



**ORIGINAL SINCE 1851.**

The HD0400S Heavy Duty serger saves you time because it sews a seam and seam finish at the same time while trimming away the excess seam allowance. Seams and seam finishes – just like you see on store-bought garments – are possible thanks to the serger. You can use 2 threads, 3 threads, or 4 threads for a variety of stitch combinations.

Sew those narrow hems on napkins, or stitch up a knit top with seams that stretch with the fabric without popping. Sew a decorative edge around a fleece blanket for an extra bit of flair. You'll love the professional results your serger gives your projects.

## FEATURES & BENEFITS

### HEAVY DUTY METAL FRAME

Full interior metal frame provides long lasting durability.

### STAINLESS STEEL BEDPLATE

With the durable stainless steel bedplate, fabric will glide smoothly over the machine's surface without leaving any scratches.

### 60% LARGER CUTTING KNIFE

Cuts thick fabrics with ease.

### 2/3/4 THREAD CAPABILITY

The different stitch types ensure the perfect stitch no matter what project: blind hems, rolled hems, flatlocking, finishing raw edges and sewing seams.

### FREE ARM

Sew hems and cuffs with ease.

### DIFFERENTIAL FEED

Eliminates stretching and puckering of seams.

### 1300 STITCHES-PER-MINUTE (SPM)

Finish your projects quicker with a fast stitching speed.

### ADJUSTABLE THREAD TENSION

Set upper thread tension for various threads and sewing techniques.

### BUILT-IN ROLLED HEM PLATE

Create beautiful rolled hems without changing the stitch plate.

### PRE-THREADED COLOR CODED SPOOLS

For easy set-up and learning the thread paths.

### EXTRA HIGH PRESSER FOOT LIFT

More space for multiple fabric layers.

### 2 LED LIGHTS

Clear view of the sewing area while eliminating shadows.

### QUICK AND EASY THREADING

Easy-to-follow color-coded threading guides.

## HD0400S Heavy Duty Serger



## INCLUDED ACCESSORIES

All Purpose Foot

Needles

Screwdriver

Tweezers

Spreader

Four Thread Spools

Spare Lower Knife

Scrap Bag

Lint Brush

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