

# **MODEL 223R-2**

With

VERTICAL AXIS ROTARY HOOK HIGH LIFT REVERSE FEED SAFETY CLUTCH



HIGH SPEED
CYLINDER ARM
SINGLE NEEDLE
DROP FEED NEEDLE FEED
LOCKSTITCH MACHINE



## **Model 223R-2**

### **APPLICATIONS**

- For sewing medium to medium-heavy weight fabrics, leather, canvas, vinyl, synthetics and various laminated and coated materials
- Designed for stitching tubular and curved work
- Suitable for sewing such products as caps, cushions, boots, shoes, auto, boat and furniture upholstery, boat covers, sails, awnings, tents, light tarpaulins, camping equipment, luggage, travelware accessories, wearing apparel, coats, etc.

#### **FEATURES**

- High lift
- Vertical axis rotary hook
- Cylinder arm
- Stitches per minute 3000\*
- Reverse stitching
- Safety clutch prevents the hook from being damaged
- Compound feed assures even feeding of several plies or slippery material

### **SPECIFICATIONS**

Speed, Max. (S.P.M.) *		3000	Hook	13086
Clearance Under Foot		<sup>11</sup> / <sub>32</sub> " (8.5 mm)	Bed Size	2 <sup>9</sup> / <sub>16</sub> " dia x 10-9/16" (65mm dia x 268mm)
Needle B	ar Stroke	1 <sup>5</sup> / <sub>16</sub> " (33 mm)	Work Space	10" (258 mm)
Stitch Length, Max.		5 s.p.i. (4.5 mm)	Stitch Type	301
Needle		135 x 17		
Bobbin	Metal	10656		
	Pre-wound	G		

 $<sup>\</sup>boldsymbol{\ast}$  Speed depends on operation, material and thread.

Specifications subject to change without notice.

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