

Since 1898  
**CONSEW**®

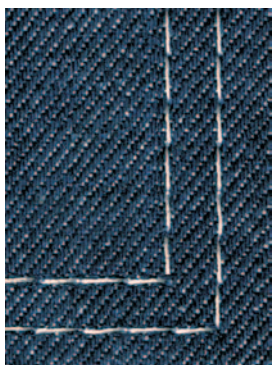
# MODEL 329RB-1

WITH  
 CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM  
 LARGE VERTICAL AXIS ROTARY HOOKS AND BOBBINS  
 DISENGAGEABLE RIGHT AND LEFT NEEDLE BARS  
 REVERSE FEED  
 SAFETY CLUTCH  
 SPLIT BAR



LARGE  
BOBBIN

Double Needle  
Split Bar



ANGULAR STITCHING

HEAVY DUTY  
 HIGH SPEED  
 POST TYPE  
**TWO NEEDLE**

**ANGULAR STITCHING**

(SPLIT NEEDLE BAR)

DROP FEED, NEEDLE FEED  
 LOCKSTITCH MACHINE

POST BED

# Model 329RB-1

## APPLICATIONS

- For sewing medium to medium heavy-weight fabrics, leather, canvas, vinyl, synthetics and various coated and laminated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, pockets, shoe uppers, auto, boat and furniture upholstery, slacks, shirts, etc.
- General / parallel two-needle stitching, for top stitching and reinforcement.
- Suitable for stitching uneven, hollow, tubular and curved articles
- Also for secondary operations on finished articles such as attaching braids, pockets, tapes, etc.

## FEATURES

- Centra-Lube® semi-automatic lubrication system
- Oil fed take-up
- One-touch lever easily disengages right and left needle bars
- Stitches per minute - 2400
- Large vertical axis rotary hooks and bobbins
- Reverse stitching
- Safety clutch prevents the hooks from being damaged
- Compound feed mechanism assures even feeding of material

## SPECIFICATIONS

Model 329RB-1

Speed, Max. (S.P.M.) *	2400*	
Clearance Under Foot	11/32" (8.5 mm)	
Needle Bar Stroke	1-1/4" (32 mm)	
Stitch Length, Max.	5 s.p.i. (5 mm)	
Needle	135 x 17	
Bobbin	Metal	16408
	Pre-wound	U
Hook	14005	
Bed Size	7" dia x 20 <sup>3</sup> / <sub>8</sub> " (177 mm x 518mm)	
Work Space	2 <sup>1</sup> / <sub>8</sub> " x 2" (54 x 50 mm)	
Post Height	7" (178mm)	
Stitch Type	301	
Needle gauges available	1/8" - 3/4" (3.2 - 19mm)	

(\* Speed depends on operation, material and thread.)