

说明书

70A型电剪适用于服装、鞋帽、领带、制伞等企业使用。以剪断速度快、轻便、灵活等特点。本机结构合理，功能齐全。

技术规格:

刀片尺寸: $\phi 70$ 毫米
 刀片转速: 2400 转
 剪裁高度: 25 毫米
 电压: 100V~120V; 220V~240V
 功率: 170 瓦

一、一般使用与装配

1.磨刀: 启动电剪, 轻按砂轮棒 (B3) 砂轮 (B7) 自动磨刀, 保持刀片锋利。若砂轮油污过多, 应先清除或更换后使用。

2.刀片装卸: 将刀片 (B21) 孔旋止砂轮孔位置上, 插入圆柱销用板手 (附件) 旋出或压紧刀片帽 (B22) 即可。

3.更换其它零件按立体装配图顺序进行。

二、保养要点

1.砂轮 (B7) 油污过多, 应及时清除或更换, 以保证有效磨刀, 可保刀片锋利, 减轻电机负担。

2.清除纤尘: 刀片背后及电机内纤尘过多时应予以清除, 以避免损坏电机。

3.蜗轮润滑: 电剪正常使用, 油杯 (B9) 内润滑脂每月向蜗轮注2~3次。

4.刀片润滑: 使用前先向润滑棉 (W28) 注30#车油以减小刀片与下刀的摩擦。

5.更换电刷: 经长期运转后, 电刷 (W54) 磨损过半时, 应断开电源更换电刷(若电动机运转不正常, 立即停机检查电刷是否正常)。

三、勾布、卡布、裁断困难原因及排除

原因	排除
下刀(B24)或刀片(B21)有缺口或磨损过大	更换
刀片与下刀位置, 角度, 弹力不正常	1.下刀卸下调整 2.下刀必须以最小的角度首先靠在刀片刀口上, 弹力适度。
砂轮油污过多	除去砂轮油污或更换砂轮后, 启动磨刀。

四、确保事宜

- 1.机器工作时必须使用与本机相匹配电源并安全接地线, 以防触电。
- 2.严禁将手或者身体其它部位接触高速运转的刀片。
- 3.在拆装机器零件时, 一定要断开电源。
- 4.严禁堵塞排风口。

附件清单

刀片	1片	圆柱销	1条	连接器	2个	润滑棉	1个
砂轮	1个	板手	1个	电刷	1付	润滑脂	1条

Direction

70A Type electric scissors is suitable for clothes, shoes and hats ties, umbrella enterprise. It can cut off quickly and is portable and flexible. This machine has reasonable structure and all the necessary function.

Technical Specification:

Blade Size: $\phi 70$ mm
 Blade speed: 2400 cycles
 Pruning height: 25 mm
 Voltage: single-phase 100V~120V; 220V~240V
 Power: 170 w

一、Common usage and assembling

1.Mill blade: start electric scissors, press abrasive stick (B3) the abrasive wheel (B7) will Mill the blades automatically, to keep the blade sharp. If the abrasive wheel has more greasy dirt, should use it after cleaning or changing.

2.Blade load and unload: The blade is revolved to abrasive wheel hole, insert cylindrical pin to use flatt hand (appendix) to revolve out or compress blade hat (B22).

3. Change other parts according to the order of three - dimensional assembly drawing.

二、Maintenance point

1. The abrasive wheel (B7) has more greasy dirt, it should be cleaned and changed in time to make sure of milling blade effectively and keep the blade sharp, reduce the shoulder of the electric machine.

2. Clean fine dirt: should clean the fine dirt behind the blade and in the electric machine to avoid damage.

3. Worm wheel lubricate: Normally use electric scissors, the grease in the oil cup (B9) stakes abrasive wheel twice ~three times a month.

4. Blade lubricate: Before using, stakes 30# oil to lubricative cotton (W28) to reduce the friction between the small blade and below blade.

5. Change the electric brush: After turning for a long time, has damaged a half, should change the electric brush with the power cut off (if the electric motor is operating unnormally, please stop the machine at once to check the electric brush is normal).

三、The reason of cancelling cloth, blocking cloth and cut down hard and remove

Reason	Remove
below blade (B24) or blade (B21) has breach or damage	change
The position, angle and elasticity Between Blade and below blade	1.adjust blade below 2.Below blade must be leaned against the blade as min angle, suitable elasticity
Over greasy dirt of the abrasive wheel	After getting rid of abrasive wheel greasy dirt, start mill blade.

四、Make sure to:

- 1.Operating voltage must be normal and connect earth wire for safety, to avoid shock.
- 2.Do not touch the high speed moving blade with fingers or another body organ.
- 3.When to load and unload parts, the power plug must be pulled down.
- 4.Forbid to plug the fanlight.

Appendix list

blade	1 pc	cylindrical pin	1	connector	2	lubricative cotton	1
abrasive wheel	1 pc	flatt hand	1	electric brush	1	lubricative grease	1