

*Since 1898*  
**CONSEW**®

# Model 389RB-HP-1

WITH  
CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM  
LARGE VERTICAL AXIS ROTARY HOOKS AND BOBBINS  
REVERSE FEED  
SAFETY CLUTCH



**WALKING FOOT**

**DOUBLE  
NEEDLE**



HIGH SPEED  
EXTRA HIGH POST TYPE  
TWO NEEDLE  
DROP FEED, NEEDLE FEED  
WALKING FOOT  
ALTERNATING PRESSER FEET  
LOCKSTITCH MACHINE

# Model 389RB-HP-1

## APPLICATIONS

- For sewing medium to heavy weight fabrics, leather, canvas, vinyl, synthetics and various coated and laminated materials
- For stitching uneven, hollow, tubular and curved articles
- Designed for stitching such products as boots, shoes, gloves, luggage, handbags, overalls, raincoats, bags, umbrellas, awnings, covers, tarpaulins, tents, sports and camping equipment, wearing apparel, outdoor clothing, etc.
- Suitable for edge stitching operations



## FEATURES

- Centra-Lube® semi-automatic lubrication system
- Oil fed take-up
- Extra high post
- Two needle machine ( 1/4" gauge standard - see specs for other gauges)
- Safety clutch prevents the hooks from being damaged
- Large bobbins allow for longer operation
- Large vertical axis hooks allows for use of thick thread and therefore ornamental stitching can be obtained
- Compound feed, walking foot mechanism assures even feeding of material
- Reverse stitching
- Simple adjustment permits raising and lowering of the center foot which allows

## SPECIFICATIONS

Speed, Max. (S.P.M.)*	2200*	Hook	14505
( * Speed depends on operation, material and thread.)		Bed Size	7" x 20 <sup>3</sup> / <sub>8</sub> " (178 mm x 518 mm)
Clearance	Hand	5/16" (8.5 mm)	Work Surface
	Foot	5/8" (16 mm)	2 <sup>1</sup> / <sub>8</sub> " x 4" (54 mm x 101 mm)
Needle Bar Stroke	1-13/32" (35.3 mm)	Post Height	17-7/16" (443 mm)
Stitch Length, Max.	4.5 s.p.i. (5.5 mm)	Stitch Type	301
Bobbin	Metal	15408	Needle
	Pre-wound	S and U	135 x 17
		Needle gauges available: 3/16" – 1" (4.7 - 25.4mm)	