9117051000	BOBBIN	FOR LH.3528A.3 568A.3578A.358 8A			2.00
21	B91210120A0	OILER ASM.				1.00
22	40102087	JUKIMACHINE.OIL.7				1.00
23	22653802	SHEET	FOR LH.3528A.7 .3568A.7.3578A .7.3588A.7			1.00
24	22958052	RUBBER HINGE ASM.				1.00
25	22926000	RUBBER CUSHION		○		2.00
26	22958003	FRAME BUBBER CUSHION		○		2.00
27	22926208	NAIL		○		8.00
28	22926505	WASHER		○		2.00
29	22926356	HINGE COMPL.		○		2.00
30	CM600100201	WEEE INFORMATION SHEET	FOR JE			2.00

31	40030768	OIL FILTER				1000
32	40036428	ASSY FILTER A				1000
33	40035873	FILTER B				1000
34	22933303	VINYL COVER				1000
35	40120727	FILTER PLATE	FOR CHINA			1000
36	40120728	FILTER C	FOR CHINA			1000

TABLE OF EXCHANGING GAUGE PARTS (1) FOR LH-3528A

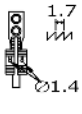
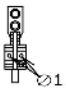
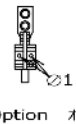
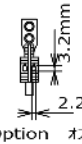
Needle gauge size 針幅			Presser foot asm. 押さえ(組)								Swivel guide Presser asm. スイブルガイド押さえ(組)	
Code コード			 1.6mm	(Tip-divided) (移動式先割れ)  2.0mm	(Tip-divided) (移動式先割れ)  2.4mm	(Lower feed) (下送り) 	 1.4mm		 0.9mm 2.0mm	
	inch	mm	No. Part No.	No. Part No.	No. Part No.	No. Part No.	No. Part No.		No. Part No.	
A	3/32	2.4	① 226-37557		–		–		–	–		–
B	1/8	3.2	② 226-37656	⑮ 400-35896		–		⑤⓪ 103-91852	⑤⑦ 226-27152		⑥③ 226-47051	
C	5/32	4.0	③ 226-37755	⑯ 400-35897	③③ 400-71909			–	–			–
D	3/16	4.8	④ 226-37854	⑰ 226-40353	③④ 228-16557	⑤① 103-92058	⑤⑧ 226-27350				⑥④ 226-47150 ⑥⑤ ※400-95293	
E	7/32	5.6		–	⑱ 226-40452	③⑤ 228-16656		–	⑤⑨ 226-27459		⑥⑥ 226-47259	
F	1/4	6.4	⑤ 226-38050	⑲ 226-40551	③⑥ 228-16755	⑤② 103-92256	⑥⓪ 226-27558				⑥⑦ 226-47358 ⑥⑧ ※400-94776	
G	9/32	7.1	⑥ 226-38258	⑳ 226-40759	③⑦ 228-16854		–	⑥① 226-27657			⑥⑨ 226-47457	
H	5/16	7.9	⑦ 226-38357	㉑ 226-40858	③⑧ 228-16953		–	⑥② 226-27756			⑦⓪ 226-47556	
K	3/8	9.5	⑧ 226-38456	㉒ 226-40957	③⑨ 228-17050		–		–		–	
W	7/16	11.1		–	㉓ 226-41054	④⓪ 400-33941		–			–	
L	1/2	12.7	⑨ 226-38753	㉔ 226-41252	④① 228-17159	⑤③ 103-92751		–			–	
M	5/8	15.9		–	㉕ 226-41351	④② 400-33945		–			–	
N	3/4	19.1	⑩ 226-38951	㉖ 226-41450	④③ 400-33947	⑤④ 103-93056		–			–	
P	7/8	22.2	⑪ 226-39157	㉗ 226-41658	④④ 400-33949	⑤⑤ 228-44450		–			–	
Q	1	25.4	⑫ 226-39256	㉘ 226-41757	④⑤ 400-33951	⑤⑥ 228-44559		–			–	
R	1-1/8	28.6	⑬ 226-39355	㉙ 226-41856	④⑥ 400-33953		–		–		–	
S	1-1/4	31.8	⑭ 226-39454	㉚ 226-41955	④⑦ 400-33955		–		–		–	
T	1-3/8	34.9		–	㉛ 226-42052	④⑧ 400-33957		–			–	
U	1-1/2	38.1		–	㉜ 226-42151	④⑨ 400-33959		–			–	
Stitch spec. 縫仕様	A		★									
	F								★		★ (テープ付け)	
	S			★								
	G				★						※のみ ★	
	下送り					★						

Needle gauge size 針幅			Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組	
Code コード					 Option オプション		
	inch	mm	No. Part No.	No. Part No.	No. Part No.	No. Part No.	No. Part No.
A	3/32	2.4					
B	1/8	3.2					
C	5/32	4.0					
D	3/16	4.8					
E	7/32	5.6	⑦① 226-01058	⑦⑤ 226-00555	⑦⑨ 400-51633		
F	1/4	6.4					
G	9/32	7.1					
H	5/16	7.9					
K	3/8	9.5					
W	7/16	11.1				⑧③ 400-42874	⑧④ 232-06709
L	1/2	12.7					
M	5/8	15.9	⑦② 226-01157	⑦⑥ 226-00654	⑧⓪ 400-45729		
N	3/4	19.1					
P	7/8	22.2					
Q	1	25.4	⑦③ 226-01256	⑦⑦ 226-00753	⑧① 400-45730		
R	1-1/8	28.6					
S	1-1/4	31.8					
T	1-3/8	34.9	⑦④ 226-01355	⑦⑧ 226-00852	⑧② 400-45731		
U	1-1/2	38.1					
Stitch spec. 縫仕様	A						
	F		Spec.common 仕様共通	Spec.common 仕様共通	Spec.common 仕様共通	Spec.common 仕様共通	★ (テープ付け)
	S						
	G						
	下送り						

No□	品番	品吊	備考	子部品	消耗品	個数
1	22637557	PRESSER FOOT ASM□				1□0
2	22637656	PRESSER FOOT ASM□				1□0
3	22637755	PRESSER FOOT ASM□				1□0
4	22637854	PRESSER FOOT ASM□				1□0
5	22638050	PRESSER FOOT ASM□				1□0
6	22638258	PRESSER FOOT ASM□				1□0
7	22638357	PRESSER FOOT ASM□				1□0
8	22638456	PRESSER FOOT ASM□				1□0
9	22638753	PRESSER FOOT ASM□				1□0
10	22638951	PRESSER FOOT ASM□				1□0
11	22639157	PRESSER FOOT ASM□				1□0
12	22639256	PRESSER FOOT ASM□				1□0
13	22639355	PRESSER FOOT ASM□				1□0
14	22639454	PRESSER FOOT ASM□				1□0
15	40035896	PRESSER FOOT ASM□				1□0
16	40035897	PRESSER FOOT ASM□				1□0
17	22640353	PRESSER FOOT ASM□				1□0
18	22640452	PRESSER FOOT ASM□				1□0
19	22640551	PRESSER FOOT ASM□				1□0
20	22640759	PRESSER FOOT ASM□				1□0
21	22640858	PRESSER FOOT ASM□				1□0
22	22640957	PRESSER FOOT ASM□				1□0
23	22641054	PRESSER FOOT ASM□7□16□11□IMM□				1□0
24	22641252	PRESSER FOOT ASM□				1□0
25	22641351	PRESSER FOOT ASM□				1□0
26	22641450	PRESSER FOOT ASM□				1□0
27	22641658	PRESSER FOOT ASM□				1□0
28	22641757	PRESSER FOOT ASM□				1□0
29	22641856	PRESSER FOOT ASM□				1□0
30	22641955	PRESSER FOOT ASM□				1□0
31	22642052	PRESSER FOOT ASM□				1□0
32	22642151	PRESSER FOOT ASM□				1□0
33	40071909	PRESSER□FOOT□ASM□G□5□32				1□0
34	22816557	TIP□DIVIDED PRESSER ASM□3□16				1□0
35	22816656	TIP□DIVIDED PRESSER ASM□7□32				1□0
36	22816755	PRESSER FOOT ASM□1□4				1□0
37	22816854	TIP□DIVIDED PRESSER ASM□9□32				1□0
38	22816953	TIP□DIVIDED PRESSER ASM□5□16				1□0
39	22817050	PRESSER FOOT ASM□D□24 □3□8□				1□0
40	40033941	TIP□DIVIDED□PRESSER□ASM□7□16				1□0
41	22817159	PRESSER FOOT ASM□D□24 □1□2□				1□0
42	40033945	TIP□DIVIDED□PRESSER□ASM□5□8				1□0
43	40033947	TIP□DIVIDED□PRESSER□ASM□3□4				1□0
44	40033949	TIP□DIVIDED□PRESSER□ASM□7□8				1□0
45	40033951	TIP□DIVIDED□PRESSER□ASM□1				1□0
46	40033953	TIP□DIVIDED□PRESSER□ASM□1□1□8				1□0
47	40033955	TIP□DIVIDED□PRESSER□ASM□1□1□4				1□0
48	40033957	TIP□DIVIDED□PRESSER□ASM□1□3□8				1□0
49	40033959	TIP□DIVIDED□PRESSER□ASM□1□1□2				1□0
50	10391852	PRESSER FOOT ASM□1□8				1□0

51	10392058	PRESSER FOOT ASM □3□16				1□0
52	10392256	PRESSER FOOT ASM □1□4				1□0
53	10392751	PRESSER FOOT ASM □1□2				1□0
54	10393056	PRESSER FOOT ASM □3□4				1□0
55	22844450	COMPENSATING PRESSER ASM □7□8□				1□0
56	22844559	BOBBIN CASE ASM □HEAVY FABLIC□				1□0
57	22627152	PRESSER FOOT F ASM □1□8				1□0
58	22627350	F PRESSER FOOT ASM □3□16				1□0
59	22627459	PRESSER FOOT ASM □7□32				1□0
60	22627558	PRESSER FOOT F ASM □1□4				1□0
61	22627657	PRESSER FOOT ASM □F 9□32				1□0
62	22627756	PRESSER FOOT ASM □F 5□16				1□0
63	22647051	SWIVEL GUIDE PRESSER 1□8 ASM □				1□0
64	22647150	GUIDE PRESSER ASM □3□16				1□0
65	40095293	ASSY□PRESSER□FOOT□G3□16				1□0
66	22647259	GUIDE PRESSER ASM □7□32				1□0
67	22647358	GUIDE PRESSER ASM □1□4				1□0
68	40094776	ASSY□PRESSER□FOOT□G1□4				1□0
69	22647457	GUIDE PRESSER ASM □9□32				1□0
70	22647556	SWIVEL GUIDE PRESSER 5□16 ASM				1□0
71	22601058	BED SLIDE LEFT□ASM □A				1□0
72	22601157	LEFT SLIDER PLATE B ASM □				1□0
73	22601256	BED SLIDE LEFT□ASM □C				1□0
74	22601355	BED SLIDE LEFT□ASM □C				1□0
75	22600555	BED SLIDE RIGHT□ASM □A				1□0
76	22600654	RIGHT SLIDER PLATE B ASM □				1□0
77	22600753	BED SLIDE RIGHT□ASM □C				1□0
78	22600852	BED SLIDE RIGHT□ASM □D				1□0
79	40051633	ASSY□SLIDE□PLATE□L				1□0
80	40045729	ASSY□SIDE□PLATE□L□B				1□0
81	40045730	ASSY□SIDE□PLATE□L□C				1□0
82	40045731	ASSY□SIDE□PLATE□L□D				1□0
83	40042874	ASSY□SLIDE□PLATE□F□STANDARD				1□0
84	23206709	BED SLIDE □FRONT□A				1□0

TABLE OF EXCHANGING GAUGE PARTS (2) FOR LH-3528A

Needle gauge size 針 幅			Feed Dog 送り歯															
Code コード			 ∅1.2		 1.15 ∅1.4 Option オプション		 1.7 ∅1.4		 1.7 ∅1.9		 1.7 ∅1.7 Option オプション		 1.7 ∅2.2		 3.2mm 1.7 2.2mm Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	(1)	400-33714		–		–		–		–		–		–
B	1/8	3.2	(2)	400-33715	(15)	400-35883	(21)	400-33563		–		–	(61)	B1613-512-B0H		–
C	5/32	4.0	(3)	400-33716		–		–	(27)	226-30206	(44)	400-25784	(62)	B1613-512-C0H		–
D	3/16	4.8	(4)	400-33718	(16)	400-35884	(22)	400-33564	(28)	226-30404	(45)	400-25785	(63)	B1613-512-D0H	(79)	400-25801
E	7/32	5.6		–	(17)	400-35885	(23)	400-33565	(29)	226-30503	(46)	400-25786	(64)	B1613-512-E0H	(80)	400-25802
F	1/4	6.4	(5)	400-33720	(18)	400-35886	(24)	400-33566	(30)	226-30602	(47)	400-25787	(65)	B1613-512-F0H	(81)	400-25803
G	9/32	7.1	(6)	400-33722	(19)	400-35887	(25)	400-33567	(31)	226-30800	(48)	400-25788	(66)	B1613-512-G0H	(82)	400-25804
H	5/16	7.9	(7)	400-33723	(20)	400-35888	(26)	400-33568	(32)	226-30909	(49)	400-25789	(67)	B1613-512-H0H	(83)	400-25805
K	3/8	9.5	(8)	400-33724		–		–	(33)	226-31006	(50)	400-25790	(68)	B1613-512-K0H	(84)	400-25806
W	7/16	11.1		–		–		–	(34)	226-31105	(51)	400-25791	(69)	400-75311	(85)	400-25807
L	1/2	12.7	(9)	400-33727		–		–	(35)	226-31303	(52)	400-25792	(70)	B1613-512-L0H	(86)	400-25808
M	5/8	15.9		–		–		–	(36)	226-31402	(53)	400-25793	(71)	B1613-512-M0H	(87)	400-25809
N	3/4	19.1	(10)	400-33729		–		–	(37)	226-31501	(54)	400-25794	(72)	B1613-512-N0H	(88)	400-25810
P	7/8	22.2	(11)	400-33731		–		–	(38)	226-31709	(55)	400-25795	(73)	B1613-512-P0H	(89)	400-25811
Q	1	25.4	(12)	400-33732		–		–	(39)	226-31808	(56)	400-25796	(74)	B1613-512-Q0H	(90)	400-25812
R	1-1/8	28.6	(13)	400-33733		–		–	(40)	226-31907	(57)	400-25797	(75)	B1613-512-R0H	(91)	400-25813
S	1-1/4	31.8	(14)	400-33734		–		–	(41)	226-32004	(58)	400-25798	(76)	B1613-512-S0H	(92)	400-25814
T	1-3/8	34.9		–		–		–	(42)	226-32103	(59)	400-25799	(77)	B1613-512-T0H	(93)	400-25815
U	1-1/2	38.1		–		–		–	(43)	226-32202	(60)	400-25800	(78)	B1613-512-U0H	(94)	400-25816
Stitch spec. 縫仕様		A	★													
		F			★		★									
		S							★		★					
		G											★		★	

Needle gauge size 針 幅			Feed Dog 送り歯	
Code コード			 1.7 ∅2.4	
	inch	mm	No.	Part No.
D	3/16	4.8	(170)	400-95291
F	1/4	6.4	(171)	400-94774
Stitch spec. 縫仕様		G	★	

Needle gauge size 針 幅			Feed Dog (Lower feed) 送り歯(下送り)				Needle clamp asm. 針留組				Throat plate 針板		Throat plate (with Taping) 針板(テープ付)		Throat plate (Lower feed) 針板(下送り)			
Code コード							 Wire Type ワイヤタイプ		 Hole Type 穴タイプ									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		–		–	(106)	400-35875	(125)	101-47551	(139)	226-25008		–		–		–
B	1/8	3.2	(95)	232-05107		–	(107)	400-26027	(126)	101-47650	(140)	226-25107	(160)	226-28002	(167)	228-45200		–
C	5/32	4.0		–		–	(108)	400-26029	(127)	101-47759	(141)	226-25206	(161)	226-28101		–		–
D	3/16	4.8	(96)	232-05305		–	(109)	400-26031	(172)	101-47858	(142)	226-25305	(162)	226-28200	(168)	228-45408		–
E	7/32	5.6		–		–	(110)	400-26033	(128)	101-47957	(144)	226-25404	(163)	226-28309		–		–
F	1/4	6.4	(97)	232-05503		–	(111)	400-26035	(173)	101-48054	(145)	226-25503	(164)	226-28408	(169)	228-45606		–
G	9/32	7.1		–		–	(112)	400-26037	(129)	101-48153	(147)	226-25602	(165)	226-28507		–		–
H	5/16	7.9		–		–	(113)	400-26039	(174)	101-48252	(148)	226-25701	(166)	226-28606		–		–
K	3/8	9.5		–		–	(114)	400-26041	(175)	101-48351	(149)	226-25800		–		–		–
W	7/16	11.1		–		–	(115)	400-26043	(130)	101-48450	(150)	226-25909		–		–		–
L	1/2	12.7		–	(102)	400-62249	(116)	400-26045	(131)	101-48559	(151)	226-26006		–		–	(98)	400-62254
M	5/8	15.9		–		–	(117)	400-26047	(132)	101-48658	(152)	226-26105		–		–		–
N	3/4	19.1		–	(103)	400-62251	(118)	400-26049	(133)	101-48757	(153)	226-26204		–		–	(99)	400-62256
P	7/8	22.2		–	(104)	400-62252	(119)	400-26051	(134)	101-48856	(154)	226-26303		–		–	(100)	400-62257
Q	1	25.4		–	(105)	400-62253	(120)	400-26053	(176)	101-48955	(155)	226-26402		–		–	(101)	400-62258
R	1-1/8	28.6		–		–	(121)	400-26055	(135)	101-49052	(156)	226-26501		–		–		–
S	1-1/4	31.8		–		–	(122)	400-26057	(136)	101-49151	(157)	226-26600		–		–		–
T	1-3/8	34.9		–		–	(123)	400-26059	(137)	101-49250	(158)	226-26709		–		–		–
U	1-1/2	38.1		–		–	(124)	400-26061	(138)	101-49359	(159)	226-26808		–		–		–
Stitch spec. 縫仕様		A					★				★		Spec.common 仕様共通					
		F																
		S									★							
		G							★		※のみ ★							
		下送り	★		★										★		★	

No□	品番	品吊	備考	子部品	消耗品	個数
1	40033714	FEED□DOG□TYPE□AA□3□32				1□0
2	40033715	FEED□DOG□TYPE□AA□1□8				1□0
3	40033716	FEED□DOG□TYPE□AA□5□32				1□0
4	40033718	FEED□DOG□TYPE□AA□3□16				1□0
5	40033720	FEED□DOG□TYPE□AA□1□4				1□0
6	40033722	FEED□DOG□TYPE□AA□9□32				1□0
7	40033723	FEED□DOG□TYPE□AA□5□16				1□0
8	40033724	FEED□DOG□TYPE□AA□3□8				1□0
9	40033727	FEED□DOG□TYPE□AA□1□2				1□0
10	40033729	FEED□DOG□TYPE□AA□3□4				1□0
11	40033731	FEED□DOG□TYPE□AA□7□8				1□0
12	40033732	FEED□DOG□TYPE□AA□1				1□0
13	40033733	FEED□DOG□TYPE□AA□1□1□8				1□0
14	40033734	FEED□DOG□TYPE□AA□1□1□4				1□0
15	40035883	FEED□DOG□TYPE□F□1□8				1□0
16	40035884	FEED□DOG□TYPE□F□3□16				1□0
17	40035885	FEED□DOG□TYPE□F□7□32				1□0
18	40035886	FEED□DOG□TYPE□F□1□4				1□0
19	40035887	FEED□DOG□TYPE□F□9□32				1□0
20	40035888	FEED□DOG□TYPE□F□5□16				1□0
21	40033563	FEED□DOG□TYPE□F□1□8				1□0
22	40033564	FEED□DOG□TYPE□F□3□16				1□0
23	40033565	FEED□DOG□TYPE□F□7□32				1□0
24	40033566	FEED□DOG□TYPE□F□1□4				1□0
25	40033567	FEED□DOG□TYPE□F□9□32				1□0
26	40033568	FEED□DOG□TYPE□F□5□16				1□0
27	22630206	FEED DOG 5□32 □4□0MM □				1□0
28	22630404	FEED DOG 3□16 □4□8MM □				1□0
29	22630503	FEED DOG 7□32 □5□6MM □				1□0
30	22630602	FEED DOG 1□4				1□0
31	22630800	FEED DOG 9□32 □7□1MM □				1□0
32	22630909	FEED DOG 5□16 □7□9MM □				1□0
33	22631006	FEED DOG 3□8 □9□5MM □				1□0
34	22631105	FEED DOG 7□16 □1□1MM □				1□0
35	22631303	FEED DOG 1□2 □12□7MM □				1□0
36	22631402	FEED DOG 5□8 □15□9MM □				1□0
37	22631501	FEED DOG 3□4 □19□1MM □				1□0
38	22631709	FEED DOG 7□8 □22□2MM □				1□0
39	22631808	FEED DOG 1 □25□4MM □				1□0
40	22631907	FEED DOG 1□1□8 □28□6MM □				1□0
41	22632004	FEED DOG 1□1□4 □31□4MM □				1□0
42	22632103	FEED DOG 1□3□8 □34□9MM □				1□0
43	22632202	FEED DOG 1□1□2 □38□1MM □				1□0
44	40025784	FEED□DOG□TYPE□SA□5□32				1□0
45	40025785	FEED□DOG□TYPE□SA□3□16				1□0
46	40025786	FEED□DOG□TYPE□SA□7□32				1□0
47	40025787	FEED□DOG□TYPE□SA□1□4				1□0
48	40025788	FEED□DOG□TYPE□SA□9□32				1□0
49	40025789	FEED□DOG□TYPE□SA□5□16				1□0
50	40025790	FEED□DOG□TYPE□SA□3□8				1□0

51	40025791	FEED□DOG□TYPE□SA□7□16				1□00
52	40025792	FEED□DOG□TYPE□SA□1□2				1□00
53	40025793	FEED□DOG□TYPE□SA□5□8				1□00
54	40025794	FEED□DOG□TYPE□SA□3□4				1□00
55	40025795	FEED□DOG□TYPE□SA□7□8				1□00
56	40025796	FEED□DOG□TYPE□SA□1				1□00
57	40025797	FEED□DOG□TYPE□SA□1□1□8				1□00
58	40025798	FEED□DOG□TYPE□SA□1□1□4				1□00
59	40025799	FEED□DOG□TYPE□SA□1□3□8				1□00
60	40025800	FEED□DOG□TYPE□SA□1□1□2				1□00
61	B1613512B0H	FEED DOG □1□8□				1□00
62	B1613512C0H	FEED DOG 5□32				1□00
63	B1613512D0H	FEED DOG 3□16				1□00
64	B1613512E0H	FEED DOG 7□32				1□00
65	B1613512F0H	FEED DOG 1□4				1□00
66	B1613512G0H	FEED DOG 9□32				1□00
67	B1613512H0H	FEED DOG 5□16				1□00
68	B1613512K0H	FEED DOG 3□8				1□00
69	40075311	FEED□DOG□TYPE□G□7□16				1□00
70	B1613512L0H	FEED DOG 1□2				1□00
71	B1613512M0H	FEED DOG 5□8				1□00
72	B1613512N0H	FEED DOG 3□4				1□00
73	B1613512P0H	FEED DOG 7□8				1□00
74	B1613512Q0H	FEED DOG 1				1□00
75	B1613512R0H	FEED DOG 1□1□8				1□00
76	B1613512S0H	FEED DOG 1□1□4				1□00
77	B1613512T0H	FEED DOG 1□3□8				1□00
78	B1613512U0H	FEED DOG 1□1□2				1□00
79	40025801	FEED□DOG□TYPE□G□3□16				1□00
80	40025802	FEED□DOG□TYPE□G□7□32				1□00
81	40025803	FEED□DOG□TYPE□G□1□4				1□00
82	40025804	FEED□DOG□TYPE□G□9□32				1□00
83	40025805	FEED□DOG□TYPE□G□5□16				1□00
84	40025806	FEED□DOG□TYPE□G□3□8				1□00
85	40025807	FEED□DOG□TYPE□G□7□16				1□00
86	40025808	FEED□DOG□TYPE□G□1□2				1□00
87	40025809	FEED□DOG□TYPE□G□5□8				1□00
88	40025810	FEED□DOG□TYPE□G□3□4				1□00
89	40025811	FEED□DOG□TYPE□G□7□8				1□00
90	40025812	FEED□DOG□TYPE□G□1				1□00
91	40025813	FEED□DOG□TYPE□G□1□1□8				1□00
92	40025814	FEED□DOG□TYPE□G□1□1□4				1□00
93	40025815	FEED□DOG□TYPE□G□1□3□8				1□00
94	40025816	FEED□DOG□TYPE□G□1□1□2				1□00
95	23205107	FEED DOG 1□8				1□00
96	23205305	FEED DOG 3□16				1□00
97	23205503	FEED DOG 1□4				1□00
98	40062254	THROAT□PLATE□1□2				1□00
99	40062256	THROAT□PLATE□3□4				1□00
100	40062257	THROAT□PLATE□7□8				1□00
101	40062258	THROAT□PLATE□1				1□00

102	40062249	FEED□DOG□1□2				1□00
103	40062251	FEED□DOG□3□4				1□00
104	40062252	FEED□DOG□7□8				1□00
105	40062253	FEED□DOG□1				1□00
106	40035875	ASSY□NEEDLE□CLAMP□3□32□				1□00
107	40026027	ASSY□NEEDLE□CLAMP□1□8□				1□00
108	40026029	ASSY□NEEDLE□CLAMP□5□32□				1□00
109	40026031	ASSY□NEEDLE□CLAMP□3□16□				1□00
110	40026033	ASSY□NEEDLE□CLAMP□7□32□				1□00
111	40026035	ASSY□NEEDLE□CLAMP□1□4□				1□00
112	40026037	ASSY□NEEDLE□CLAMP□9□32□				1□00
113	40026039	ASSY□NEEDLE□CLAMP□5□16□				1□00
114	40026041	ASSY□NEEDLE□CLAMP□3□8□				1□00
115	40026043	ASSY□NEEDLE□CLAMP□7□16□				1□00
116	40026045	ASSY□NEEDLE□CLAMP□1□2□				1□00
117	40026047	ASSY□NEEDLE□CLAMP□5□8□				1□00
118	40026049	ASSY□NEEDLE□CLAMP□3□4□				1□00
119	40026051	ASSY□NEEDLE□CLAMP□7□8□				1□00
120	40026053	ASSY□NEEDLE□CLAMP□1□				1□00
121	40026055	ASSY□NEEDLE□CLAMP□1□1□8□				1□00
122	40026057	ASSY□NEEDLE□CLAMP□1□1□4□				1□00
123	40026059	ASSY□NEEDLE□CLAMP□1□3□8□				1□00
124	40026061	ASSY□NEEDLE□CLAMP□1□1□2□				1□00
125	10147551	NEEDLE CLAMP ASM □3□32				1□00
126	10147650	NEEDLE CLAMP ASM □1□8				1□00
127	10147759	NEEDLE CLAMP ASM □5□32				1□00
128	10147957	NEEDLE CLAMP ASM □7□32				1□00
129	10148153	NEEDLE CLAMP ASM □9□32				1□00
130	10148450	NEEDLE CLAMP ASM □7□16				1□00
131	10148559	NEEDLE CLAMP ASM □1□2				1□00
132	10148658	NEEDLE CLAMP ASM □5□8				1□00
133	10148757	NEEDLE CLAMP ASM □3□4				1□00
134	10148856	NEEDLE CLAMP ASM □7□8				1□00
135	10149052	NEEDLE CLAMP ASM □1□1□8				1□00
136	10149151	NEEDLE CLAMP ASM □1□1□4				1□00
137	10149250	NEEDLE CLAMP ASM □1□3□8				1□00
138	10149359	NEEDLE CLAMP ASM □1□1□2				1□00
139	22625008	THROAT PLATE 3□32 □2□4MM□				1□00
140	22625107	THROAT PLATE 1□8 □3□2MM□				1□00
141	22625206	THROAT PLATE 5□32 □4MM□				1□00
142	22625305	THROAT PLATE 3□16 □4□8MM□				1□00
143	40095288	THROAT PLATE 3□16□4□8MM□				1□00
144	22625404	THROAT PLATE 7□32 □5□6MM□				1□00
145	22625503	THROAT PLATE 1□4				1□00
146	40094772	THROAT□PLATE 1□4				1□00
147	22625602	THROAT PLATE 9□32 □7□1MM□				1□00
148	22625701	THROAT PLATE 5□16 □7□9MM□				1□00
149	22625800	THROAT PLATE 3□8 □9□5MM□				1□00
150	22625909	THROT PLATE 7□16 □11□1M□				1□00
151	22626006	THROAT PLATE 1□2 □12□7MM□				1□00
152	22626105	THROAT PLATE 5□8 □15□9MM□				1□00

153	22626204	THROAT PLATE 3/4 (19.1MM)				1.00
154	22626303	THROAT PLATE 7/8 (22.2MM)				1.00
155	22626402	THROAT PLATE 1 (25.4MM)				1.00
156	22626501	THROAT PLATE 1 1/8 (28.6MM)				1.00
157	22626600	THROAT PLATE 1 1/4 (31.8MM)				1.00
158	22626709	THROAT PLATE 1 3/8 (34.9MM)				1.00
159	22626808	THROAT PLATE 1 1/2 (38.1MM)				1.00
160	22628002	THROAT PLATE 1/8				1.00
161	22628101	THROAT PLATE 5/32				1.00
162	22628200	THROAT PLATE 3/16				1.00
163	22628309	THROAT PLATE 7/32				1.00
164	22628408	THROAT PLATE 1/4				1.00
165	22628507	THROAT PLATE 9/32				1.00
166	22628606	TAPING THROT PLATE 5/16				1.00
167	22845200	THROAT PLATE (1/8)				1.00
168	22845408	THROAT PLATE (3/16)				1.00
169	22845606	THROAT PLATE (1/4)				1.00
170	40095291	FEED DOG 3/16				1.00
171	40094774	FEED DOG 1/4				1.00
172	10147858	NEEDLE CLAMP ASM 3/16				1.00
173	10148054	NEEDLE CLAMP ASM 1/4				1.00
174	10148252	NEEDLE CLAMP ASM 5/16				1.00
175	10148351	NEEDLE CLAMP ASM 3/8				1.00
176	10148955	NEEDLE CLAMP ASM 1				1.00

TABLE OF EXCHANGING GAUGE PARTS FOR LH-3528A-7

Needle gauge size 針幅			Throat plate 針板		Needle clamp asm. 針留組				Feed dog 送り歯							
Code コード						Wire Type ワイヤタイプ		Hole Type ホールタイプ	1.7 ∅1.9		1.7 ∅1.7 Option オプション		1.7 ∅2.4		1.7 3.2mm 2.2mm Option オプション	
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
A	3/32	2.4		–	19	400-35875	36	101-47551		–		–		–		–
B	1/8	3.2	1	400-35881	20	400-26027	37	101-47650	52	400-61270	67	400-35890		–	97	400-53705
C	5/32	4.0	2	400-25485	21	400-26029	38	101-47759	53	400-61271	68	400-25817	83	400-71911		–
D	3/16	4.8	3 4	400-25490 ※ 400-95289	22	400-26031	164	101-47858	54	400-61272	69	400-25818	84	400-35891	98	400-25831
E	7/32	5.6	5	400-25491	23	400-26033	39	101-47957	55	400-61273	70	400-25819	85	400-50009	99	400-25832
F	1/4	6.4	6 7	400-25492 ※ 400-94773	24	400-26035	165	101-48054	56	400-61274	71	400-26715	86	400-35892	100	400-25833
G	9/32	7.1	8	400-25493	25	400-26037	40	101-48153	57	400-61275	72	400-25820	87	400-50010	101	400-25834
H	5/16	7.9	9	400-25494	158	400-26039	41	101-48252	58	400-61276	73	400-25821	88	400-50011	102	400-25835
K	3/8	9.5	10	400-25495	26	400-26041	166	101-48351	59	400-61277	74	400-25822	89	400-35893	103	400-25836
W	7/16	11.1	11	400-25496	27	400-26043	42	101-48450		–	75	400-25823		–	104	400-25837
L	1/2	12.7	12	400-25498	28	400-26045	43	101-48559	60	400-61278	76	400-25824	90	400-35894	105	400-25838
M	5/8	15.9	13	400-25499	29	400-26047	44	101-48658	61	400-61279	77	400-25825	91	400-71912	106	400-25839
N	3/4	19.1	14	400-25500	30	400-26049	45	101-48757	62	400-61280	78	400-25826	92	400-35895	107	400-25840
P	7/8	22.2	15	400-25502	31	400-26051	46	101-48856	63	400-61281	79	400-25827	93	400-71913	108	400-25841
Q	1	25.4	16	400-25503	159	400-26053	47	101-48955	64	400-61282	80	400-25828	94	400-71914	109	400-25842
R	1-1/8	28.6	17	400-25504	32	400-26055	48	101-49052	65	400-61283	81	400-25829	95	400-71915	110	400-25843
S	1-1/4	31.8	18	400-25505	33	400-26057	49	101-49151	66	400-61284	82	400-25830	96	400-71916	111	400-25844
T	1-3/8	34.9		–	34	400-26059	50	101-49250		–		–		–		–
U	1-1/2	38.1		–	35	400-26061	51	101-49359		–		–		–		–
Stitch spec. 縫仕様	A				★											
	F				★											
	S		★				★		★		★					
	G		※のみ★				★						★		★	

Needle gauge size 針幅			Presser foot asm. 押さえ(組)				Swivel guide Presser asm. スイブルガイド 押さえ(組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm								Option オプション			
	inch	mm	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.	No	Part No.
B	1/8	3.2	112	400-35896		–		–								
C	5/32	4.0	113	400-35897	128	400-71909		–								
D	3/16	4.8	114	226-40353	129	228-16557	143	400-95293								
E	7/32	5.6	115	226-40452	130	228-16656		–								
F	1/4	6.4	116	226-40551	131	228-16755	144	400-94776	145	400-25247	149	400-25235	153	400-51633		
G	9/32	7.1	117	226-40759	132	228-16854		–								
H	5/16	7.9	118	226-40858	133	228-16953		–								
K	3/8	9.5	119	226-40957	134	228-17050		–								
W	7/16	11.1	120	226-41054	135	400-33941		–							157	400-42880
L	1/2	12.7	121	226-41252	136	228-17159		–								
M	5/8	15.9	122	226-41351	137	400-33945		–	146	400-25248	150	400-25236	154	400-45729		
N	3/4	19.1	123	226-41450	138	400-33947		–								
P	7/8	22.2	124	226-41658	139	400-33949		–								
Q	1	25.4	125	226-41757	140	400-33951		–	147	400-25249	151	400-25239	155	400-45730		
R	1-1/8	28.6	126	226-41856	141	400-33953		–								
S	1-1/4	31.8	127	226-41955	142	400-33955		–	148	400-25250	152	400-25240	156	400-45731		
T	1-3/8	34.9	160	226-42052	162	400-33957										
U	1-1/2	38.1	161	226-42151	163	400-33959										
Stitch spec. 縫仕様	S		★						Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通	
	G				★		★									

No□	品番	品吊	備考	子部品	消耗品	個数
1	40035881	THROAT□PLATE□TRIM□1□8				1□00
2	40025485	THROAT□PLATE□TRIM 5□32				1□00
3	40025490	THROAT□PLATE□TRIM□3□16				1□00
4	40095289	THROAT□PLATE□TRIM 3□16				1□00
5	40025491	THROAT□PLATE□TRIM□7□32				1□00
6	40025492	THROAT□PLATE□TRIM□1□4				1□00
7	40094773	THROAT□PLATE□TRIM 1□4				1□00
8	40025493	THROAT□PLATE□TRIM□9□32				1□00
9	40025494	THROAT□PLATE□TRIM□5□16				1□00
10	40025495	THROAT□PLATE□TRIM□3□8				1□00
11	40025496	THROAT□PLATE□TRIM□7□16				1□00
12	40025498	THROAT□PLATE□TRIM□1□2				1□00
13	40025499	THROAT□PLATE□TRIM□5□8				1□00
14	40025500	THROAT□PLATE□TRIM□3□4				1□00
15	40025502	THROAT□PLATE□TRIM□7□8				1□00
16	40025503	THROAT□PLATE□TRIM□1				1□00
17	40025504	THROAT□PLATE□TRIM□1□1□8				1□00
18	40025505	THROAT□PLATE□TRIM□1□1□4				1□00
19	40035875	ASSY□NEEDLE□CLAMP□3□32□				1□00
20	40026027	ASSY□NEEDLE□CLAMP□1□8□				1□00
21	40026029	ASSY□NEEDLE□CLAMP□5□32□				1□00
22	40026031	ASSY□NEEDLE□CLAMP□3□16□				1□00
23	40026033	ASSY□NEEDLE□CLAMP□7□32□				1□00
24	40026035	ASSY□NEEDLE□CLAMP□1□4□				1□00
25	40026037	ASSY□NEEDLE□CLAMP□9□32□				1□00
26	40026041	ASSY□NEEDLE□CLAMP□3□8□				1□00
27	40026043	ASSY□NEEDLE□CLAMP□7□16□				1□00
28	40026045	ASSY□NEEDLE□CLAMP□1□2□				1□00
29	40026047	ASSY□NEEDLE□CLAMP□5□8□				1□00
30	40026049	ASSY□NEEDLE□CLAMP□3□4□				1□00
31	40026051	ASSY□NEEDLE□CLAMP□7□8□				1□00
32	40026055	ASSY□NEEDLE□CLAMP□1□1□8□				1□00
33	40026057	ASSY□NEEDLE□CLAMP□1□1□4□				1□00
34	40026059	ASSY□NEEDLE□CLAMP□1□3□8□				1□00
35	40026061	ASSY□NEEDLE□CLAMP□1□1□2□				1□00
36	10147551	NEEDLE CLAMP ASM□3□32				1□00
37	10147650	NEEDLE CLAMP ASM□1□8				1□00
38	10147759	NEEDLE CLAMP ASM□5□32				1□00
39	10147957	NEEDLE CLAMP ASM□7□32				1□00
40	10148153	NEEDLE CLAMP ASM□9□32				1□00
41	10148252	NEEDLE CLAMP ASM□5□16				1□00
42	10148450	NEEDLE CLAMP ASM□7□16				1□00
43	10148559	NEEDLE CLAMP ASM□1□2				1□00
44	10148658	NEEDLE CLAMP ASM□5□8				1□00
45	10148757	NEEDLE CLAMP ASM□3□4				1□00
46	10148856	NEEDLE CLAMP ASM□7□8				1□00
47	10148955	NEEDLE CLAMP ASM□1				1□00
48	10149052	NEEDLE CLAMP ASM□1□1□8				1□00
49	10149151	NEEDLE CLAMP ASM□1□1□4				1□00
50	10149250	NEEDLE CLAMP ASM□1□3□8				1□00

51	10149359	NEEDLE CLAMP ASM□1□1□2				1□0
52	40061270	FEED□DOG□TYPE□S 1□8				1□0
53	40061271	FEED□DOG□TYPE□S 5□32				1□0
54	40061272	FEED□DOG□TYPE□S 3□16				1□0
55	40061273	FEED□DOG□TYPE□S 7□32				1□0
56	40061274	FEED□DOG□TYPE□S 1□4				1□0
57	40061275	FEED□DOG□TYPE□S 9□32				1□0
58	40061276	FEED□DOG□TYPE□S 5□16				1□0
59	40061277	FEED□DOG□TYPE□S 3□8				1□0
60	40061278	FEED□DOG□TYPE□S 1□2				1□0
61	40061279	FEED□DOG□TYPE□S 5□8				1□0
62	40061280	FEED□DOG□TYPE□S 3□4				1□0
63	40061281	FEED□DOG□TYPE□S 7□8				1□0
64	40061282	FEED□DOG□TYPE□S 1				1□0
65	40061283	FEED□DOG□TYPE□S 1 1□8				1□0
66	40061284	FEED□DOG□TYPE□S 1 1□4				1□0
67	40035890	FEED□DOG□TYPE□S 1□8				1□0
68	40025817	FEED□DOG□TYPE□S 5□32				1□0
69	40025818	FEED□DOG□TYPE□S 3□16				1□0
70	40025819	FEED□DOG□TYPE□S 7□32				1□0
71	40026715	FEED□DOG□TYPE□S 1□4				1□0
72	40025820	FEED□DOG□TYPE□S 9□32				1□0
73	40025821	FEED□DOG□TYPE□S 5□16				1□0
74	40025822	FEED□DOG□TYPE□S 3□8				1□0
75	40025823	FEED□DOG□TYPE□S 7□16				1□0
76	40025824	FEED□DOG□TYPE□S 1□2				1□0
77	40025825	FEED□DOG□TYPE□S 5□8				1□0
78	40025826	FEED□DOG□TYPE□S 3□4				1□0
79	40025827	FEED□DOG□TYPE□S 7□8				1□0
80	40025828	FEED□DOG□TYPE□S 1				1□0
81	40025829	FEED□DOG□TYPE□S 1 1□8				1□0
82	40025830	FEED□DOG□TYPE□S 1 1□4				1□0
83	40071911	FEED□DOG□7G□5□32				1□0
84	40035891	FEED□DOG□TYPE□7G□3□16				1□0
85	40050009	FEED□DOG□TYPE□7G□7□32				1□0
86	40035892	FEED□DOG□TYPE□7G□1□4				1□0
87	40050010	FEED□DOG□TYPE□7G□9□32				1□0
88	40050011	FEED□DOG□TYPE□7G□5□16				1□0
89	40035893	FEED□DOG□TYPE□7G□3□8				1□0
90	40035894	FEED□DOG□TYPE□7G□1□2				1□0
91	40071912	FEED□DOG□7G□5□8				1□0
92	40035895	FEED□DOG□TYPE□7G□3□4				1□0
93	40071913	FEED□DOG□7G□7□8				1□0
94	40071914	FEED□DOG□7G□1				1□0
95	40071915	FEED□DOG□7G□1□1□8				1□0
96	40071916	FEED□DOG□7G□1□1□4				1□0
97	40053705	FEED□DOG□TYPE□7G□1□8				1□0
98	40025831	FEED□DOG□TYPE□7G□3□16				1□0
99	40025832	FEED□DOG□TYPE□7G□7□32				1□0
100	40025833	FEED□DOG□TYPE□7G□1□4				1□0
101	40025834	FEED□DOG□TYPE□7G□9□32				1□0

102	40025835	FEED DOG TYPE 7G 5 16				1.00
103	40025836	FEED DOG TYPE 7G 3 8				1.00
104	40025837	FEED DOG TYPE 7G 7 16				1.00
105	40025838	FEED DOG TYPE 7G 1 2				1.00
106	40025839	FEED DOG TYPE 7G 5 8				1.00
107	40025840	FEED DOG TYPE 7G 3 4				1.00
108	40025841	FEED DOG TYPE 7G 7 8				1.00
109	40025842	FEED DOG TYPE 7G 1				1.00
110	40025843	FEED DOG TYPE 7G 1 1 8				1.00
111	40025844	FEED DOG TYPE 7G 1 1 4				1.00
112	40035896	PRESSER FOOT ASM 1 8				1.00
113	40035897	PRESSER FOOT ASM 5 32				1.00
114	22640353	PRESSER FOOT ASM 3 16 4 8MM				1.00
115	22640452	PRESSER FOOT ASM 7 32 5 16MM				1.00
116	22640551	PRESSER FOOT ASM 1 4 6 4MM				1.00
117	22640759	PRESSER FOOT ASM 9 32 7 1MM				1.00
118	22640858	PRESSER FOOT ASM 5 16 7 9MM				1.00
119	22640957	PRESSER FOOT ASM 3 8 9 5MM				1.00
120	22641054	PRESSER FOOT ASM 7 16 1 1 1MM				1.00
121	22641252	PRESSER FOOT ASM 1 2 1 2 7MM				1.00
122	22641351	PRESSER FOOT ASM 5 8 1 5 9MM				1.00
123	22641450	PRESSER FOOT ASM 3 4 1 9 1MM				1.00
124	22641658	PRESSER FOOT ASM 7 8 2 2 2MM				1.00
125	22641757	PRESSER FOOT ASM 1 2 5 4MM				1.00
126	22641856	PRESSER FOOT ASM 1 1 8 2 8 6MM				1.00
127	22641955	PRESSER FOOT ASM 1 1 4 3 1 8MM				1.00
128	40071909	PRESSER FOOT ASM G 5 32				1.00
129	22816557	TIP DIVIDED PRESSER ASM 3 16				1.00
130	22816656	TIP DIVIDED PRESSER ASM 7 32				1.00
131	22816755	PRESSER FOOT ASM 1 4				1.00
132	22816854	TIP DIVIDED PRESSER ASM 9 32				1.00
133	22816953	TIP DIVIDED PRESSER ASM 5 16				1.00
134	22817050	PRESSER FOOT ASM D 2 4 3 8				1.00
135	40033941	TIP DIVIDED PRESSER ASM 7 16				1.00
136	22817159	PRESSER FOOT ASM D 2 4 1 2				1.00
137	40033945	TIP DIVIDED PRESSER ASM 5 8				1.00
138	40033947	TIP DIVIDED PRESSER ASM 3 4				1.00
139	40033949	TIP DIVIDED PRESSER ASM 7 8				1.00
140	40033951	TIP DIVIDED PRESSER ASM 1				1.00
141	40033953	TIP DIVIDED PRESSER ASM 1 1 8				1.00
142	40033955	TIP DIVIDED PRESSER ASM 1 1 4				1.00
143	40095293	ASSY PRESSER FOOT G3 16				1.00
144	40094776	ASSY PRESSER FOOT G1 4				1.00
145	40025247	ASSY SLIDE PLATE L A				1.00
146	40025248	ASSY SLIDE PLATE L B				1.00
147	40025249	ASSY SLIDE PLATE L C				1.00
148	40025250	ASSY SLIDE PLATE L D				1.00
149	40025235	ASSY SLIDE PLATE R A				1.00
150	40025236	ASSY SLIDE PLATE R B				1.00
151	40025239	ASSY SLIDE PLATE R C				1.00
152	40025240	ASSY SLIDE PLATE R D				1.00

153	40051633	ASSY SLIDE PLATE L				1.00
154	40045729	ASSY SIDE PLATE L B				1.00
155	40045730	ASSY SIDE PLATE L C				1.00
156	40045731	ASSY SIDE PLATE L D				1.00
157	40042880	ASSY SLIDE PLATE F				1.00
158	40026039	ASSY NEEDLE CLAMP 5 16				1.00
159	40026053	ASSY NEEDLE CLAMP 1				1.00
160	22642052	PRESSER FOOT ASM				1.00
161	22642151	PRESSER FOOT ASM				1.00
162	40033957	TIP DIVIDED PRESSER ASM 1 3 8				1.00
163	40033959	TIP DIVIDED PRESSER ASM 1 1 2				1.00
164	10147858	NEEDLE CLAMP ASM 3 16				1.00
165	10148054	NEEDLE CLAMP ASM 1 4				1.00
166	10148351	NEEDLE CLAMP ASM 3 8				1.00

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針幅			Needle clamp asm.(for DP5) 針留組(DP5用)								Sliding plate asm.(Left) 滑り板(左)組		Sliding plate asm.(Front) 滑り板(前)組	
Code コード			Needle clamp asm.(Left) 針留(左)組 (Option オプション)		Needle clamp asm.(Right) 針留(右)組 (Option オプション)		Needle clamp asm.(Left) 針留(左)組 (Hole Type 穴タイプ)		Needle clamp asm.(Right) 針留(右)組 (Hole Type 穴タイプ)		(Option オプション)			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A				
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A				
D	3/16	4.8	3	B1402-528-DAL-A	16	B1402-528-DAR-A	29	B1402-528-DAL-A	40	B1402-528-DAR-A				
E	7/32	5.6	4	B1402-528-EAL	17	B1402-528-EAR	30	B1402-528-EAL	41	B1402-528-EAR	51	400-51633		
F	1/4	6.4	5	B1402-528-FAL-A	18	B1402-528-FAR-A	31	B1402-528-FAL-A	42	B1402-528-FAR-A				
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR				
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A			54	400-42874
K	3/8	9.5	8	B1402-528-KAL-A	21	B1402-528-KAR-A	34	B1402-528-KAL-A	45	B1402-528-KAR-A				
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR				
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR	52	400-45729		
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR				
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR	53	400-45730		
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR				
Stitch spec. 縫仕様		S					★		★		★		★	
		G												

Needle gauge size 針幅			Needle clamp asm.(for DP17) 針留組(DP17用)								Throat plate 針板		Sliding plate asm.(Left) 滑り板(左)組		Sliding plate asm.(Right) 滑り板(右)組	
Code コード			Needle clamp asm.(Left) 針留(左)組 Option オプション		Needle clamp asm.(Right) 針留(右)組 Option オプション		Needle clamp asm.(Left) 針留(左)組 Option オプション		Needle clamp asm.(Right) 針留(右)組 Option オプション							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-25107				
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A	102	226-25206				
												※400-72338				
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A	104	226-25305				
												※400-95288				
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567	106	226-25404	117	226-01058	120	226-00555
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A	107	226-25503				
												※400-94772				
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A	109	226-25602				
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A	110	226-25701				
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A	111	226-25800				
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A	112	226-26006				
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864	113	226-26105	118	226-01157	121	226-00654
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963	114	226-26204				
P	7/8	22.2		–		–		–		–	115	226-26303				
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169	116	226-26402	119	226-01256	122	226-00753
Stitch spec. 縫仕様		S									★					
		G					★		★		※のみ ★		★		★	

Needle gauge size 針幅			Feed Dog 送り歯										Presser foot asm. 押さえ(組)				Swivel guide Presser asm. スイブルガイド押さえ(組)	
Code コード			1.7 H ∅1.9		Option オプション 1.7 H ∅1.7		1.7 H ∅2.2		Option オプション 3.2mm 1.7 H 2.2mm		1.7 H ∅2.4		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		–		–		–		–			171	400-35896		–		–
C	5/32	4.0	123	226-30206	136	400-25784	148	B1613-512-C0H		–			172	400-35897	184	400-71909		–
D	3/16	4.8	124	226-30404	137	400-25785	149	B1613-512-D0H	160	400-25801	197	400-95291	173	226-40353	185	228-16557	196	400-95293
E	7/32	5.6	125	226-30503	138	400-25786	150	B1613-512-E0H	161	400-25802			174	226-40452	186	228-16656		–
F	1/4	6.4	126	226-30602	139	400-25787	151	B1613-512-F0H	162	400-25803	198	400-94774	175	226-40551	187	228-16755	135	400-94776
G	9/32	7.1	127	226-30800	140	400-25788	152	B1613-512-G0H	163	400-25804			176	226-40759	188	228-16854		–
H	5/16	7.9	128	226-30909	141	400-25789	153	B1613-512-H0H	164	400-25805			177	226-40858	189	228-16953		–
K	3/8	9.5	129	226-31006	142	400-25790	154	B1613-512-K0H	165	400-25806			178	226-40957	190	228-17050		–
L	1/2	12.7	130	226-31303	143	400-25792	155	B1613-512-L0H	166	400-25808			179	226-41252	191	228-17159		–
M	5/8	15.9	131	226-31402	144	400-25793	156	B1613-512-M0H	167	400-25809			180	226-41351	192	400-33945		–
N	3/4	19.1	132	226-31501	145	400-25794	157	B1613-512-N0H	168	400-25810			181	226-41450	193	400-33947		–
P	7/8	22.2	133	226-31709	146	400-25795	158	B1613-512-P0H	169	400-25811			182	226-41658	194	400-33949		–
Q	1	25.4	134	226-31808	147	400-25796	159	B1613-512-Q0H	170	400-25812			183	226-41757	195	400-33951		–
Stitch spec. 縫仕様		S	★		★								★					
		G					★		★		★				★		★	

No□	品番	品吊	備考	子部品	消耗品	個数
1	40035761	ASSY□NEEDLE□CLAMP□L□1□8□				1□0
2	40035762	ASSY□NEEDLE□CLAMP□L□5□32□				1□0
3	B1402528DALA	NEEDLE CLAMP ASM□LEFT 3□16				1□0
4	B1402528EAL	NEEDLE CLAMP ASM□7□32				1□0
5	B1402528FALA	NEEDLE CLAMP ASM□1□4				1□0
6	40035765	ASSY□NEEDLE□CLAMP□L□9□32□				1□0
7	40035766	ASSY□NEEDLE□CLAMP□L□5□16□				1□0
8	B1402528KALA	NEEDLE CLAMP ASM□3□8				1□0
9	40035768	ASSY□NEEDLE□CLAMP□L□1□2□				1□0
10	40035769	ASSY□NEEDLE□CLAMP□L□5□8□				1□0
11	40035770	ASSY□NEEDLE□CLAMP□L□3□4□				1□0
12	40071917	ASSY□NEEDLE□CLAMP□L□7□8				1□0
13	40071921	ASSY□NEEDLE□CLAMP□L□1				1□0
14	40035771	ASSY□NEEDLE□CLAMP□R□1□8□				1□0
15	40035772	ASSY□NEEDLE□CLAMP□R□5□32□				1□0
16	B1402528DARA	NEEDLE CLAMP ASM□RIGHT 3□16				1□0
17	B1402528EAR	NEEDLE CLAMP ASM□7□32				1□0
18	B1402528FARA	NEEDLE CLAMP ASM□1□4				1□0
19	40035775	ASSY□NEEDLE□CLAMP□R□9□32□				1□0
20	40035776	ASSY□NEEDLE□CLAMP□R□5□16□				1□0
21	B1402528KARA	NEEDLE CLAMP ASM□3□8				1□0
22	40035778	ASSY□NEEDLE□CLAMP□R□1□2□				1□0
23	40035779	ASSY□NEEDLE□CLAMP□R□5□8□				1□0
24	40035780	ASSY□NEEDLE□CLAMP□R□3□4□				1□0
25	40071919	ASSY□NEEDLE□CLAMP□R□7□8				1□0
26	40071923	ASSY□NEEDLE□CLAMP□R□1				1□0
27	B1402528BA0A	NEEDLE CLAMP ASM□1□8				1□0
28	B1402528CA0A	NEEDLE CLAMP ASM□5□32				1□0
29	B1402528DALA	NEEDLE CLAMP ASM□LEFT 3□16				1□0
30	B1402528EAL	NEEDLE CLAMP ASM□7□32				1□0
31	B1402528FALA	NEEDLE CLAMP ASM□1□4				1□0
32	B1402528GAL	NEEDLE CLAMP ASM□□LEFT				1□0
33	B1402528HALA	NEEDLE CLAMP ASM□5□16				1□0
34	B1402528KALA	NEEDLE CLAMP ASM□3□8				1□0
35	B1402528LAL	NEEDLE CLAMP ASM□□LEFT 1□2				1□0
36	B1402528MAL	NEEDLE CLAMP ASM□□LEFT 5□8				1□0
37	B1402528NAL	NEEDLE CLAMP ASM□□LEFT 3□4				1□0
38	B1402528PAL	NEEDLE CLAMP ASM□LEFT 7□8				1□0
39	B1402528QAL	NEEDLE CLAMP ASM□□LEFT 1				1□0
40	B1402528DARA	NEEDLE CLAMP ASM□RIGHT 3□16				1□0
41	B1402528EAR	NEEDLE CLAMP ASM□7□32				1□0
42	B1402528FARA	NEEDLE CLAMP ASM□1□4				1□0
43	B1402528GAR	NEEDLE CLAMP ASM□□RIGHT				1□0
44	B1402528HARA	NEEDLE CLAMP ASM□5□16				1□0
45	B1402528KARA	NEEDLE CLAMP ASM□3□8				1□0
46	B1402528LAR	NEEDLE CLAMP ASM□□RIGHT 1□2				1□0
47	B1402528MAR	NEEDLE CLAMP ASM□□RIGHT 5□8				1□0
48	B1402528NAR	NEEDLE CLAMP ASM□□RIGHT 3□4				1□0
49	B1402528PAR	NEEDLE CLAMP ASM□RIGHT 7□8				1□0
50	B1402528QAR	NEEDLE CLAMP ASM□□RIGHT 1				1□0

51	40051633	ASSY SLIDE PLATE L				1.00
52	40045729	ASSY SIDE PLATE L B				1.00
53	40045730	ASSY SIDE PLATE L C				1.00
54	40042874	ASSY SLIDE PLATE F STANDARD				1.00
55	40035877	ASSY NEEDLE CLAMP L 1/8				1.00
56	40026063	ASSY NEEDLE CLAMP L 5/32				1.00
57	40026065	ASSY NEEDLE CLAMP L 3/16				1.00
58	40026067	ASSY NEEDLE CLAMP L 7/32				1.00
59	40026069	ASSY NEEDLE CLAMP L 1/4				1.00
60	40026070	ASSY NEEDLE CLAMP L 9/32				1.00
61	40026072	ASSY NEEDLE CLAMP L 5/16				1.00
62	40026074	ASSY NEEDLE CLAMP L 3/8				1.00
63	40026076	ASSY NEEDLE CLAMP L 1/2				1.00
64	40026078	ASSY NEEDLE CLAMP L 5/8				1.00
65	40026080	ASSY NEEDLE CLAMP L 3/4				1.00
66	40026082	ASSY NEEDLE CLAMP L 1				1.00
67	40035878	ASSY NEEDLE CLAMP R 1/8				1.00
68	40026084	ASSY NEEDLE CLAMP R 5/32				1.00
69	40026086	ASSY NEEDLE CLAMP R 3/16				1.00
70	40026088	ASSY NEEDLE CLAMP R 7/32				1.00
71	40026090	ASSY NEEDLE CLAMP R 1/4				1.00
72	40026091	ASSY NEEDLE CLAMP R 9/32				1.00
73	40026093	ASSY NEEDLE CLAMP R 5/16				1.00
74	40026095	ASSY NEEDLE CLAMP R 3/8				1.00
75	40026097	ASSY NEEDLE CLAMP R 1/2				1.00
76	40026099	ASSY NEEDLE CLAMP R 5/8				1.00
77	40026101	ASSY NEEDLE CLAMP R 3/4				1.00
78	40026103	ASSY NEEDLE CLAMP R 1				1.00
79	B1402526BA0A	NEEDLE CLAMP ASM 1/8				1.00
80	B1402526CA0A	NEEDLE CLAMP ASM 5/32				1.00
81	B1402526DALA	NEEDLE CLAMP LEFT ASM 3/16				1.00
82	10228559	NEEDLE CLAMP ASM LEFT 7/32				1.00
83	B1402526FALA	NEEDLE CLAMP LEFT ASM 1/4				1.00
84	B1402526GALA	NEEDLE CLAMP LEFT ASM 9/32				1.00
85	B1402526HALA	NEEDLE CLAMP LEFT ASM 5/16				1.00
86	B1402526KALA	NEEDLE CLAMP LEFT ASM 3/8				1.00
87	B1402526LALA	NEEDLE CLAMP LEFT ASM				1.00
88	10228856	NEEDLE CLAMP ASM LEFT 5/8				1.00
89	10228955	NEEDLE CLAMP ASM LEFT 3/4				1.00
90	10229151	NEEDLE CLAMP ASM LEFT 1				1.00
91	B1402526DARA	NEEDLE CLAMP RIGHT ASM 3/16				1.00
92	10228567	NEEDLE CLAMP ASM RIGHT 7/32				1.00
93	B1402526FARA	NEEDLE CLAMP RIGHT ASM 1/4				1.00
94	B1402526GARA	NEEDLE CLAMP RIGHT ASM 9/32				1.00
95	B1402526HARA	NEEDLE CLAMP RIGHT ASM 5/16				1.00
96	B1402526KARA	NEEDLE CLAMP RIGHT ASM 3/8				1.00
97	B1402526LARA	NEEDLE CLAMP RIGHT ASM				1.00
98	10228864	NEEDLE CLAMP ASM RIGHT 5/8				1.00
99	10228963	NEEDLE CLAMP ASM RIGHT 3/4				1.00
100	10229169	NEEDLE CLAMP ASM RIGHT 1				1.00
101	22625107	THROAT PLATE 1/8 3/2MM				1.00

102	22625206	THROAT PLATE 5/32 (4MM)				1.00
103	40072338	THROAT PLATE,G,5/32				1.00
104	22625305	THROAT PLATE 3/16 (4.8MM)				1.00
105	40095288	THROAT PLATE 3/16(4.8MM)				1.00
106	22625404	THROAT PLATE 7/32 (5.6MM)				1.00
107	22625503	THROAT PLATE 1/4(6.4MM)				1.00
108	40094772	THROAT PLATE 1/4				1.00
109	22625602	THROAT PLATE 9/32 (7.1MM)				1.00
110	22625701	THROAT PLATE 5/16 (7.9MM)				1.00
111	22625800	THROAT PLATE 3/8 (9.5MM)				1.00
112	22626006	THROAT PLATE 1/2 (12.7MM)				1.00
113	22626105	THROAT PLATE 5/8 (15.9MM)				1.00
114	22626204	THROAT PLATE 3/4 (19.1MM)				1.00
115	22626303	THROAT PLATE 7/8 (22.2MM)				1.00
116	22626402	THROAT PLATE 1 (25.4MM)				1.00
117	22601058	BED SLIDE LEFT ASSM,A				1.00
118	22601157	LEFT SLIDER PLATE B ASSM				1.00
119	22601256	BED SLIDE LEFT ASSM,C				1.00
120	22600555	BED SLIDE RIGHT ASSM,A				1.00
121	22600654	RIGHT SLIDER PLATE B ASSM				1.00
122	22600753	BED SLIDE RIGHT ASSM,C				1.00
123	22630206	FEED DOG 5/32 (4.0MM)				1.00
124	22630404	FEED DOG 3/16 (4.8MM)				1.00
125	22630503	FEED DOG 7/32 (5.6MM)				1.00
126	22630602	FEED DOG 1/4				1.00
127	22630800	FEED DOG 9/32 (7.1MM)				1.00
128	22630909	FEED DOG 5/16 (7.9MM)				1.00
129	22631006	FEED DOG 3/8 (9.5MM)				1.00
130	22631303	FEED DOG 1/2 (12.7MM)				1.00
131	22631402	FEED DOG 5/8 (15.9MM)				1.00
132	22631501	FEED DOG 3/4 (19.1MM)				1.00
133	22631709	FEED DOG 7/8 (22.2MM)				1.00
134	22631808	FEED DOG 1 (25.4MM)				1.00
135	40094776	ASSY,PRESSER FOOT,G1/4				1.00
136	40025784	FEED,DOG,TYPE,SA,5/32				1.00
137	40025785	FEED,DOG,TYPE,SA,3/16				1.00
138	40025786	FEED,DOG,TYPE,SA,7/32				1.00
139	40025787	FEED,DOG,TYPE,SA,1/4				1.00
140	40025788	FEED,DOG,TYPE,SA,9/32				1.00
141	40025789	FEED,DOG,TYPE,SA,5/16				1.00
142	40025790	FEED,DOG,TYPE,SA,3/8				1.00
143	40025792	FEED,DOG,TYPE,SA,1/2				1.00
144	40025793	FEED,DOG,TYPE,SA,5/8				1.00
145	40025794	FEED,DOG,TYPE,SA,3/4				1.00
146	40025795	FEED,DOG,TYPE,SA,7/8				1.00
147	40025796	FEED,DOG,TYPE,SA,1				1.00
148	B1613512C0H	FEED DOG 5/32				1.00
149	B1613512D0H	FEED DOG 3/16				1.00
150	B1613512E0H	FEED DOG 7/32				1.00
151	B1613512F0H	FEED DOG 1/4				1.00
152	B1613512G0H	FEED DOG 9/32				1.00

153	B1613512H0H	FEED DOG 5/16				1.00
154	B1613512K0H	FEED DOG 3/8				1.00
155	B1613512L0H	FEED DOG 1/2				1.00
156	B1613512M0H	FEED DOG 5/8				1.00
157	B1613512N0H	FEED DOG 3/4				1.00
158	B1613512P0H	FEED DOG 7/8				1.00
159	B1613512Q0H	FEED DOG 1				1.00
160	40025801	FEED DOG TYPE G 3/16				1.00
161	40025802	FEED DOG TYPE G 7/32				1.00
162	40025803	FEED DOG TYPE G 1/4				1.00
163	40025804	FEED DOG TYPE G 9/32				1.00
164	40025805	FEED DOG TYPE G 5/16				1.00
165	40025806	FEED DOG TYPE G 3/8				1.00
166	40025808	FEED DOG TYPE G 1/2				1.00
167	40025809	FEED DOG TYPE G 5/8				1.00
168	40025810	FEED DOG TYPE G 3/4				1.00
169	40025811	FEED DOG TYPE G 7/8				1.00
170	40025812	FEED DOG TYPE G 1				1.00
171	40035896	PRESSER FOOT ASM 1/8				1.00
172	40035897	PRESSER FOOT ASM 5/32				1.00
173	22640353	PRESSER FOOT ASM 3/16 4.8MM				1.00
174	22640452	PRESSER FOOT ASM 7/32 5.6MM				1.00
175	22640551	PRESSER FOOT ASM 1/4 6.4MM				1.00
176	22640759	PRESSER FOOT ASM 9/32 7.1MM				1.00
177	22640858	PRESSER FOOT ASM 5/16 7.9MM				1.00
178	22640957	PRESSER FOOT ASM 3/8 9.5MM				1.00
179	22641252	PRESSER FOOT ASM 1/2 12.7MM				1.00
180	22641351	PRESSER FOOT ASM 5/8 15.9MM				1.00
181	22641450	PRESSER FOOT ASM 3/4 19.1MM				1.00
182	22641658	PRESSER FOOT ASM 7/8 22.2MM				1.00
183	22641757	PRESSER FOOT ASM 1 25.4MM				1.00
184	40071909	PRESSER FOOT ASM G 5/32				1.00
185	22816557	TOP DIVIDED PRESSER ASM 3/16				1.00
186	22816656	TOP DIVIDED PRESSER ASM 7/32				1.00
187	22816755	PRESSER FOOT ASM 1/4				1.00
188	22816854	TOP DIVIDED PRESSER ASM 9/32				1.00
189	22816953	TOP DIVIDED PRESSER ASM 5/16				1.00
190	22817050	PRESSER FOOT ASM D 24 3/8				1.00
191	22817159	PRESSER FOOT ASM D 24 1/2				1.00
192	40033945	TOP DIVIDED PRESSER ASM 5/8				1.00
193	40033947	TOP DIVIDED PRESSER ASM 3/4				1.00
194	40033949	TOP DIVIDED PRESSER ASM 7/8				1.00
195	40033951	TOP DIVIDED PRESSER ASM 1				1.00
196	40095293	ASSY PRESSER FOOT G 3/16				1.00
197	40095291	FEED DOG 3/16				1.00
198	40094774	FEED DOG 1/4				1.00

TABLE OF EXCHANGING GAUGE PARTS FOR LH-3568A-7

Needle gauge size 針幅			Feed Dog 送り歯								Presser foot asm. 押さえ(組)				Swivel guide Presser asm. スイブルガイド 押さえ(組)		Throat plate 針板	
Code コード			1.7 H ∅1.9		Option オプション 1.7 H ∅1.7		1.7 H ∅2.4		Option オプション 3.2mm 1.7 2.2mm		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	①	400-61270	⑭	400-35890		–	㊴	400-53705	㊶	400-35896		–		–	㊽	400-35881
C	5/32	4.0	②	400-61271	⑮	400-25817	㉗	400-71911		–	㊷	400-35897	㊹	400-71909		–	㊾	400-25485
D	3/16	4.8	③	400-61272	⑯	400-25818	㉘	400-35891	㊵	400-25831	㊸	226-40353	㊺	228-16557	㊻	400-95293	㊿ (81)	400-25490 ※400-95289
E	7/32	5.6	④	400-61273	⑰	400-25819	㉙	400-50009	㊶	400-25832	㊹	226-40452	㊻	228-16656		–	(82)	400-25491
F	1/4	6.4	⑤	400-61274	⑱	400-26715	㉚	400-35892	㊷	400-25833	㊺	226-40551	㊼	228-16755	㊽	400-94776	(83) (84)	400-25492 ※400-94773
G	9/32	7.1	⑥	400-61275	⑲	400-25820	㉛	400-50010	㊸	400-25834	㊻	226-40759	㊽	228-16854		–	(85)	400-25493
H	5/16	7.9	⑦	400-61276	⑳	400-25821	㉜	400-50011	㊹	400-25835	㊼	226-40858	㊾	228-16953		–	(86)	400-25494
K	3/8	9.5	⑧	400-61277	㉑	400-25822	㉝	400-35893	㊺	400-25836	㊽	226-40957	㊿	228-17050		–	(87)	400-25495
L	1/2	12.7	⑨	400-61278	㉒	400-25824	㉞	400-35894	㊻	400-25838	㊾	226-41252	(71)	228-17159		–	(88)	400-25498
M	5/8	15.9	⑩	400-61279	㉓	400-25825	㉟	400-71912	㊼	400-25839	(60)	226-41351	(72)	400-33945		–	(89)	400-25499
N	3/4	19.1	⑪	400-61280	㉔	400-25826	㊱	400-35895	㊽	400-25840	(61)	226-41450	(73)	400-33947		–	(90)	400-25500
P	7/8	22.2	⑫	400-61281	㉕	400-25827	㊲	400-71913	㊾	400-25841	(62)	226-41658	(74)	400-33949		–	(91)	400-25502
Q	1	25.4	⑬	400-61282	㉖	400-25828	㊳	400-71914	(50)	400-25842	(63)	226-41757	(75)	400-33951		–	(92)	400-25503
Stitch spec. 縫仕様		S	★		★						★							★
		G					★		★				★		★			※のみ ★

Needle gauge size 針幅			Needle clamp asm.(for DP5) 針留組(DP5用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード			Needle clamp asm. (Left) 針留(左)組 (Option オプション)		Needle clamp asm. (Right) 針留(右)組 (Option オプション)		Needle clamp asm. (Left) 針留(左)組 (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針留(右)組 (Hole Type 穴タイプ)		(Option オプション)			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	(93)	400-35761	(105)	400-35771	(117)	B1402-528-BA0-A	(117)	B1402-528-BA0-A				
C	5/32	4.0	(94)	400-35762	(106)	400-35772	(118)	B1402-528-CA0-A	(118)	B1402-528-CA0-A				
D	3/16	4.8	(95)	B1402-528-DAL-A	(107)	B1402-528-DAR-A	(119)	B1402-528-DAL-A	(130)	B1402-528-DAR-A				
E	7/32	5.6	(96)	B1402-528-EAL	(108)	B1402-528-EAR	(120)	B1402-528-EAL	(131)	B1402-528-EAR				
F	1/4	6.4	(97)	B1402-528-FAL-A	(109)	B1402-528-FAR-A	(121)	B1402-528-FAL-A	(132)	B1402-528-FAR-A	(141)	400-51633		
G	9/32	7.1	(98)	400-35765	(110)	400-35775	(122)	B1402-528-GAL	(133)	B1402-528-GAR				
H	5/16	7.9	(99)	400-35766	(111)	400-35776	(123)	B1402-528-HAL-A	(134)	B1402-528-HAR-A			(144)	400-42880
K	3/8	9.5		–		–	(124)	B1402-528-KAL-A	(135)	B1402-528-KAR-A				
L	1/2	12.7	(100)	400-35768	(112)	400-35778	(125)	B1402-528-LAL	(136)	B1402-528-LAR				
M	5/8	15.9	(101)	400-35769	(113)	400-35779	(126)	B1402-528-MAL	(137)	B1402-528-MAR	(142)	400-45729		
N	3/4	19.1	(102)	400-35770	(114)	400-35780	(127)	B1402-528-NAL	(138)	B1402-528-NAR				
P	7/8	22.2	(103)	400-71917	(115)	400-71919	(128)	B1402-528-PAL	(139)	B1402-528-PAR				
Q	1	25.4	(104)	400-71921	(116)	400-71923	(129)	B1402-528-QAL	(140)	B1402-528-QAR	(143)	400-45730		
Stitch spec. 縫仕様		S	Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通	
		G												

Needle gauge size 針幅			Needle clamp asm.(for DP17) 針留組(DP17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コード			Needle clamp asm. (Left) 針留(左)組 Option オプション		Needle clamp asm. (Right) 針留(右)組 Option オプション		Needle clamp asm. (Left) 針留(左)組 Option オプション		Needle clamp asm. (Right) 針留(右)組 Option オプション					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	(145)	400-35877	(157)	400-35878	(169)	B1402-526-BA0-A	(169)	B1402-526-BA0-A				
C	5/32	4.0	(146)	400-26063	(158)	400-26084	(170)	B1402-526-CA0-A	(170)	B1402-526-CA0-A				
D	3/16	4.8	(147)	400-26065	(159)	400-26086	(171)	B1402-526-DAL-A	(181)	B1402-526-DAR-A				
E	7/32	5.6	(148)	400-26067	(160)	400-26088	(172)	102-28559	(182)	102-28567	(191)	400-25247	(194)	400-25235
F	1/4	6.4	(149)	400-26069	(161)	400-26090	(173)	B1402-526-FAL-A	(183)	B1402-526-FAR-A				
G	9/32	7.1	(150)	400-26070	(162)	400-26091	(174)	B1402-526-GAL-A	(184)	B1402-526-GAR-A				
H	5/16	7.9	(151)	400-26072	(163)	400-26093	(175)	B1402-526-HAL-A	(185)	B1402-526-HAR-A				
K	3/8	9.5	(152)	400-26074	(164)	400-26095	(176)	B1402-526-KAL-A	(186)	B1402-526-KAR-A				
L	1/2	12.7	(153)	400-26076	(165)	400-26097	(177)	B1402-526-LAL-A	(187)	B1402-526-LAR-A				
M	5/8	15.9	(154)	400-26078	(166)	400-26099	(178)	102-28856	(188)	102-28864	(192)	400-25248	(195)	400-25236
N	3/4	19.1	(155)	400-26080	(167)	400-26101	(179)	102-28955	(189)	102-28963				
P	7/8	22.2		–		–		–		–				
Q	1	25.4	(156)	400-26082	(168)	400-26103	(180)	102-29151	(190)	102-29169	(193)	400-25249	(196)	400-25239
Stitch spec. 縫仕様		S	Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通		Spec.common 仕様共通	
		G												

No□	品番	品吊	備考	子部品	消耗品	個数
1	40061270	FEED□DOG□TYPE□S 1□8				1□0
2	40061271	FEED□DOG□TYPE□S 5□32				1□0
3	40061272	FEED□DOG□TYPE□S 3□16				1□0
4	40061273	FEED□DOG□TYPE□S 7□32				1□0
5	40061274	FEED□DOG□TYPE□S 1□4				1□0
6	40061275	FEED□DOG□TYPE□S 9□32				1□0
7	40061276	FEED□DOG□TYPE□S 5□16				1□0
8	40061277	FEED□DOG□TYPE□S 3□8				1□0
9	40061278	FEED□DOG□TYPE□S 1□2				1□0
10	40061279	FEED□DOG□TYPE□S 5□8				1□0
11	40061280	FEED□DOG□TYPE□S 3□4				1□0
12	40061281	FEED□DOG□TYPE□S 7□8				1□0
13	40061282	FEED□DOG□TYPE□S 1				1□0
14	40035890	FEED□DOG□TYPE□S 1□8				1□0
15	40025817	FEED□DOG□TYPE□S 5□32				1□0
16	40025818	FEED□DOG□TYPE□S 3□16				1□0
17	40025819	FEED□DOG□TYPE□S 7□32				1□0
18	40026715	FEED□DOG□TYPE□S 1□4				1□0
19	40025820	FEED□DOG□TYPE□S 9□32				1□0
20	40025821	FEED□DOG□TYPE□S 5□16				1□0
21	40025822	FEED□DOG□TYPE□S 3□8				1□0
22	40025824	FEED□DOG□TYPE□S 1□2				1□0
23	40025825	FEED□DOG□TYPE□S 5□8				1□0
24	40025826	FEED□DOG□TYPE□S 3□4				1□0
25	40025827	FEED□DOG□TYPE□S 7□8				1□0
26	40025828	FEED□DOG□TYPE□S 1				1□0
27	40071911	FEED□DOG□7G□5□32				1□0
28	40035891	FEED□DOG□TYPE□7G□3□16				1□0
29	40050009	FEED□DOG□TYPE□7G□7□32				1□0
30	40035892	FEED□DOG□TYPE□7G□1□4				1□0
31	40050010	FEED□DOG□TYPE□7G□9□32				1□0
32	40050011	FEED□DOG□TYPE□7G□5□16				1□0
33	40035893	FEED□DOG□TYPE□7G□3□8				1□0
34	40035894	FEED□DOG□TYPE□7G□1□2				1□0
35	40071912	FEED□DOG□7G□5□8				1□0
36	40035895	FEED□DOG□TYPE□7G□3□4				1□0
37	40071913	FEED□DOG□7G□7□8				1□0
38	40071914	FEED□DOG□7G□1				1□0
39	40053705	FEED□DOG□TYPE□7G□1□8				1□0
40	40025831	FEED□DOG□TYPE□7G□3□16				1□0
41	40025832	FEED□DOG□TYPE□7G□7□32				1□0
42	40025833	FEED□DOG□TYPE□7G□1□4				1□0
43	40025834	FEED□DOG□TYPE□7G□9□32				1□0
44	40025835	FEED□DOG□TYPE□7G□5□16				1□0
45	40025836	FEED□DOG□TYPE□7G□3□8				1□0
46	40025838	FEED□DOG□TYPE□7G□1□2				1□0
47	40025839	FEED□DOG□TYPE□7G□5□8				1□0
48	40025840	FEED□DOG□TYPE□7G□3□4				1□0
49	40025841	FEED□DOG□TYPE□7G□7□8				1□0
50	40025842	FEED□DOG□TYPE□7G□1				1□0

51	40035896	PRESSER FOOT ASM □				1□00
52	40035897	PRESSER FOOT ASM □				1□00
53	22640353	PRESSER FOOT ASM □				1□00
54	22640452	PRESSER FOOT ASM □				1□00
55	22640551	PRESSER FOOT ASM □				1□00
56	22640759	PRESSER FOOT ASM □				1□00
57	22640858	PRESSER FOOT ASM □				1□00
58	22640957	PRESSER FOOT ASM □				1□00
59	22641252	PRESSER FOOT ASM □				1□00
60	22641351	PRESSER FOOT ASM □				1□00
61	22641450	PRESSER FOOT ASM □				1□00
62	22641658	PRESSER FOOT ASM □				1□00
63	22641757	PRESSER FOOT ASM □				1□00
64	40071909	PRESSER□FOOT□ASM □G□5□32				1□00
65	22816557	TIP□DIVIDED PRESSER ASM □3□16				1□00
66	22816656	TIP□DIVIDED PRESSER ASM □7□32				1□00
67	22816755	PRESSER FOOT ASM □1□4				1□00
68	22816854	TIP□DIVIDED PRESSER ASM □9□32				1□00
69	22816953	TIP□DIVIDED PRESSER ASM □5□16				1□00
70	22817050	PRESSER FOOT ASM □D□2.4 □3□8□				1□00
71	22817159	PRESSER FOOT ASM □D□2.4 □1□2□				1□00
72	40033945	TIP□DIVIDED□PRESSER□ASM □5□8				1□00
73	40033947	TIP□DIVIDED□PRESSER□ASM □3□4				1□00
74	40033949	TIP□DIVIDED□PRESSER□ASM □7□8				1□00
75	40033951	TIP□DIVIDED□PRESSER□ASM □1				1□00
76	40095293	ASSY□PRESSER□FOOT□G3□16				1□00
77	40094776	ASSY□PRESSER□FOOT□G1□4				1□00
78	40035881	THROAT□PLATE□TRIM □1□8				1□00
79	40025485	THROAT□PLATE□TRIM 5□32				1□00
80	40025490	THROAT□PLATE□TRIM □3□16				1□00
81	40095289	THROAT□PLATE□TRIM 3□16				1□00
82	40025491	THROAT□PLATE□TRIM □7□32				1□00
83	40025492	THROAT□PLATE□TRIM □1□4				1□00
84	40094773	THROAT□PLATE□TRIM 1□4				1□00
85	40025493	THROAT□PLATE□TRIM □9□32				1□00
86	40025494	THROAT□PLATE□TRIM □5□16				1□00
87	40025495	THROAT□PLATE□TRIM □3□8				1□00
88	40025498	THROAT□PLATE□TRIM □1□2				1□00
89	40025499	THROAT□PLATE□TRIM □5□8				1□00
90	40025500	THROAT□PLATE□TRIM □3□4				1□00
91	40025502	THROAT□PLATE□TRIM □7□8				1□00
92	40025503	THROAT□PLATE□TRIM □1				1□00
93	40035761	ASSY□NEEDLE□CLAMP□LL□1□8□				1□00
94	40035762	ASSY□NEEDLE□CLAMP□LL□5□32□				1□00
95	B1402528DALA	NEEDLE CLAMP ASM □LEFT				1□00
96	B1402528EAL	NEEDLE CLAMP ASM □7□32				1□00
97	B1402528FALA	NEEDLE CLAMP ASM □1□4				1□00
98	40035765	ASSY□NEEDLE□CLAMP□LL□9□32□				1□00
99	40035766	ASSY□NEEDLE□CLAMP□LL□5□16□				1□00
100	40035768	ASSY□NEEDLE□CLAMP□LL□1□2□				1□00
101	40035769	ASSY□NEEDLE□CLAMP□LL□5□8□				1□00

102	40035770	ASSY NEEDLE CLAMP L B 4				1.00
103	40071917	ASSY NEEDLE CLAMP L 7 8				1.00
104	40071921	ASSY NEEDLE CLAMP L 1				1.00
105	40035771	ASSY NEEDLE CLAMP R 1 8				1.00
106	40035772	ASSY NEEDLE CLAMP R 5 32				1.00
107	B1402528DARA	NEEDLE CLAMP ASM RIGHT				1.00
108	B1402528EAR	NEEDLE CLAMP ASM 7 32				1.00
109	B1402528FARA	NEEDLE CLAMP ASM 1 4				1.00
110	40035775	ASSY NEEDLE CLAMP R 9 32				1.00
111	40035776	ASSY NEEDLE CLAMP R 5 16				1.00
112	40035778	ASSY NEEDLE CLAMP R 1 2				1.00
113	40035779	ASSY NEEDLE CLAMP R 5 8				1.00
114	40035780	ASSY NEEDLE CLAMP R 3 4				1.00
115	40071919	ASSY NEEDLE CLAMP R 7 8				1.00
116	40071923	ASSY NEEDLE CLAMP R 1				1.00
117	B1402528BA0A	NEEDLE CLAMP ASM 1 8				1.00
118	B1402528CA0A	NEEDLE CLAMP ASM 5 32				1.00
119	B1402528DALA	NEEDLE CLAMP ASM LEFT				1.00
120	B1402528EAL	NEEDLE CLAMP ASM 7 32				1.00
121	B1402528FALA	NEEDLE CLAMP ASM 1 4				1.00
122	B1402528GAL	NEEDLE CLAMP ASM LEFT				1.00
123	B1402528HALA	NEEDLE CLAMP ASM 5 16				1.00
124	B1402528KALA	NEEDLE CLAMP ASM 3 8				1.00
125	B1402528LAL	NEEDLE CLAMP ASM LEFT 1 2				1.00
126	B1402528MAL	NEEDLE CLAMP ASM LEFT 5 8				1.00
127	B1402528NAL	NEEDLE CLAMP ASM LEFT 3 4				1.00
128	B1402528PAL	NEEDLE CLAMP ASM LEFT 7 8				1.00
129	B1402528QAL	NEEDLE CLAMP ASM LEFT 1				1.00
130	B1402528DARA	NEEDLE CLAMP ASM RIGHT				1.00
131	B1402528EAR	NEEDLE CLAMP ASM 7 32				1.00
132	B1402528FARA	NEEDLE CLAMP ASM 1 4				1.00
133	B1402528GAR	NEEDLE CLAMP ASM RIGHT				1.00
134	B1402528HARA	NEEDLE CLAMP ASM 5 16				1.00
135	B1402528KARA	NEEDLE CLAMP ASM 3 8				1.00
136	B1402528LAR	NEEDLE CLAMP ASM RIGHT 1 2				1.00
137	B1402528MAR	NEEDLE CLAMP ASM RIGHT 5 8				1.00
138	B1402528NAR	NEEDLE CLAMP ASM RIGHT 3 4				1.00
139	B1402528PAR	NEEDLE CLAMP ASM RIGHT 7 8				1.00
140	B1402528QAR	NEEDLE CLAMP ASM RIGHT 1				1.00
141	40051633	ASSY SLIDE PLATE L				1.00
142	40045729	ASSY SIDE PLATE L B				1.00
143	40045730	ASSY SIDE PLATE L C				1.00
144	40042880	ASSY SLIDE PLATE F				1.00
145	40035877	ASSY NEEDLE CLAMP L 1 8				1.00
146	40026063	ASSY NEEDLE CLAMP L 5 32				1.00
147	40026065	ASSY NEEDLE CLAMP L 3 16				1.00
148	40026067	ASSY NEEDLE CLAMP L 7 32				1.00
149	40026069	ASSY NEEDLE CLAMP L 1 4				1.00
150	40026070	ASSY NEEDLE CLAMP L 9 32				1.00
151	40026072	ASSY NEEDLE CLAMP L 5 16				1.00
152	40026074	ASSY NEEDLE CLAMP L 3 8				1.00

153	40026076	ASSY NEEDLE CLAMP L 1 2				1.00
154	40026078	ASSY NEEDLE CLAMP L 5 8				1.00
155	40026080	ASSY NEEDLE CLAMP L 3 4				1.00
156	40026082	ASSY NEEDLE CLAMP L 1				1.00
157	40035878	ASSY NEEDLE CLAMP R 1 8				1.00
158	40026084	ASSY NEEDLE CLAMP R 5 32				1.00
159	40026086	ASSY NEEDLE CLAMP R 3 16				1.00
160	40026088	ASSY NEEDLE CLAMP R 7 32				1.00
161	40026090	ASSY NEEDLE CLAMP R 1 4				1.00
162	40026091	ASSY NEEDLE CLAMP R 9 32				1.00
163	40026093	ASSY NEEDLE CLAMP R 5 16				1.00
164	40026095	ASSY NEEDLE CLAMP R 3 8				1.00
165	40026097	ASSY NEEDLE CLAMP R 1 2				1.00
166	40026099	ASSY NEEDLE CLAMP R 5 8				1.00
167	40026101	ASSY NEEDLE CLAMP R 3 4				1.00
168	40026103	ASSY NEEDLE CLAMP R 1				1.00
169	B1402526BA0A	NEEDLE CLAMP ASM 1 8				1.00
170	B1402526CA0A	NEEDLE CLAMP ASM 5 32				1.00
171	B1402526DALA	NEEDLE CLAMP LEFT ASM 3 16				1.00
172	10228559	NEEDLE CLAMP ASM LEFT 7 32				1.00
173	B1402526FALA	NEEDLE CLAMP LEFT ASM 1 4				1.00
174	B1402526GALA	NEEDLE CLAMP LEFT ASM 9 32				1.00
175	B1402526HALA	NEEDLE CLAMP LEFT ASM 5 16				1.00
176	B1402526KALA	NEEDLE CLAMP LEFT ASM 3 8				1.00
177	B1402526LALA	NEEDLE CLAMP LEFT ASM				1.00
178	10228856	NEEDLE CLAMP ASM LEFT 5 8				1.00
179	10228955	NEEDLE CLAMP ASM LEFT 3 4				1.00
180	10229151	NEEDLE CLAMP ASM LEFT 1				1.00
181	B1402526DARA	NEEDLE CLAMP RIGHT ASM 3 16				1.00
182	10228567	NEEDLE CLAMP ASM RIGHT 7 32				1.00
183	B1402526FARA	NEEDLE CLAMP RIGHT ASM 1 4				1.00
184	B1402526GARA	NEEDLE CLAMP RIGHT ASM 9 32				1.00
185	B1402526HARA	NEEDLE CLAMP RIGHT ASM 5 16				1.00
186	B1402526KARA	NEEDLE CLAMP RIGHT ASM 3 8				1.00
187	B1402526LARA	NEEDLE CLAMP RIGHT ASM				1.00
188	10228864	NEEDLE CLAMP ASM RIGHT 5 8				1.00
189	10228963	NEEDLE CLAMP ASM RIGHT 3 4				1.00
190	10229169	NEEDLE CLAMP ASM RIGHT 1				1.00
191	40025247	ASSY SLIDE PLATE L A				1.00
192	40025248	ASSY SLIDE PLATE L B				1.00
193	40025249	ASSY SLIDE PLATE L C				1.00
194	40025235	ASSY SLIDE PLATE R A				1.00
195	40025236	ASSY SLIDE PLATE R B				1.00
196	40025239	ASSY SLIDE PLATE R C				1.00

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

Needle gauge size 針幅			Feed Dog 送り歯				Needle clamp asm. 針留組		Presser foot asm. 押さえ(組)		Swivel guide Presser asm. スイブルガイド押さえ(組)		Throat plate (with taping) 針板(テープ付)		Throat plate 針板	
Code コード			1.7 ∅2.2		3.2mm 1.7 2.2mm Option オプション		Hole Type 穴タイプ		(Tip-divided) (移動式先割れ) 2.4mm							
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		–		–	35	101-47551		–		–		–		–
B	1/8	3.2	1	B1613-512-B0H		–	36	101-47650		–		–	73	226-28002		–
C	5/32	4.0	2	B1613-512-C0H		–	37	101-47759	54	400-71909		–	74	226-28101		–
D	3/16	4.8	3	B1613-512-D0H	19	400-25801	38	101-47858	55	228-16557	71	400-95293	75	226-28200	80	400-95288
E	7/32	5.6	4	B1613-512-E0H	20	400-25802	39	101-47957	56	228-16656		–	76	226-28309		–
F	1/4	6.4	5	B1613-512-F0H	21	400-25803	40	101-48054	57	228-16755	72	400-94776	77	226-28408	81	400-94772
G	9/32	7.1	6	B1613-512-G0H	22	400-25804	41	101-48153	58	228-16854		–	78	226-28507		–
H	5/16	7.9	7	B1613-512-H0H	23	400-25805	42	101-48252	59	228-16953		–	79	226-28606		–
K	3/8	9.5	8	B1613-512-K0H	24	400-25806	43	101-48351	60	228-17050		–		–		–
W	7/16	11.1	9	400-75311	25	400-25807	44	101-48450	61	400-33941		–		–		–
L	1/2	12.7	10	B1613-512-L0H	26	400-25808	45	101-48559	62	228-17159		–		–		–
M	5/8	15.9	11	B1613-512-M0H	27	400-25809	46	101-48658	63	400-33945		–		–		–
N	3/4	19.1	12	B1613-512-N0H	28	400-25810	47	101-48757	64	400-33947		–		–		–
P	7/8	22.2	13	B1613-512-P0H	29	400-25811	48	101-48856	65	400-33949		–		–		–
Q	1	25.4	14	B1613-512-Q0H	30	400-25812	49	101-48955	66	400-33951		–		–		–
R	1-1/8	28.6	15	B1613-512-R0H	31	400-25813	50	101-49052	67	400-33953		–		–		–
S	1-1/4	31.8	16	B1613-512-S0H	32	400-25814	51	101-49151	68	400-33955		–		–		–
T	1-3/8	34.9	17	B1613-512-T0H	33	400-25815	52	101-49250	69	400-33957		–		–		–
U	1-1/2	38.1	18	B1613-512-U0H	34	400-25816	53	101-49359	70	400-33959		–		–		–

Needle gauge size 針幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード							Option オプション			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4								
B	1/8	3.2								
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6	82	226-01058	86	226-00555	90	400-51633		
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
W	7/16	11.1							94	400-42874
L	1/2	12.7								
M	5/8	15.9	83	226-01157	87	226-00654	91	400-45729		
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4	84	226-01256	88	226-00753	92	400-45730		
R	1-1/8	28.6								
S	1-1/4	31.8								
T	1-3/8	34.9	85	226-01355	89	226-00852	93	400-45731		
U	1-1/2	38.1								

Needle gauge size 針幅			Feed Dog 送り歯	
Code コード			1.7 ∅2.4	
	inch	mm	No.	Part No.
D	3/16	4.8	95	400-95291
F	1/4	6.4	96	400-94774

No□	品番	品吊	備考	子部品	消耗品	個数
1	B1613512B0H	FEED DOG □1□8□				1□0
2	B1613512C0H	FEED DOG 5□32				1□0
3	B1613512D0H	FEED DOG 3□16				1□0
4	B1613512E0H	FEED DOG 7□32				1□0
5	B1613512F0H	FEED DOG 1□4				1□0
6	B1613512G0H	FEED DOG 9□32				1□0
7	B1613512H0H	FEED DOG 5□16				1□0
8	B1613512K0H	FEED DOG 3□8				1□0
9	40075311	FEED□DOG□TYPE□G□7□16				1□0
10	B1613512L0H	FEED DOG 1□2				1□0
11	B1613512M0H	FEED DOG 5□8				1□0
12	B1613512N0H	FEED DOG 3□4				1□0
13	B1613512P0H	FEED DOG 7□8				1□0
14	B1613512Q0H	FEED DOG 1				1□0
15	B1613512R0H	FEED DOG 1□1□8				1□0
16	B1613512S0H	FEED DOG 1□1□4				1□0
17	B1613512T0H	FEED DOG 1□3□8				1□0
18	B1613512U0H	FEED DOG 1□1□2				1□0
19	40025801	FEED□DOG□TYPE□G□3□16				1□0
20	40025802	FEED□DOG□TYPE□G□7□32				1□0
21	40025803	FEED□DOG□TYPE□G□1□4				1□0
22	40025804	FEED□DOG□TYPE□G□9□32				1□0
23	40025805	FEED□DOG□TYPE□G□5□16				1□0
24	40025806	FEED□DOG□TYPE□G□3□8				1□0
25	40025807	FEED□DOG□TYPE□G□7□16				1□0
26	40025808	FEED□DOG□TYPE□G□1□2				1□0
27	40025809	FEED□DOG□TYPE□G□5□8				1□0
28	40025810	FEED□DOG□TYPE□G□3□4				1□0
29	40025811	FEED□DOG□TYPE□G□7□8				1□0
30	40025812	FEED□DOG□TYPE□G□1				1□0
31	40025813	FEED□DOG□TYPE□G□1□1□8				1□0
32	40025814	FEED□DOG□TYPE□G□1□1□4				1□0
33	40025815	FEED□DOG□TYPE□G□1□3□8				1□0
34	40025816	FEED□DOG□TYPE□G□1□1□2				1□0
35	10147551	NEEDLE CLAMP ASM □3□32				1□0
36	10147650	NEEDLE CLAMP ASM □1□8				1□0
37	10147759	NEEDLE CLAMP ASM □5□32				1□0
38	10147858	NEEDLE CLAMP ASM □3□16				1□0
39	10147957	NEEDLE CLAMP ASM □7□32				1□0
40	10148054	NEEDLE CLAMP ASM □1□4				1□0
41	10148153	NEEDLE CLAMP ASM □9□32				1□0
42	10148252	NEEDLE CLAMP ASM □5□16				1□0
43	10148351	NEEDLE CLAMP ASM □3□8				1□0
44	10148450	NEEDLE CLAMP ASM □7□16				1□0
45	10148559	NEEDLE CLAMP ASM □1□2				1□0
46	10148658	NEEDLE CLAMP ASM □5□8				1□0
47	10148757	NEEDLE CLAMP ASM □3□4				1□0
48	10148856	NEEDLE CLAMP ASM □7□8				1□0
49	10148955	NEEDLE CLAMP ASM □1				1□0
50	10149052	NEEDLE CLAMP ASM □1□1□8				1□0

51	10149151	NEEDLE CLAMP ASM□1□1□4				1□00
52	10149250	NEEDLE CLAMP ASM□1□3□8				1□00
53	10149359	NEEDLE CLAMP ASM□1□1□2				1□00
54	40071909	PRESSER□FOOT□ASM□G□5□32				1□00
55	22816557	TIP□DIVIDED PRESSER ASM□3□16				1□00
56	22816656	TIP□DIVIDED PRESSER ASM□7□32				1□00
57	22816755	PRESSER FOOT ASM□1□4				1□00
58	22816854	TIP□DIVIDED PRESSER ASM□9□32				1□00
59	22816953	TIP□DIVIDED PRESSER ASM□5□16				1□00
60	22817050	PRESSER FOOT ASM□D□2.4□3.8□				1□00
61	40033941	TIP□DIVIDED□PRESSER□ASM□7□16				1□00
62	22817159	PRESSER FOOT ASM□D□2.4□1.2□				1□00
63	40033945	TIP□DIVIDED□PRESSER□ASM□5□8				1□00
64	40033947	TIP□DIVIDED□PRESSER□ASM□3□4				1□00
65	40033949	TIP□DIVIDED□PRESSER□ASM□7□8				1□00
66	40033951	TIP□DIVIDED□PRESSER□ASM□1				1□00
67	40033953	TIP□DIVIDED□PRESSER□ASM□1□1□8				1□00
68	40033955	TIP□DIVIDED□PRESSER□ASM□1□1□4				1□00
69	40033957	TIP□DIVIDED□PRESSER□ASM□1□3□8				1□00
70	40033959	TIP□DIVIDED□PRESSER□ASM□1□1□2				1□00
71	40095293	ASSY□PRESSER□FOOT□G3□16				1□00
72	40094776	ASSY□PRESSER□FOOT□G1□4				1□00
73	22628002	THROAT PLATE 1□8				1□00
74	22628101	THROAT PLATE 5□32				1□00
75	22628200	THROAT PLATE 3□16				1□00
76	22628309	THROAT PLATE□7□32				1□00
77	22628408	THROAT PLATE 1□4				1□00
78	22628507	THROAT PLATE 9□32				1□00
79	22628606	TAPING THROT PLATE 5□16				1□00
80	40095288	THROAT PLATE 3□16□4.8MM□				1□00
81	40094772	THROAT□PLATE 1□4				1□00
82	22601058	BED SLIDE LEFT□ASM□□A				1□00
83	22601157	LEFT SLIDER PLATE B ASM□				1□00
84	22601256	BED SLIDE LEFT□ASM□□C				1□00
85	22601355	BED SLIDE LEFT□ASM□□C				1□00
86	22600555	BED SLIDE RIGHT□ASM□□A				1□00
87	22600654	RIGHT SLIDER PLATE B ASM□				1□00
88	22600753	BED SLIDE RIGHT□ASM□□C				1□00
89	22600852	BED SLIDE RIGHT□ASM□□D				1□00
90	40051633	ASSY□SLIDE□PLATE□L				1□00
91	40045729	ASSY□SIDE□PLATE□L□B				1□00
92	40045730	ASSY□SIDE□PLATE□L□C				1□00
93	40045731	ASSY□SIDE□PLATE□L□D				1□00
94	40042874	ASSY□SLIDE□PLATE□F□STANDARD				1□00
95	40095291	FEED□DOG 3□16				1□00
96	40094774	FEED□DOG 1□4				1□00

TABLE OF EXCHANGING GAUGE PARTS □LH□3588A TYPE G□

Needle gauge size 針 幅			Needle clamp asm.(for DP17) 針 留組(DP17用)				Needle clamp asm.(for DP5) 針 留組(DP5用)			
Code コード			Needle clamp asm. (Left) 針 留(左)組 Option オプション		Needle clamp asm. (Right) 針 留(右)組 Option オプション		Needle clamp asm. (Left) 針 留(左)組 (Hole Type バタイプ)		Needle clamp asm. (Right) 針 留(右)組 (Hole Type バタイプ)	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	①	B1402-526-BA0-A	①	B1402-526-BA0-A	23	B1402-528-BA0-A	23	B1402-528-BA0-A
C	5/32	4.0	②	B1402-526-CA0-A	②	B1402-526-CA0-A	24	B1402-528-CA0-A	24	B1402-528-CA0-A
D	3/16	4.8	③	B1402-526-DAL-A	13	B1402-526-DAR-A	25	B1402-528-DAL-A	36	B1402-528-DAR-A
E	7/32	5.6	④	102-28559	14	102-28567	26	B1402-528-EAL	37	B1402-528-EAR
F	1/4	6.4	⑤	B1402-526-FAL-A	15	B1402-526-FAR-A	27	B1402-528-FAL-A	38	B1402-528-FAR-A
G	9/32	7.1	⑥	B1402-526-GAL-A	16	B1402-526-GAR-A	28	B1402-528-GAL	39	B1402-528-GAR
H	5/16	7.9	⑦	B1402-526-HAL-A	17	B1402-526-HAR-A	29	B1402-528-HAL-A	40	B1402-528-HAR-A
K	3/8	9.5	⑧	B1402-526-KAL-A	18	B1402-526-KAR-A	30	B1402-528-KAL-A	41	B1402-528-KAR-A
L	1/2	12.7	⑨	B1402-526-LAL-A	19	B1402-526-LAR-A	31	B1402-528-LAL	42	B1402-528-LAR
M	5/8	15.9	10	102-28856	20	102-28864	32	B1402-528-MAL	43	B1402-528-MAR
N	3/4	19.1	11	102-28955	21	102-28963	33	B1402-528-NAL	44	B1402-528-NAR
P	7/8	22.2		–		–	34	B1402-528-PAL	45	B1402-528-PAR
Q	1	25.4	12	102-29151	22	102-29169	35	B1402-528-QAL	46	B1402-528-QAR

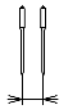
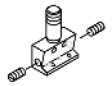
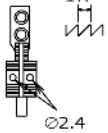
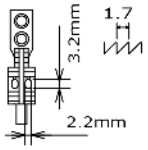
Needle gauge size 針 幅			Throat plate 針 板		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組 Option オプション		Sliding plate asm. (Front) 滑り板(前) 組	
Code コード												
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		–	49	226-01058	52	226-00555	55	400-51633	58	400-42874
C	5/32	4.0		–								
D	3/16	4.8	47	400-95288								
E	7/32	5.6		–								
F	1/4	6.4	48	400-94772								
G	9/32	7.1		–								
H	5/16	7.9		–								
K	3/8	9.5		–								
L	1/2	12.7		–	50	226-01157	53	226-00654	56	400-45729		
M	5/8	15.9		–								
N	3/4	19.1		–								
P	7/8	22.2		–	51	226-01256	54	226-00753	57	400-45730		
Q	1	25.4		–								

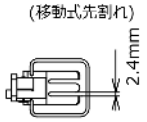
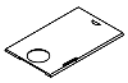
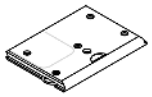
Needle gauge size 針 幅			Feed Dog 送り歯						Presser foot asm. 押さえ(組)		Swivel guide Presser asm. スイブルガイド 押さえ(組)	
Code コード			1.7 ∅2.2		Option オプション 3.2mm 1.7 2.2mm		1.7 ∅2.4		(Tip-divided) (移動式先割れ) 2.4mm			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		–		–				–		–
C	5/32	4.0	59	B1613-512-C0H		–			82	400-71909		–
D	3/16	4.8	60	B1613-512-D0H	71	400-25801	96	400-95291	83	228-16557	94	400-95293
E	7/32	5.6	61	B1613-512-E0H	72	400-25802			84	228-16656		–
F	1/4	6.4	62	B1613-512-F0H	73	400-25803	97	400-94774	85	228-16755	95	400-94776
G	9/32	7.1	63	B1613-512-G0H	74	400-25804			86	228-16854		–
H	5/16	7.9	64	B1613-512-H0H	75	400-25805			87	228-16953		–
K	3/8	9.5	65	B1613-512-K0H	76	400-25806			88	228-17050		–
L	1/2	12.7	66	B1613-512-L0H	77	400-25808			89	228-17159		–
M	5/8	15.9	67	B1613-512-M0H	78	400-25809			90	400-33945		–
N	3/4	19.1	68	B1613-512-N0H	79	400-25810			91	400-33947		–
P	7/8	22.2	69	B1613-512-P0H	80	400-25811			92	400-33949		–
Q	1	25.4	70	B1613-512-Q0H	81	400-25812			93	400-33951		–

No□	品番	品吊	備考	子部品	消耗品	個数
1	B1402526BA0A	NEEDLE CLAMP ASM □1□8				1□0
2	B1402526CA0A	NEEDLE CLAMP ASM □5□32				1□0
3	B1402526DALA	NEEDLE CLAMP LEFT ASM □3□16				1□0
4	10228559	NEEDLE CLAMP ASM □LEFT 7□32				1□0
5	B1402526FALA	NEEDLE CLAMP LEFT ASM □1□4				1□0
6	B1402526GALA	NEEDLE CLAMP LEFT ASM □9□32				1□0
7	B1402526HALA	NEEDLE CLAMP LEFT ASM □5□16				1□0
8	B1402526KALA	NEEDLE CLAMP LEFT ASM □3□8				1□0
9	B1402526LALA	NEEDLE CLAMP LEFT ASM □				1□0
10	10228856	NEEDLE CLAMP ASM □LEFT 5□8				1□0
11	10228955	NEEDLE CLAMP ASM □LEFT 3□4				1□0
12	10229151	NEEDLE CLAMP ASM □LEFT 1				1□0
13	B1402526DARA	NEEDLE CLAMP RIGHT ASM □3□16				1□0
14	10228567	NEEDLE CLAMP ASM □RIGHT 7□32				1□0
15	B1402526FARA	NEEDLE CLAMP RIGHT ASM □1□4				1□0
16	B1402526GARA	NEEDLE CLAMP RIGHT ASM □9□32				1□0
17	B1402526HARA	NEEDLE CLAMP RIGHT ASM □5□16				1□0
18	B1402526KARA	NEEDLE CLAMP RIGHT ASM □3□8				1□0
19	B1402526LARA	NEEDLE CLAMP RIGHT ASM □				1□0
20	10228864	NEEDLE CLAMP ASM □RIGHT 5□8				1□0
21	10228963	NEEDLE CLAMP ASM □RIGHT 3□4				1□0
22	10229169	NEEDLE CLAMP ASM □RIGHT 1				1□0
23	B1402528BA0A	NEEDLE CLAMP ASM □1□8				1□0
24	B1402528CA0A	NEEDLE CLAMP ASM □5□32				1□0
25	B1402528DALA	NEEDLE CLAMP ASM □LEFT				1□0
26	B1402528EAL	NEEDLE CLAMP ASM □7□32				1□0
27	B1402528FALA	NEEDLE CLAMP ASM □1□4				1□0
28	B1402528GAL	NEEDLE CLAMP ASM □□LEFT				1□0
29	B1402528HALA	NEEDLE CLAMP ASM □5□16				1□0
30	B1402528KALA	NEEDLE CLAMP ASM □3□8				1□0
31	B1402528LAL	NEEDLE CLAMP ASM □□LEFT 1□2				1□0
32	B1402528MAL	NEEDLE CLAMP ASM □□LEFT 5□8				1□0
33	B1402528NAL	NEEDLE CLAMP ASM □□LEFT 3□4				1□0
34	B1402528PAL	NEEDLE CLAMP ASM □LEFT 7□8				1□0
35	B1402528QAL	NEEDLE CLAMP ASM □□LEFT 1				1□0
36	B1402528DARA	NEEDLE CLAMP ASM □RIGHT				1□0
37	B1402528EAR	NEEDLE CLAMP ASM □7□32				1□0
38	B1402528FARA	NEEDLE CLAMP ASM □1□4				1□0
39	B1402528GAR	NEEDLE CLAMP ASM □□RIGHT				1□0
40	B1402528HARA	NEEDLE CLAMP ASM □5□16				1□0
41	B1402528KARA	NEEDLE CLAMP ASM □3□8				1□0
42	B1402528LAR	NEEDLE CLAMP ASM □□RIGHT 1□2				1□0
43	B1402528MAR	NEEDLE CLAMP ASM □□RIGHT 5□8				1□0
44	B1402528NAR	NEEDLE CLAMP ASM □□RIGHT 3□4				1□0
45	B1402528PAR	NEEDLE CLAMP ASM □RIGHT 7□8				1□0
46	B1402528QAR	NEEDLE CLAMP ASM □□RIGHT 1				1□0
47	40095288	THROAT PLATE 3□16□4□8MM □				1□0
48	40094772	THROAT□PLATE 1□4				1□0
49	22601058	BED SLIDE LEFT□ASM □□A				1□0
50	22601157	LEFT SLIDER PLATE B ASM □				1□0

51	22601256	BED SLIDE LEFT ASM IIIC				1.00
52	22600555	BED SLIDE RIGHT ASM IIIA				1.00
53	22600654	RIGHT SLIDER PLATE B ASM				1.00
54	22600753	BED SLIDE RIGHT ASM IIIC				1.00
55	40051633	ASSY SLIDE PLATE L				1.00
56	40045729	ASSY SIDE PLATE L B				1.00
57	40045730	ASSY SIDE PLATE L C				1.00
58	40042874	ASSY SLIDE PLATE F STANDARD				1.00
59	B1613512C0H	FEED DOG 5 32				1.00
60	B1613512D0H	FEED DOG 3 16				1.00
61	B1613512E0H	FEED DOG 7 32				1.00
62	B1613512F0H	FEED DOG 1 4				1.00
63	B1613512G0H	FEED DOG 9 32				1.00
64	B1613512H0H	FEED DOG 5 16				1.00
65	B1613512K0H	FEED DOG 3 8				1.00
66	B1613512L0H	FEED DOG 1 2				1.00
67	B1613512M0H	FEED DOG 5 8				1.00
68	B1613512N0H	FEED DOG 3 4				1.00
69	B1613512P0H	FEED DOG 7 8				1.00
70	B1613512Q0H	FEED DOG 1				1.00
71	40025801	FEED DOG TYPE G 3 16				1.00
72	40025802	FEED DOG TYPE G 7 32				1.00
73	40025803	FEED DOG TYPE G 1 4				1.00
74	40025804	FEED DOG TYPE G 9 32				1.00
75	40025805	FEED DOG TYPE G 5 16				1.00
76	40025806	FEED DOG TYPE G 3 8				1.00
77	40025808	FEED DOG TYPE G 1 2				1.00
78	40025809	FEED DOG TYPE G 5 8				1.00
79	40025810	FEED DOG TYPE G 3 4				1.00
80	40025811	FEED DOG TYPE G 7 8				1.00
81	40025812	FEED DOG TYPE G 1				1.00
82	40071909	PRESSER FOOT ASM G 5 32				1.00
83	22816557	TIP DIVIDED PRESSER ASM 3 16				1.00
84	22816656	TIP DIVIDED PRESSER ASM 7 32				1.00
85	22816755	PRESSER FOOT ASM 1 4				1.00
86	22816854	TIP DIVIDED PRESSER ASM 9 32				1.00
87	22816953	TIP DIVIDED PRESSER ASM 5 16				1.00
88	22817050	PRESSER FOOT ASM D 2.4 3 8				1.00
89	22817159	PRESSER FOOT ASM D 2.4 1 2				1.00
90	40033945	TIP DIVIDED PRESSER ASM 5 8				1.00
91	40033947	TIP DIVIDED PRESSER ASM 3 4				1.00
92	40033949	TIP DIVIDED PRESSER ASM 7 8				1.00
93	40033951	TIP DIVIDED PRESSER ASM 1				1.00
94	40095293	ASSY PRESSER FOOT G3 16				1.00
95	40094776	ASSY PRESSER FOOT G1 4				1.00
96	40095291	FEED DOG 3 16				1.00
97	40094774	FEED DOG 1 4				1.00

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

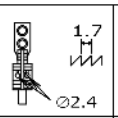
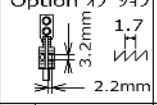
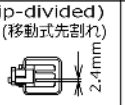
Needle gauge size 針 幅			Throat plate 針 板		Needle clamp asm. 針 留 組		Feed dog 送 り 歯			
Code コード									 Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4		–	17	101-47551		–		–
B	1/8	3.2	1	400-35881	18	101-47650		–	50	400-53705
C	5/32	4.0	2	400-25485	19	101-47759	36	400-71911		–
D	3/16	4.8	3	400-95289	20	101-47858	37	400-35891	51	400-25831
E	7/32	5.6	4	400-25491	21	101-47957	38	400-50009	52	400-25832
F	1/4	6.4	5	400-94773	22	101-48054	39	400-35892	53	400-25833
G	9/32	7.1	6	400-25493	23	101-48153	40	400-50010	54	400-25834
H	5/16	7.9	7	400-25494	24	101-48252	41	400-50011	55	400-25835
K	3/8	9.5	8	400-25495	25	101-48351	42	400-35893	56	400-25836
W	7/16	11.1	9	400-25496	26	101-48450		–	57	400-25837
L	1/2	12.7	10	400-25498	27	101-48559	43	400-35894	58	400-25838
M	5/8	15.9	11	400-25499	28	101-48658	44	400-71912	59	400-25839
N	3/4	19.1	12	400-25500	29	101-48757	45	400-35895	60	400-25840
P	7/8	22.2	13	400-25502	30	101-48856	46	400-71913	61	400-25841
Q	1	25.4	14	400-25503	31	101-48955	47	400-71914	62	400-25842
R	1-1/8	28.6	15	400-25504	32	101-49052	48	400-71915	63	400-25843
S	1-1/4	31.8	16	400-25505	33	101-49151	49	400-71916	64	400-25844
T	1-3/8	34.9		–	34	101-49250		–		–
U	1-1/2	38.1		–	35	101-49359		–		–

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スイブ゛ルガ゛イド゛ 押さえ (組)		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前) 組	
Code コード			(Tip-divided) (移動式先割れ) 								 Option オプション			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		–		–								
C	5/32	4.0	65	400-71909		–								
D	3/16	4.8	66	228-16557	80	400-95293								
E	7/32	5.6	67	228-16656		–								
F	1/4	6.4	68	228-16755	81	400-94776	82	400-25247	86	400-25235	90	400-51633		
G	9/32	7.1	69	228-16854		–								
H	5/16	7.9	70	228-16953		–								
K	3/8	9.5	71	228-17050		–								
W	7/16	11.1	72	400-33941		–							94	400-42880
L	1/2	12.7	73	228-17159		–								
M	5/8	15.9	74	400-33945		–	83	400-25248	87	400-25236	91	400-45729		
N	3/4	19.1	75	400-33947		–								
P	7/8	22.2	76	400-33949		–								
Q	1	25.4	77	400-33951		–	84	400-25249	88	400-25239	92	400-45730		
R	1-1/8	28.6	78	400-33953		–								
S	1-1/4	31.8	79	400-33955		–	85	400-25250	89	400-25240	93	400-45731		

No□	品番	品吊	備考	子部品	消耗品	個数
1	40035881	THROAT□PLATE□TRIM□1□8				1□0
2	40025485	THROAT□PLATE□TRIM 5□32				1□0
3	40095289	THROAT□PLATE□TRIM 3□16				1□0
4	40025491	THROAT□PLATE□TRIM□7□32				1□0
5	40094773	THROAT□PLATE□TRIM 1□4				1□0
6	40025493	THROAT□PLATE□TRIM□9□32				1□0
7	40025494	THROAT□PLATE□TRIM□5□16				1□0
8	40025495	THROAT□PLATE□TRIM□3□8				1□0
9	40025496	THROAT□PLATE□TRIM□7□16				1□0
10	40025498	THROAT□PLATE□TRIM□1□2				1□0
11	40025499	THROAT□PLATE□TRIM□5□8				1□0
12	40025500	THROAT□PLATE□TRIM□3□4				1□0
13	40025502	THROAT□PLATE□TRIM□7□8				1□0
14	40025503	THROAT□PLATE□TRIM□1				1□0
15	40025504	THROAT□PLATE□TRIM□1□1□8				1□0
16	40025505	THROAT□PLATE□TRIM□1□1□4				1□0
17	10147551	NEEDLE CLAMP ASM□3□32				1□0
18	10147650	NEEDLE CLAMP ASM□1□8				1□0
19	10147759	NEEDLE CLAMP ASM□5□32				1□0
20	10147858	NEEDLE CLAMP ASM□3□16				1□0
21	10147957	NEEDLE CLAMP ASM□7□32				1□0
22	10148054	NEEDLE CLAMP ASM□1□4				1□0
23	10148153	NEEDLE CLAMP ASM□9□32				1□0
24	10148252	NEEDLE CLAMP ASM□5□16				1□0
25	10148351	NEEDLE CLAMP ASM□3□8				1□0
26	10148450	NEEDLE CLAMP ASM□7□16				1□0
27	10148559	NEEDLE CLAMP ASM□1□2				1□0
28	10148658	NEEDLE CLAMP ASM□5□8				1□0
29	10148757	NEEDLE CLAMP ASM□3□4				1□0
30	10148856	NEEDLE CLAMP ASM□7□8				1□0
31	10148955	NEEDLE CLAMP ASM□1				1□0
32	10149052	NEEDLE CLAMP ASM□1□1□8				1□0
33	10149151	NEEDLE CLAMP ASM□1□1□4				1□0
34	10149250	NEEDLE CLAMP ASM□1□3□8				1□0
35	10149359	NEEDLE CLAMP ASM□1□1□2				1□0
36	40071911	FEED□DOG□7G□5□32				1□0
37	40035891	FEED□DOG□TYPE□7G□3□16				1□0
38	40050009	FEED□DOG□TYPE□7G□7□32				1□0
39	40035892	FEED□DOG□TYPE□7G□1□4				1□0
40	40050010	FEED□DOG□TYPE□7G□9□32				1□0
41	40050011	FEED□DOG□TYPE□7G□5□16				1□0
42	40035893	FEED□DOG□TYPE□7G□3□8				1□0
43	40035894	FEED□DOG□TYPE□7G□1□2				1□0
44	40071912	FEED□DOG□7G□5□8				1□0
45	40035895	FEED□DOG□TYPE□7G□3□4				1□0
46	40071913	FEED□DOG□7G□7□8				1□0
47	40071914	FEED□DOG□7G□1				1□0
48	40071915	FEED□DOG□7G□1□1□8				1□0
49	40071916	FEED□DOG□7G□1□1□4				1□0
50	40053705	FEED□DOG□TYPE□7G□1□8				1□0

51	40025831	FEED□DOG□TYPE□7G□3□16				1□0
52	40025832	FEED□DOG□TYPE□7G□7□32				1□0
53	40025833	FEED□DOG□TYPE□7G□1□4				1□0
54	40025834	FEED□DOG□TYPE□7G□9□32				1□0
55	40025835	FEED□DOG□TYPE□7G□5□16				1□0
56	40025836	FEED□DOG□TYPE□7G□3□8				1□0
57	40025837	FEED□DOG□TYPE□7G□7□16				1□0
58	40025838	FEED□DOG□TYPE□7G□1□2				1□0
59	40025839	FEED□DOG□TYPE□7G□5□8				1□0
60	40025840	FEED□DOG□TYPE□7G□3□4				1□0
61	40025841	FEED□DOG□TYPE□7G□7□8				1□0
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65	40071909	PRESSER□FOOT□ASM□G□5□32				1□0
66	22816557	TJP□DIVIDED PRESSER ASM□3□16				1□0
67	22816656	TJP□DIVIDED PRESSER ASM□7□32				1□0
68	22816755	PRESSER FOOT ASM□1□4				1□0
69	22816854	TJP□DIVIDED PRESSER ASM□9□32				1□0
70	22816953	TJP□DIVIDED PRESSER ASM□5□16				1□0
71	22817050	PRESSER FOOT ASM□D□2.4□3□8□				1□0
72	40033941	TJP□DIVIDED□PRESSER□ASM□7□16				1□0
73	22817159	PRESSER FOOT ASM□D□2.4□1□2□				1□0
74	40033945	TJP□DIVIDED□PRESSER□ASM□5□8				1□0
75	40033947	TJP□DIVIDED□PRESSER□ASM□3□4				1□0
76	40033949	TJP□DIVIDED□PRESSER□ASM□7□8				1□0
77	40033951	TJP□DIVIDED□PRESSER□ASM□1				1□0
78	40033953	TJP□DIVIDED□PRESSER□ASM□1□1□8				1□0
79	40033955	TJP□DIVIDED□PRESSER□ASM□1□1□4				1□0
80	40095293	ASSY□PRESSER□FOOT□G3□16				1□0
81	40094776	ASSY□PRESSER□FOOT□G1□4				1□0
82	40025247	ASSY□SLIDE□PLATE□L□A				1□0
83	40025248	ASSY□SLIDE□PLATE□L□B				1□0
84	40025249	ASSY□SLIDE□PLATE□L□C				1□0
85	40025250	ASSY□SLIDE□PLATE□L□D				1□0
86	40025235	ASSY□SLIDE□PLATE□R□A				1□0
87	40025236	ASSY□SLIDE□PLATE□R□B				1□0
88	40025239	ASSY□SLIDE□PLATE□R□C				1□0
89	40025240	ASSY□SLIDE□PLATE□R□D				1□0
90	40051633	ASSY□SLIDE□PLATE□L				1□0
91	40045729	ASSY□SIDE□PLATE□L□B				1□0
92	40045730	ASSY□SIDE□PLATE□L□C				1□0
93	40045731	ASSY□SIDE□PLATE□L□D				1□0
94	40042880	ASSY□SLIDE□PLATE□F				1□0

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

Needle gauge size 針幅			Feed Dog 送り歯				Throat plate 針板		Presser foot asm. 押さえ(組)		Swivel guide Presser asm. スイブルガイド 押さえ(組)	
Code コード												
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2		–	13	400-53705	25	400-35881	38	400-35896		–
C	5/32	4.0	1	400-71911		–	26	400-25485	39	400-71909		–
D	3/16	4.8	2	400-35891	14	400-25831	27	400-95289	40	228-16557	51	400-95293
E	7/32	5.6	3	400-50009	15	400-25832	28	400-25491	41	228-16656		–
F	1/4	6.4	4	400-35892	16	400-25833	29	400-94773	42	228-16755	52	400-94776
G	9/32	7.1	5	400-50010	17	400-25834	30	400-25493	43	228-16854		–
H	5/16	7.9	6	400-50011	18	400-25835	31	400-25494	44	228-16953		–
K	3/8	9.5	7	400-35893	19	400-25836	32	400-25495	45	228-17050		–
L	1/2	12.7	8	400-35894	20	400-25838	33	400-25498	46	228-17159		–
M	5/8	15.9	9	400-71912	21	400-25839	34	400-25499	47	400-33945		–
N	3/4	19.1	10	400-35895	22	400-25840	35	400-25500	48	400-33947		–
P	7/8	22.2	11	400-71913	23	400-25841	36	400-25502	49	400-33949		–
Q	1	25.4	12	400-71914	24	400-25842	37	400-25503	50	400-33951		–

Needle gauge size 針幅			Needle clamp asm.(for DP5) 針留組(DP5用)				Needle clamp asm.(for DP17) 針留組(DP17用)			
			Needle clamp asm. (Left) 針留(左)組 (Hole Type ホールタイプ) 		Needle clamp asm. (Right) 針留(右)組 (Hole Type ホールタイプ) 		Needle clamp asm. (Left) 針留(左)組 Option オプション 		Needle clamp asm. (Right) 針留(右)組 Option オプション 	
Code コード										
	inch	mm	No.	Part No.	No	Part No.	No	Part No.	No	Part No.
B	1/8	3.2	53	B1402-528-BA0-A	53	B1402-528-BA0-A	77	B1402-526-BA0-A	77	B1402-526-BA0-A
C	5/32	4.0	54	B1402-528-CA0-A	54	B1402-528-CA0-A	78	B1402-526-CA0-A	78	B1402-526-CA0-A
D	3/16	4.8	55	B1402-528-DAL-A	66	B1402-528-DAR-A	79	B1402-526-DAL-A	89	B1402-526-DAR-A
E	7/32	5.6	56	B1402-528-EAL	67	B1402-528-EAR	80	102-28559	90	102-28567
F	1/4	6.4	57	B1402-528-FAL-A	68	B1402-528-FAR-A	81	B1402-526-FAL-A	91	B1402-526-FAR-A
G	9/32	7.1	58	B1402-528-GAL	69	B1402-528-GAR	82	B1402-526-GAL-A	92	B1402-526-GAR-A
H	5/16	7.9	59	B1402-528-HAL-A	70	B1402-528-HAR-A	83	B1402-526-HAL-A	93	B1402-526-HAR-A
K	3/8	9.5	60	B1402-528-KAL-A	71	B1402-528-KAR-A	84	B1402-526-KAL-A	94	B1402-526-KAR-A
L	1/2	12.7	61	B1402-528-LAL	72	B1402-528-LAR	85	B1402-526-LAL-A	95	B1402-526-LAR-A
M	5/8	15.9	62	B1402-528-MAL	73	B1402-528-MAR	86	102-28856	96	102-28864
N	3/4	19.1	63	B1402-528-NAL	74	B1402-528-NAR	87	102-28955	97	102-28963
P	7/8	22.2	64	B1402-528-PAL	75	B1402-528-PAR		–		–
Q	1	25.4	65	B1402-528-QAL	76	B1402-528-QAR	88	102-29151	98	102-29169

Needle gauge size 針幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード							 Option オプション			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2								
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6	99	400-25247	102	400-25235	105	400-51633		
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9							108	400-42880
K	3/8	9.5								
L	1/2	12.7								
M	5/8	15.9	100	400-25248	103	400-25236	106	400-45729		
N	3/4	19.1								
P	7/8	22.2	101	400-25249	104	400-25239	107	400-45730		
Q	1	25.4								

No□	品番	品吊	備考	子部品	消耗品	個数
1	40071911	FEED□DOG□7G□5□32				1□0
2	40035891	FEED□DOG□TYPE□7G□3□16				1□0
3	40050009	FEED□DOG□TYPE□7G□7□32				1□0
4	40035892	FEED□DOG□TYPE□7G□1□4				1□0
5	40050010	FEED□DOG□TYPE□7G□9□32				1□0
6	40050011	FEED□DOG□TYPE□7G□5□16				1□0
7	40035893	FEED□DOG□TYPE□7G□3□8				1□0
8	40035894	FEED□DOG□TYPE□7G□1□2				1□0
9	40071912	FEED□DOG□7G□5□8				1□0
10	40035895	FEED□DOG□TYPE□7G□3□4				1□0
11	40071913	FEED□DOG□7G□7□8				1□0
12	40071914	FEED□DOG□7G□1				1□0
13	40053705	FEED□DOG□TYPE□7G□1□8				1□0
14	40025831	FEED□DOG□TYPE□7G□3□16				1□0
15	40025832	FEED□DOG□TYPE□7G□7□32				1□0
16	40025833	FEED□DOG□TYPE□7G□1□4				1□0
17	40025834	FEED□DOG□TYPE□7G□9□32				1□0
18	40025835	FEED□DOG□TYPE□7G□5□16				1□0
19	40025836	FEED□DOG□TYPE□7G□3□8				1□0
20	40025838	FEED□DOG□TYPE□7G□1□2				1□0
21	40025839	FEED□DOG□TYPE□7G□5□8				1□0
22	40025840	FEED□DOG□TYPE□7G□3□4				1□0
23	40025841	FEED□DOG□TYPE□7G□7□8				1□0
24	40025842	FEED□DOG□TYPE□7G□1				1□0
25	40035881	THROAT□PLATE□TRIM□1□8				1□0
26	40025485	THROAT□PLATE□TRIM□5□32				1□0
27	40095289	THROAT□PLATE□TRIM□3□16				1□0
28	40025491	THROAT□PLATE□TRIM□7□32				1□0
29	40094773	THROAT□PLATE□TRIM□1□4				1□0
30	40025493	THROAT□PLATE□TRIM□9□32				1□0
31	40025494	THROAT□PLATE□TRIM□5□16				1□0
32	40025495	THROAT□PLATE□TRIM□3□8				1□0
33	40025498	THROAT□PLATE□TRIM□1□2				1□0
34	40025499	THROAT□PLATE□TRIM□5□8				1□0
35	40025500	THROAT□PLATE□TRIM□3□4				1□0
36	40025502	THROAT□PLATE□TRIM□7□8				1□0
37	40025503	THROAT□PLATE□TRIM□1				1□0
38	40035896	PRESSER FOOT ASM□				1□0
39	40071909	PRESSER□FOOT□ASM□G□5□32				1□0
40	22816557	TIP□DIVIDED PRESSER ASM□3□16				1□0
41	22816656	TIP□DIVIDED PRESSER ASM□7□32				1□0
42	22816755	PRESSER FOOT ASM□1□4				1□0
43	22816854	TIP□DIVIDED PRESSER ASM□9□32				1□0
44	22816953	TIP□DIVIDED PRESSER ASM□5□16				1□0
45	22817050	PRESSER FOOT ASM□D□24□3□8□				1□0
46	22817159	PRESSER FOOT ASM□D□24□1□2□				1□0
47	40033945	TIP□DIVIDED□PRESSER□ASM□5□8				1□0
48	40033947	TIP□DIVIDED□PRESSER□ASM□3□4				1□0
49	40033949	TIP□DIVIDED□PRESSER□ASM□7□8				1□0
50	40033951	TIP□DIVIDED□PRESSER□ASM□1				1□0

51	40095293	ASSY□PRESSER□FOOT□G3□16				1□00
52	40094776	ASSY□PRESSER□FOOT□G1□4				1□00
53	B1402528BA0A	NEEDLE CLAMP ASM□1□8				1□00
54	B1402528CA0A	NEEDLE CLAMP ASM□5□32				1□00
55	B1402528DALA	NEEDLE CLAMP ASM□LEFT				1□00
56	B1402528EAL	NEEDLE CLAMP ASM□7□32				1□00
57	B1402528FALA	NEEDLE CLAMP ASM□1□4				1□00
58	B1402528GAL	NEEDLE CLAMP ASM□□LEFT				1□00
59	B1402528HALA	NEEDLE CLAMP ASM□5□16				1□00
60	B1402528KALA	NEEDLE CLAMP ASM□3□8				1□00
61	B1402528LAL	NEEDLE CLAMP ASM□□LEFT 1□2				1□00
62	B1402528MAL	NEEDLE CLAMP ASM□□LEFT 5□8				1□00
63	B1402528NAL	NEEDLE CLAMP ASM□□LEFT 3□4				1□00
64	B1402528PAL	NEEDLE CLAMP ASM□LEFT 7□8				1□00
65	B1402528QAL	NEEDLE CLAMP ASM□□LEFT 1				1□00
66	B1402528DARA	NEEDLE CLAMP ASM□RIGHT				1□00
67	B1402528EAR	NEEDLE CLAMP ASM□7□32				1□00
68	B1402528FARA	NEEDLE CLAMP ASM□1□4				1□00
69	B1402528GAR	NEEDLE CLAMP ASM□□RIGHT				1□00
70	B1402528HARA	NEEDLE CLAMP ASM□5□16				1□00
71	B1402528KARA	NEEDLE CLAMP ASM□3□8				1□00
72	B1402528LAR	NEEDLE CLAMP ASM□□RIGHT 1□2				1□00
73	B1402528MAR	NEEDLE CLAMP ASM□□RIGHT 5□8				1□00
74	B1402528NAR	NEEDLE CLAMP ASM□□RIGHT 3□4				1□00
75	B1402528PAR	NEEDLE CLAMP ASM□RIGHT 7□8				1□00
76	B1402528QAR	NEEDLE CLAMP ASM□□RIGHT 1				1□00
77	B1402526BA0A	NEEDLE CLAMP ASM□1□8				1□00
78	B1402526CA0A	NEEDLE CLAMP ASM□5□32				1□00
79	B1402526DALA	NEEDLE CLAMP LEFT ASM□3□16				1□00
80	10228559	NEEDLE CLAMP ASM□LEFT 7□32				1□00
81	B1402526FALA	NEEDLE CLAMP LEFT ASM□1□4				1□00
82	B1402526GALA	NEEDLE CLAMP LEFT ASM□9□32				1□00
83	B1402526HALA	NEEDLE CLAMP LEFT ASM□5□16				1□00
84	B1402526KALA	NEEDLE CLAMP LEFT ASM□3□8				1□00
85	B1402526LALA	NEEDLE CLAMP LEFT ASM□				1□00
86	10228856	NEEDLE CLAMP ASM□LEFT 5□8				1□00
87	10228955	NEEDLE CLAMP ASM□LEFT 3□4				1□00
88	10229151	NEEDLE CLAMP ASM□LEFT 1				1□00
89	B1402526DARA	NEEDLE CLAMP RIGHT ASM□3□16				1□00
90	10228567	NEEDLE CLAMP ASM□RIGHT 7□32				1□00
91	B1402526FARA	NEEDLE CLAMP RIGHT ASM□1□4				1□00
92	B1402526GARA	NEEDLE CLAMP RIGHT ASM□9□32				1□00
93	B1402526HARA	NEEDLE CLAMP RIGHT ASM□5□16				1□00
94	B1402526KARA	NEEDLE CLAMP RIGHT ASM□3□8				1□00
95	B1402526LARA	NEEDLE CLAMP RIGHT ASM□				1□00
96	10228864	NEEDLE CLAMP ASM□RIGHT 5□8				1□00
97	10228963	NEEDLE CLAMP ASM□RIGHT 3□4				1□00
98	10229169	NEEDLE CLAMP ASM□RIGHT 1				1□00
99	40025247	ASSY□SLIDE□PLATE□L□A				1□00
100	40025248	ASSY□SLIDE□PLATE□L□B				1□00
101	40025249	ASSY□SLIDE□PLATE□L□C				1□00

102	40025235	ASSY□SLIDE□PLATE□R□A				1□0
103	40025236	ASSY□SLIDE□PLATE□R□B				1□0
104	40025239	ASSY□SLIDE□PLATE□R□C				1□0
105	40051633	ASSY□SLIDE□PLATE□L				1□0
106	40045729	ASSY□SIDE□PLATE□L□B				1□0
107	40045730	ASSY□SIDE□PLATE□L□C				1□0
108	40042880	ASSY□SLIDE□PLATE□F				1□0

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed,refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the obsoleted part number,so select the parts with changed dates and place your orders.

変更箇所は,該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は,削除された品番でも,ご注文できます。

No.1538-07･･･Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D	06	2	1	SM-4051455-SP	A	07	2	1	SM-4051255-SP
D	06	2	23	SM-8040402-TP	A	07	2	23	SM-8040412-TP
D	06	2	72	TA-0750704-R0	A	07	2	72	TA-1050504-R0
D	06	4	26	400-13354	A	07	4	26	400-20454
D	06	4	27	SM-8060612-TP	A	07	4	28	SM-8051610-SP
					A	07	4	27	400-20455
D	06	4	38	SM-8060612-TP	A	07	4	38	SM-80608A2-TP
D	06	4	39	400-29047	A	07	4	39	401-42685
D	06	4	43	400-29049	A	07	4	43	401-50029
D	06	4	44	SM-8060812-TP	A	07	4	44	400-10417
					A	07	4	47	SB-1170001-00
					A	07	4	48	400-98038
					A	07	4	49	SM-6051002-TP
					A	07	4	50	WP-0501016-SD
D	06	6	25	400-26482	A	07	6	25	401-43358
D	06	6	29	131-02702	A	07	6	29	TA-0370301-R0
					A	07	6	39	401-43359
					A	07	6	40	401-43360
					A	07	6	41	401-43361
					A	07	6	42	CS-087101B-SH
					A	07	6	45	NM-6060001-CP
D	06	8	1	229-03702	A	07	8	1	110-02904
D	06	8	6	400-28668	A	07	8	6	401-66315
D	06	8	26	226-81316	A	07	8	26	400-95222
D	06	8	78	400-26482	A	07	8	78	401-43358
					A	07	8	89	401-43359
					A	07	8	90	401-43360
					A	07	8	91	401-43361
					A	07	8	92	CS-087101B-SH
					A	07	8	95	NM-6060001-CP
D	06	10	42	SM-4052501-SP	A	07	10	42	SM-4052501-SN
D	06	14	47	SM-4052501-SP	A	07	14	47	SM-4052501-SN
D	06	14	48	SM-4050855-SP	A	07	14	48	SM-4051001-SN
D	06	14	70	NM-6050001-SP	A	07	14	70	NM-6050001-SD
D	06	14	72	400-28259	A	07	14	72	400-91206
					A	07	14	74	SM-8040802-TP

LIST FOR INFORMATION OF CHANGE (2)

*	Rev. No.	Page 頁	Ref. No.	Parts No. 品　番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品　番
					A	07	14	75	NM-6040003-SC
D	06	16	-	ALL PARTS - 全部品	A	07	16	-	ALL PARTS - 全部品
D	06	18	22	400-28560	A	07	18	22	401-53307
D	06	18	23	400-28561	A	07	18	23	401-53308
D	06	18	24	400-28562	A	07	18	24	401-53309
D	06	18	25	400-28563	A	07	18	25	401-53310
D	06	18	26	400-40549	A	07	18	26	401-53311
D	06	18	27	400-40550	A	07	18	27	401-53312
D	06	20	34	SM-4050655-SP	A	07	20	34	SM-4050855-SP
D	06	20	36	400-28489	A	07	20	36	401-51866
D	06	20	38	SM-8060612-TP	A	07	20	38	SM-80608A2-TP
D	06	20	39	SM-8060612-TP	A	07	20	39	SM-80608A2-TP
D	06	20	40	400-28656	A	07	20	40	401-50033
					A	07	20	50	401-53313
					A	07	20	51	SM-6052002-TP
D	06	22	29	SM-6061150-TP	A	07	22	29	SM-80608A2-TP
D	06	22	31	SM-4040655-SP	A	07	22	31	SM-4040855-SP
D	06	22	44	SM-8060612-TP	A	07	22	44	SM-80608A2-TP
D	06	22	71	SM-6050650-TP					
D	06	22	92	SM-6040802-TP	A	07	22	92	SM-6041002-TP
D	06	22	94	400-28285	A	07	22	71	401-09091
					A	07	22	94	400-28276
					A	07	22	95	SM-7050850-TP
D	06	24	18	SM-8050612-TP	A	07	24	18	SM-8050812-TP
E	06	26	2	400-65712	A	07	26	2	400-65721
D	06	26	10	110-40854	A	07	26	10	229-48558
					A	07	26	35	400-14844
					A	07	26	38	400-33337
D	06	26	41	SM-4030501-SN	A	07	26	41	SM-1030601-SN
D	06	26	44	SM-1030501-SN	A	07	26	44	SM-1030601-SN
D	06	26	61	SM-80606A2-TP	A	07	26	61	SM-80608A2-TP
D	06	26	63	B3538-112-000	A	07	26	63	EA-9500B01-00
					A	07	26	68	400-72896
					A	07	26	70	400-26909
D	06	28	31	WP-0612056-SD	A	07	28	31	WP-0600816-SP
D	06	30	12	400-30956	A	07	30	12	402-11878
D	06	30	16	HW-5000700-00					
D	06	30	20	HK-0346400-0B					
D	06	32	6	SM-4040455-SP	A	07	32	6	SM-40405C5-SP
D	06	32	8	SM-4051255-SP	A	07	32	8	SM-6051202-TP
D	06	32	13	400-91197	A	07	32	13	401-60015
D	06	32	21	SL-6040892-TN	A	07	32	21	SM-4040655-SP
D	06	32	32	400-91201	A	07	32	32	401-60401
D	06	32	37	400-91264	A	07	32	37	401-60332
					A	07	32	38	236-30106
D	06	32	63	SM-6040655-TP	A	07	32	63	SM-6040650-TP
D	06	32	79	SM-4055001-SF	A	07	32	79	SM-4055501-SC

LIST FOR INFORMATION OF CHANGE (B)

*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D	06	32	88	SM-4050655-SP	A	07	32	88	SM-4050855-SP
					A	07	32	93	401-65109
					A	07	32	94	SM-4050855-SP
					A	07	32	95	WP-0550800-SP
					A	07	32	97	BP-3000001-0R
					A	07	32	98	BP-3000001-0R
					A	07	34	-	ALL PARTS - 全部品
D	06	34	37	SM-0051001-SC	A	07	36	37	SM-0050801-SC
					A	07	37	15	131-70105
					A	07	37	16	131-71004
D	06	36	15	GAK-A18300B0	A	07	38	15	401-01423
					A	07	42	35	401-20727
					A	07	42	36	401-20728
D	06	44	98	400-62249					
D	06	44	99	400-62251					
D	06	44	100	400-62252					
D	06	44	101	400-62253					
D	06	44	102	228-48105	A	07	46	102	400-62249
D	06	44	103	228-48303	A	07	46	103	400-62251
D	06	44	104	228-48402	A	07	46	104	400-62252
D	06	44	105	228-48501	A	07	46	105	400-62253
D	06	44	109	101-47858	A	07	46	109	400-26031
D	06	44	111	101-48054	A	07	46	111	400-26035
D	06	44	113	101-48252	A	07	46	113	400-26039
D	06	44	114	101-48351	A	07	46	114	400-26041
D	06	44	120	101-48955	A	07	46	120	400-26053
					A	07	46	170	400-95291
					A	07	46	171	400-94774
D	06	46	22	101-47858	A	07	48	22	400-26031
D	06	46	24	101-48054	A	07	48	24	400-26035
D	06	46	26	101-48351	A	07	48	26	400-26041
					A	07	48	158	400-26039
					A	07	48	159	400-26053
					A	07	48	160	226-42052
					A	07	48	161	226-42151
					A	07	48	162	400-33957
					A	07	48	163	400-33959
D	06	48	135	400-33563					
					A	07	50	197	400-95291
					A	07	50	197	400-94774
					A	07	54	95	400-95291
					A	07	54	96	400-94774
					A	07	56	96	400-95291
					A	07	56	97	400-94774

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

・Each numeral indicates the number of parts required.

・"0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1."注記"欄の記号説明

１）"＊"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

２）"#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（　）は、組部品を構成している子部品であることを意味します。

4.イラストページの－－－－－枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。