

PREMIER SERIES

BY

CONSEW®

P1206RB

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Operation Instruction

1. Brief introduction

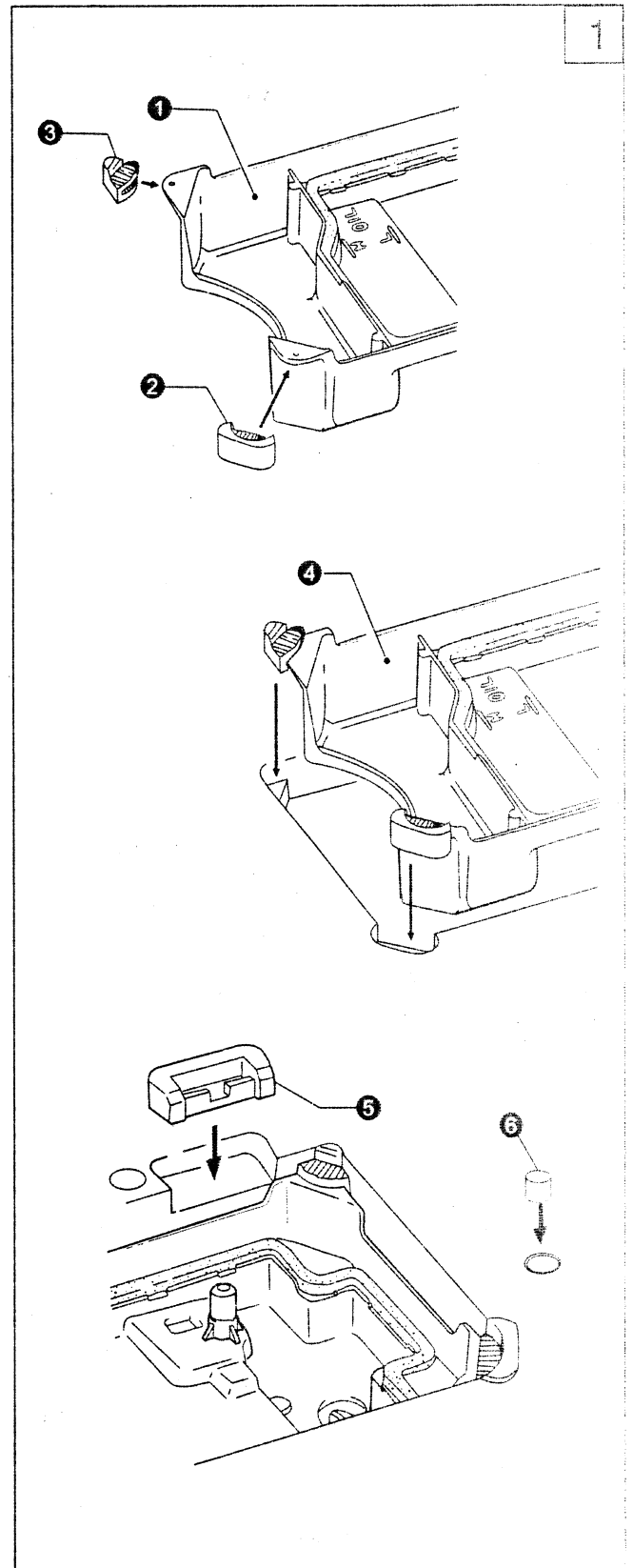
This machine is designed with link type feed mechanism and link lever thread take-up mechanism and full lubrication by pump. It's suitable for sewing leather, canvas and other heavy weight materials, such as suitcase, car seat, tent, sofa, etc.

2. Main specifications

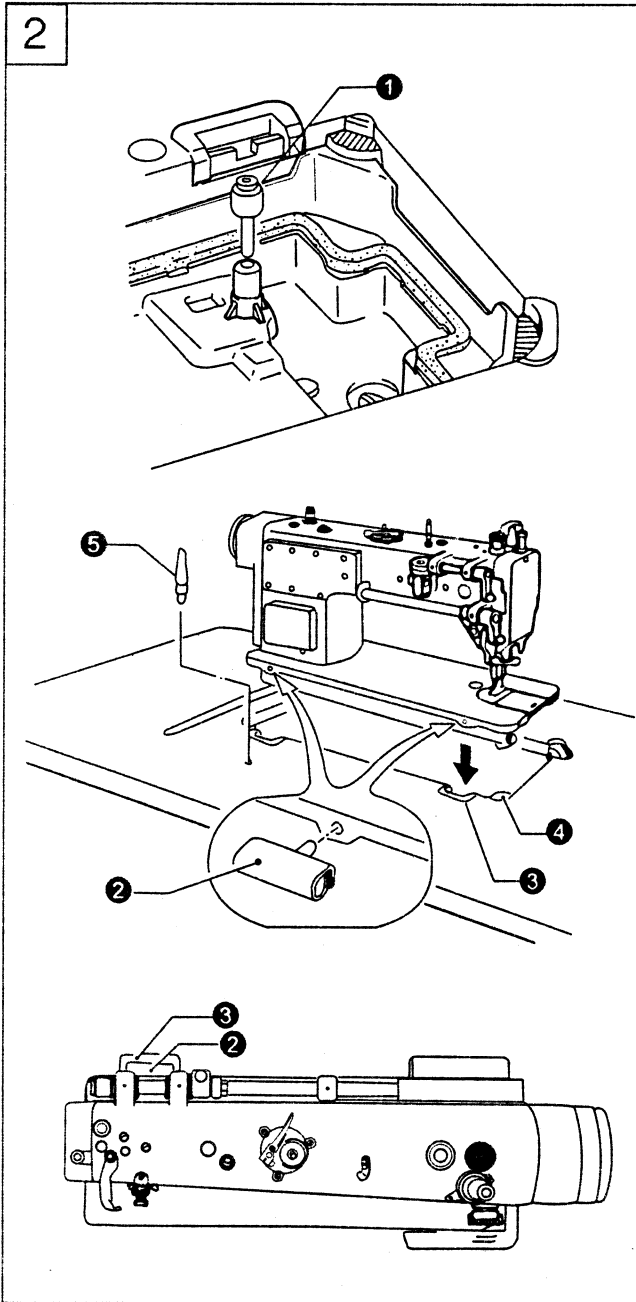
Applications	Medium & heavy weight materials	
Max sewing speed	1800 s.p.m	
Max stitch length	7mm	
Needle bar stroke	37mm	
Lifting amount of presser feet	3.5-5.5mm	
Needle	DP x 17 23#	
Presser foot lifting height	By hand	7mm
	By knee	15mm
Hook	Large lubrication hook	
Lubrication	Automatic lubrication	
Motor output	750W	

3. Installing the oil pan and safety switch magnet (Fig.1)

1. Insert the two head cushion ② into the front corners of the oil pan ①;
2. Insert the two head cushion ③ into the back corners of the oil pan ①;
3. Place the oil pan ④ into the cutouts of table;
4. Insert the two rubber cushion ⑤ into the notches of table.
5. Insert the safety switch magnet ⑥ into the hole of the table near oil pan cutout.



2



4. Installing the machine head (Fig.2)

1. Insert the knee lifter lifting bar ①.

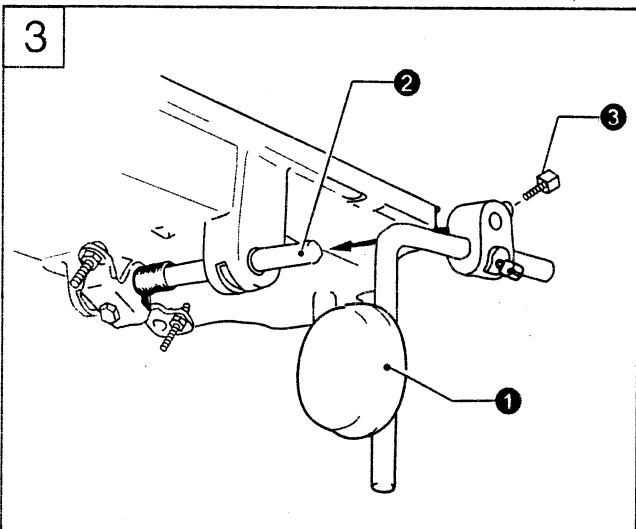
2. Insert the two hinges ② into the holes in the machine bed.

3. Clamp the two hinges onto the rubber cushions ③ in the work table, and then place the machine head onto the head cushions ④ which are on the top of the oil pan corners.

4. Tap the rest bar ⑤ into the table hole.

NOTE: Tap the rest bar securely into the table hole, if not, the machine head will not be safe when it is tilted back.

3

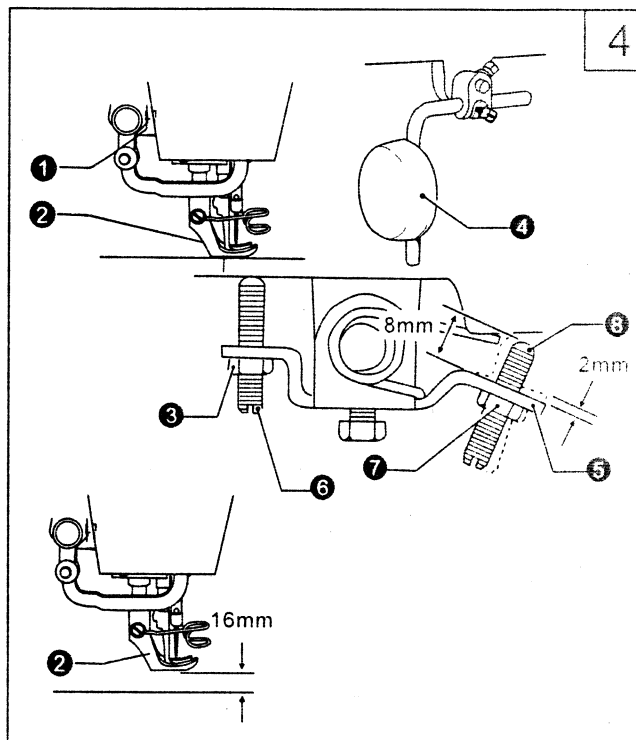


5. Installing the knee lifter assy. (Fig.3)

Insert the knee lifter assy. ① into the shaft ② under the oil pan, and slightly tighten the screw ③.

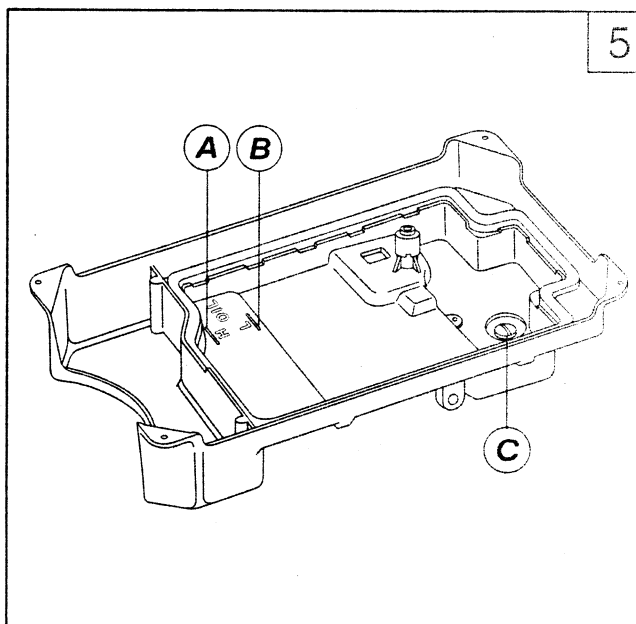
6. Adjusting knee lifter(Fig.4)

1. Lower the presser foot ② by turning the presser foot bar lifter ①.
2. Loosen the nut ③.
3. Turn the screw ⑥ to adjust the bracket ⑤ to 2mm play.
4. Securely tighten the nut ③.
5. Loosen the nut ⑦.
6. Turn the screw ⑧ until the distance between the end of the screw and bracket is approximately 8mm.
7. Turn the adjusting screw ⑨ to adjust, so that the presser foot is at the desired position within a distance of 16mm above the needle plate when the knee lifter plate ⑦ is fully pressed.
8. After adjustment, tighten the nut

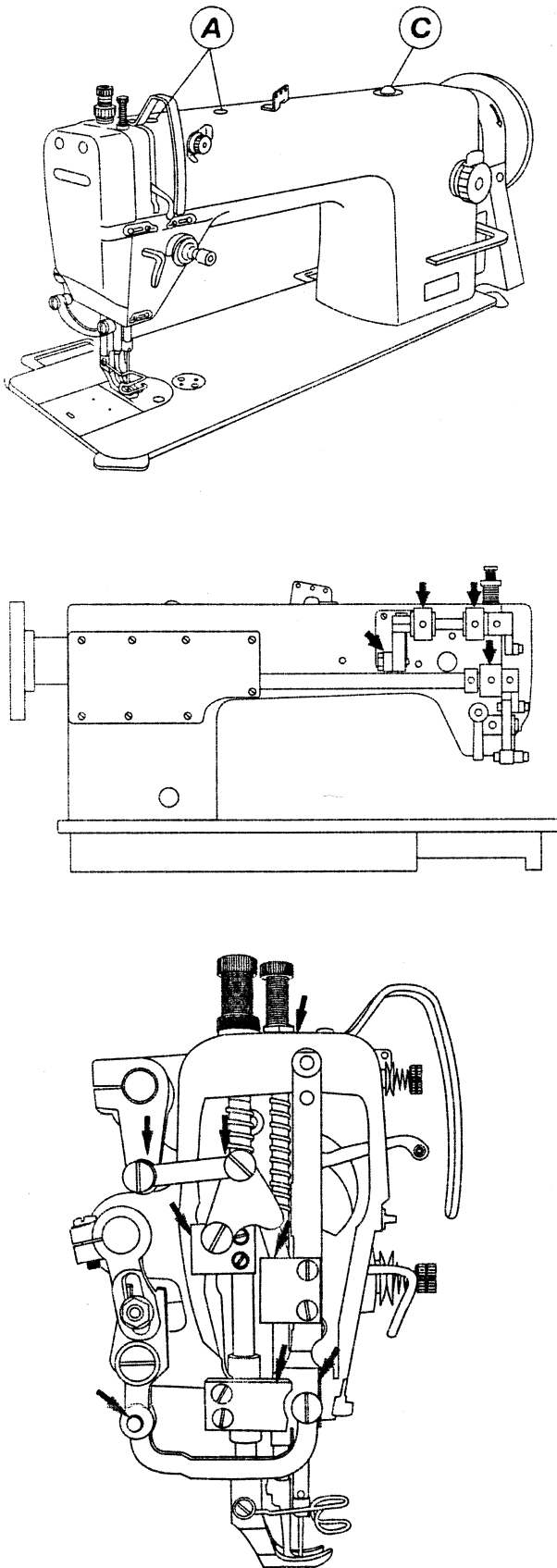


7. Lubrication(Fig.5)

1. Oil amount
Please fill the oil according to the mark indicated on the oil pan. Mark (A) means the highest position. Mark (B) means the lowest position. If the oil amount is lower than the Mark (B), oil will not be pumped and machine will be jammed.
2. Fill the oil
Please fill the 18# sewing oil into the oil pan until to the Mark (A)
3. Change the oil
 - 1 Uninstall the screw (C), and drain out the used oil
 - 2 Clean the oil pan, and tighten the screw (C), fill the fresh oil again according the requirement.



6



8. Test operation(Fig.6)

Carry out the test operation when start up a new sewing machine for the first time, or restart after a long period of non-use.

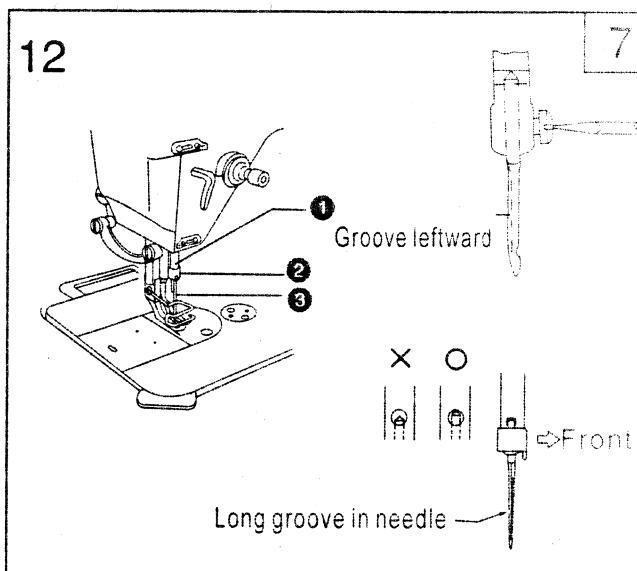
Remove the rubber cap (A) on the top of the arm and face plate, fully lubricate the parts showed by the arrows.

Install the face plate again, lift the presser foot and operate the machine at a lower speed of 1000-1500spm, and observe the oil running through the oil gauge window.

After one month, then the speed can be increased according to the different sewing operation.

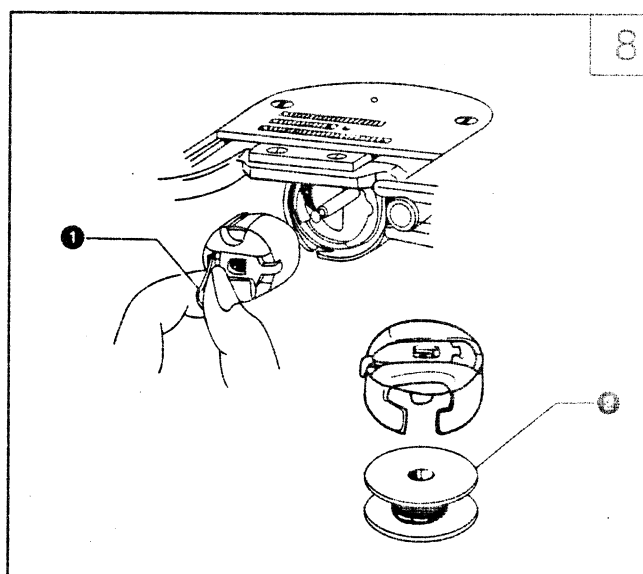
9. Installing the needle (Fig.7)

1. Turn the machine pulley to move the needle bar ① to its highest position;
2. Loosen the screw ②.
3. Insert the needle ③ in a straight line as far as it will go, making sure that the long groove on the needle is at the left, and then securely tighten the screw ②.



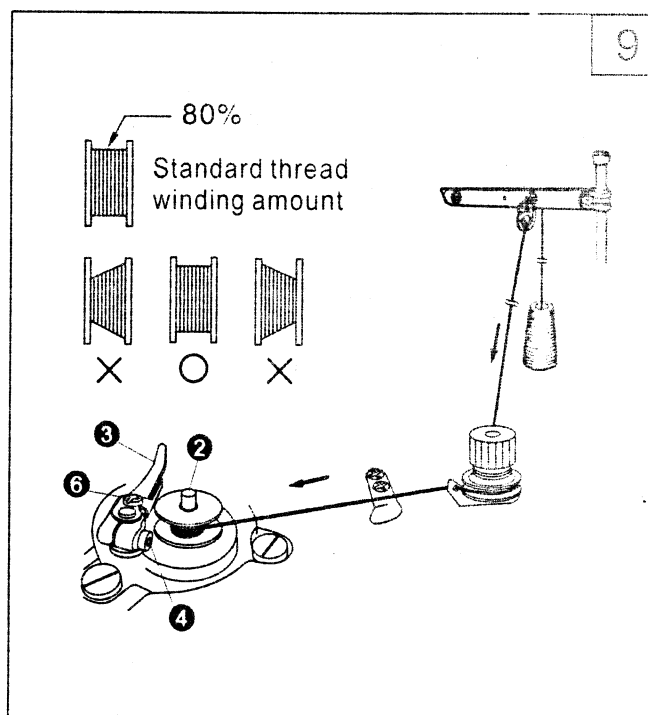
10. Removing the bobbin case (Fig.8)

1. Turn the machine pulley to lift the needle bar to its highest position. Pull the latch ① of the bobbin case upward and then put the bobbin into the bobbin case, finally insert the complete bobbin case with bobbin into the hook shaft.
2. To remove the bobbin case, pull the latch and draw the bobbin case out of the hook.

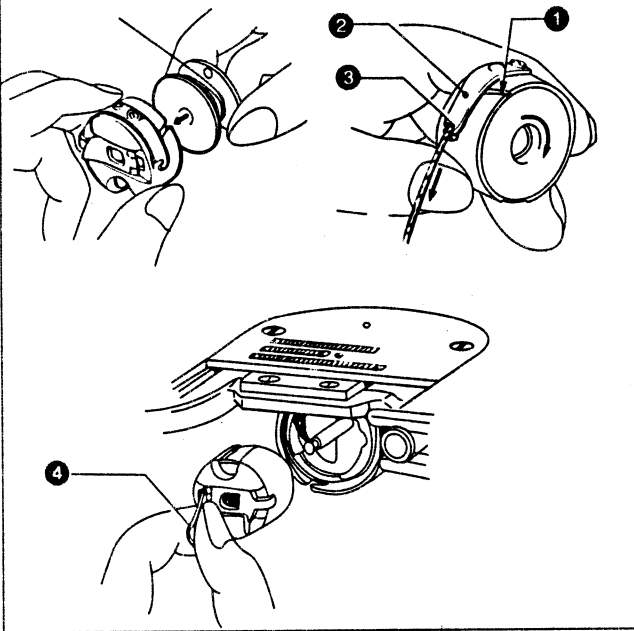


11. Winding the bobbin thread (Fig.9)

1. Turn the power on;
 2. Place the bobbin ① onto the bobbin winder shaft ②;
 3. Wind the thread several circles around the bobbin in the direction indicated by arrow;
 4. Push down the bobbin presser arm ③;
 5. Lift the presser foot;
 6. Depress the treadle, the winding operation will start;
 7. Once finished, the bobbin presser arm ③ will recover automatically.
- * If the thread winding is not neat and even, loosen the screw ④ to adjust the position of bobbin winder base.
- * Turn the screw ⑥ to adjust the bobbin winding amount
- Tighten the screw to increase the winding amount;
 - Loosen the screw to decrease the winding amount.
- Note:**
The proper winding amount should be around 80% of the bobbin capacity.



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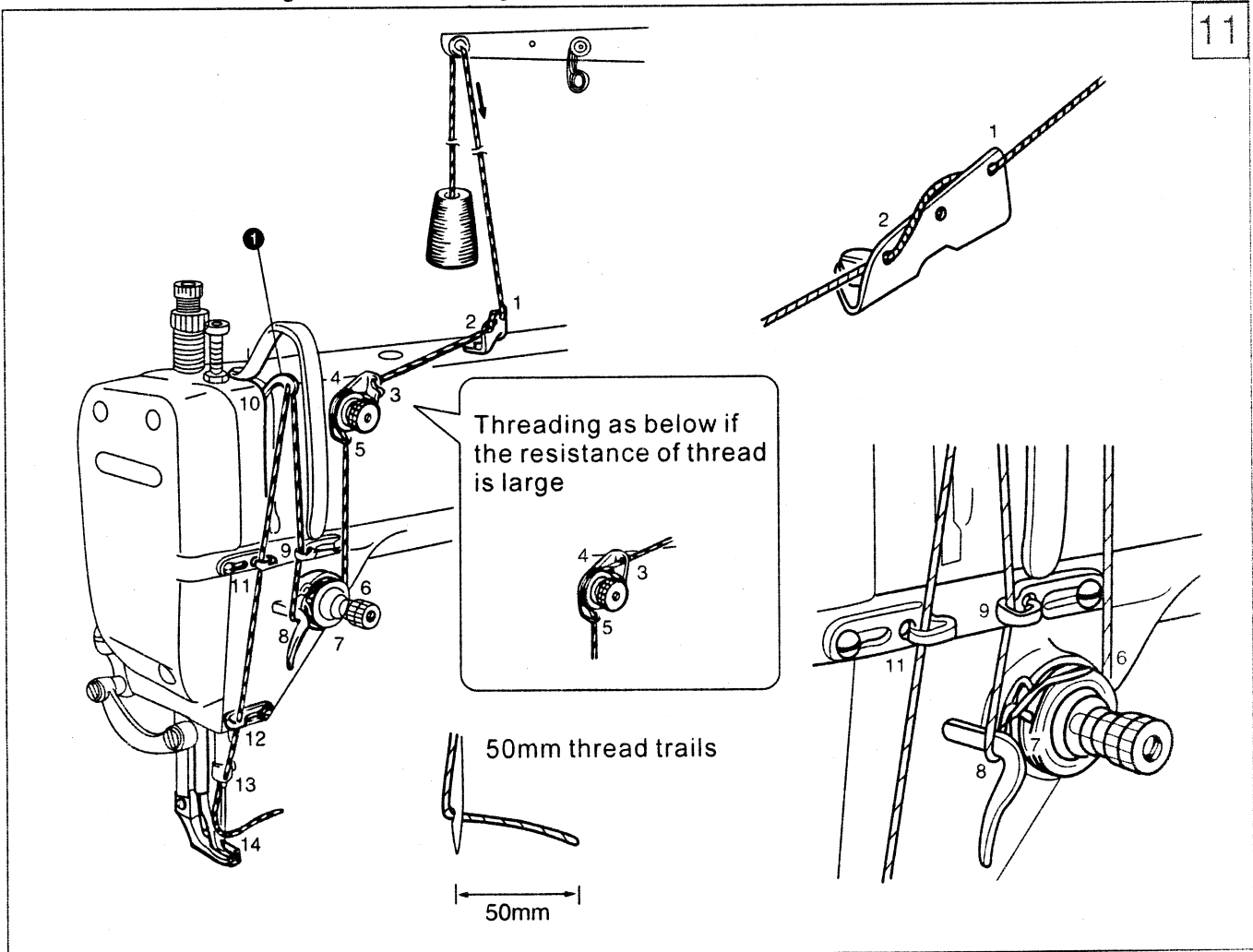


12. Threading the bobbin thread (Fig. 10)

1. Turn the machine pulley to lift the needle to its highest position;
2. The bobbin thread should be right twist, place the bobbin into the bobbin case;
3. Pass the thread through the slot ① and spring plate ②, and finally pull it out of the notch ③;
4. Check that the bobbin should turn clockwise if the thread is pulled;
5. Hold the latch ④, and place the bobbin case in the hook.

13. Threading the needle thread (Fig. 11)

Raise the thread take-up lever to its highest position. This will make threading easier and will prevent the thread from coming out at the sewing start.

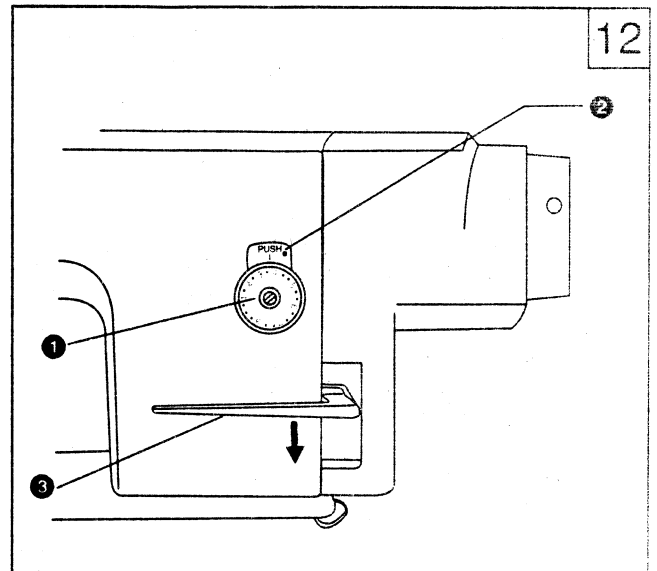


14. Adjusting the stitch length (Fig. 12)

While press the stopper ②, turn the stitch length dial ① to make the number on the dial align with the mark on the stopper ②. The number is the stitch length in mm.

★ The larger the number, the longer the stitch length will be.

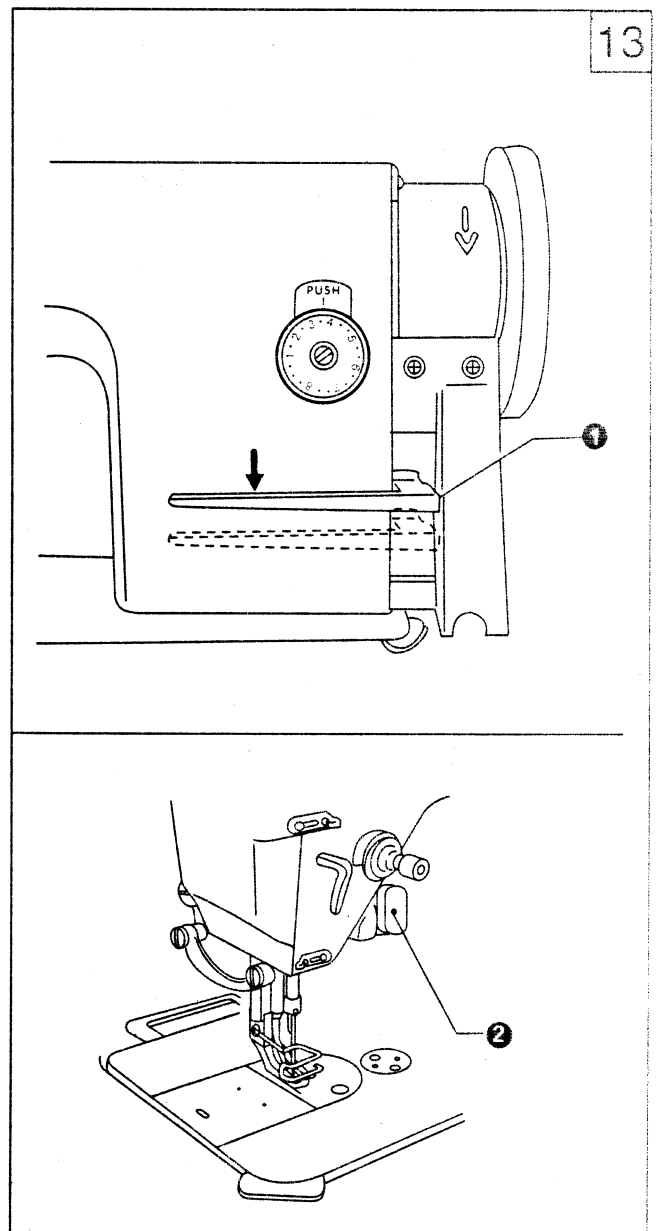
★ When turn the dial from a larger setting to a smaller setting, it will be easy to turn if the reverse lever ③ is pressed down.



15. Sewing and backtacking (Fig. 13)

1. Turn the power on;
2. Depress the treadle to start sewing.

When the reverse lever ① is pressed or the backtacking button is on during sewing, the feed will be reversed. After release, the feed will recover to normal.



16. Adjusting the thread tension (Fig.14)

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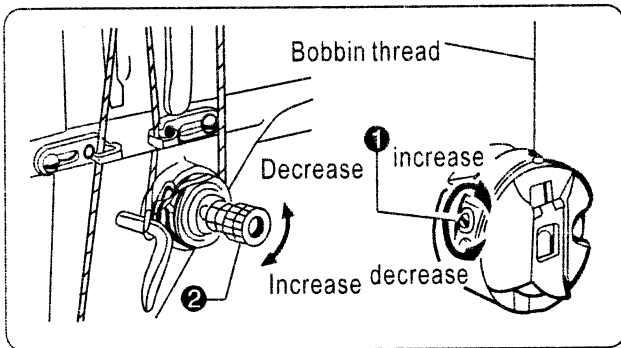
Normal stitch



- increase the needle thread tension
- decrease the bobbin thread tension



- decrease the needle thread tension
- increase the bobbin thread tension



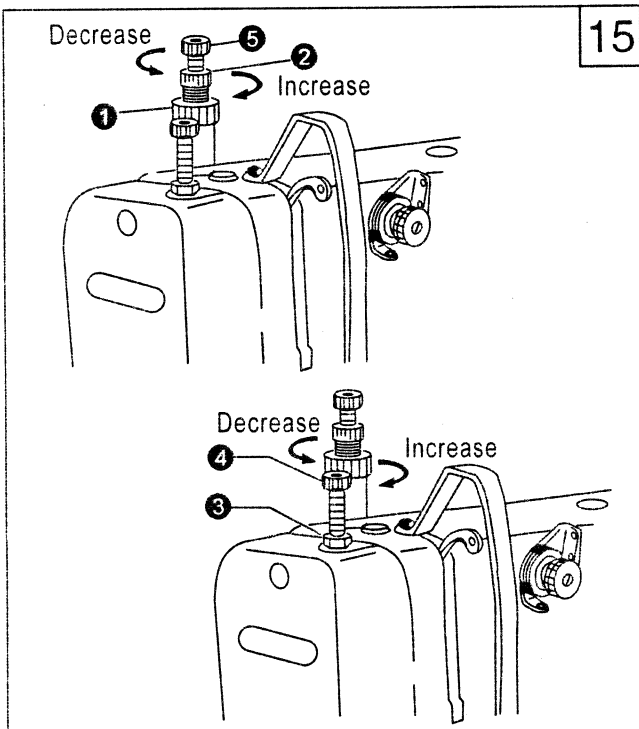
<Bobbin thread tension>

Adjust by turning the screw ① until the bobbin case drops gently by its own weight while the thread end coming out of the bobbin case is held.

<Needle thread tension>

After adjust the bobbin thread tension, adjust the needle thread tension so that a good, even stitch seam is obtained.

1. Lower the presser foot;
2. Adjust by turning the thread tension nut ②.



17. Adjusting the presser foot pressure (Fig.15)

<Adjusting the presser foot pressure>

1. Loosen the lock nut ①;
 2. Turn the adjusting screw ② to adjust the pressure of presser foot, if it's not enough, please turn the screw ⑤ to increase the pressure.
 - * The pressure should be as weak as possible, but strong enough so that the material doesn't slip.
 3. Tighten the nut ①.
- #### <Adjusting the walking foot presser>
4. Loosen the nut ③;
 5. Turn the screw ④ clockwise to increase the pressure, on the contrary, turn the screw ⑥ counterclockwise to decrease the pressure;
 6. Tighten the nut ③.

18. Adjusting the thread tension spring (Fig. 16)

The standard position of the thread tension spring ① is 5-8mm above the upper surface of the thread guide ③ when the presser foot ② is lowered.

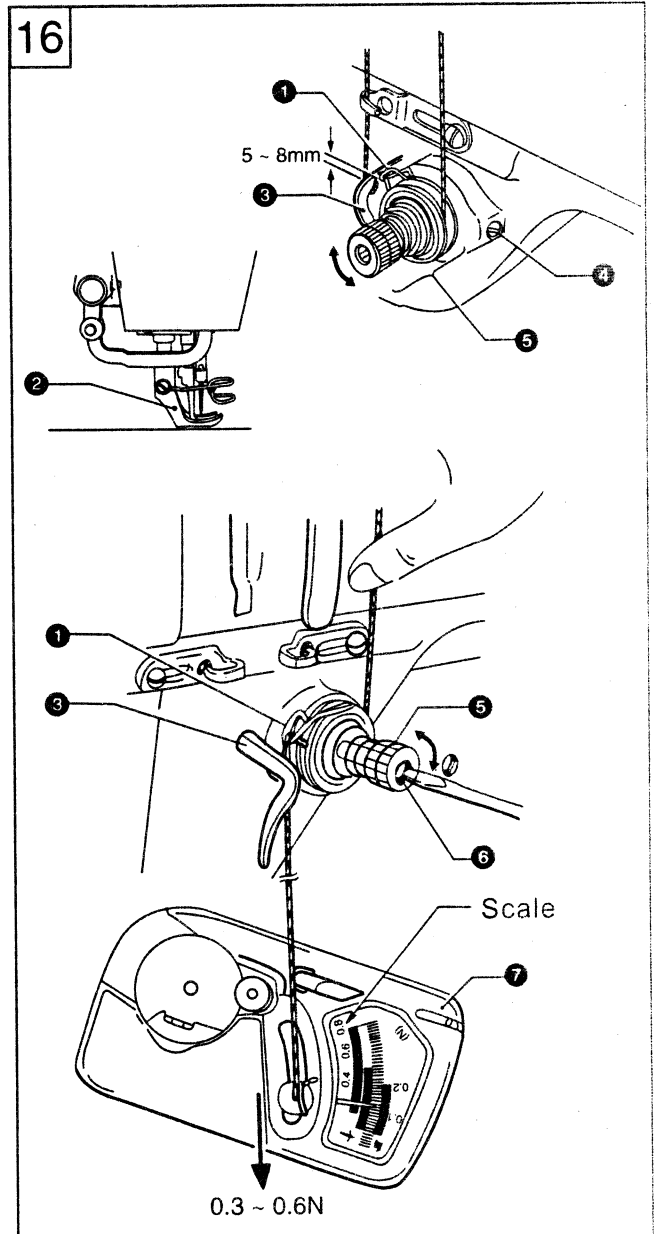
1. Lower the presser foot ②;
2. Loosen the screw ④;
3. Turn the thread tension bracket ⑤ to adjust the spring position;
4. Tighten the screw ④.

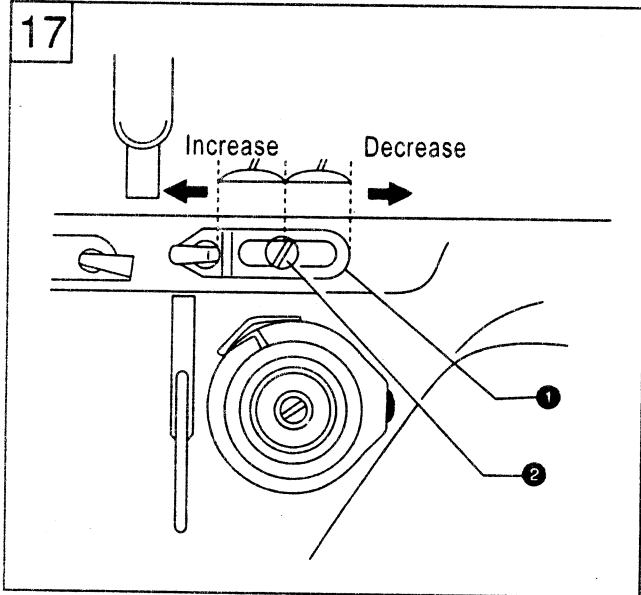
The standard tension of the spring is 0.3-0.6N.
5. Push the needle thread with your finger until it is slightly higher than the thread tension bracket ⑤ and so that the upper thread is not pulled out;
6. Pull the needle thread down until the spring ① is at the same height with the upper surface of thread guide ③, and then measure the tension of the spring.

7. Insert a screwdriver into the slot of the thread tension stud ⑥, and turn the stud to adjust the tension of the spring ①.

Note:

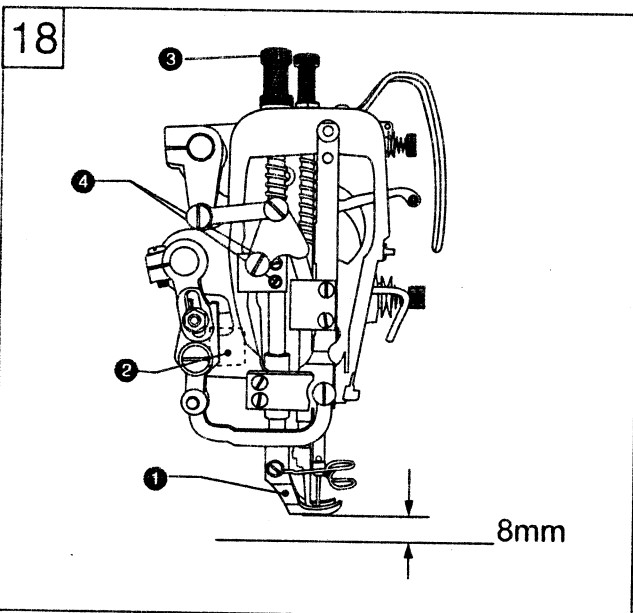
If using a tension gauge ⑦ to measure the tension, take the reading from the scale on the side of the red line.





19. Adjusting the upper thread guide (Fig. 17)

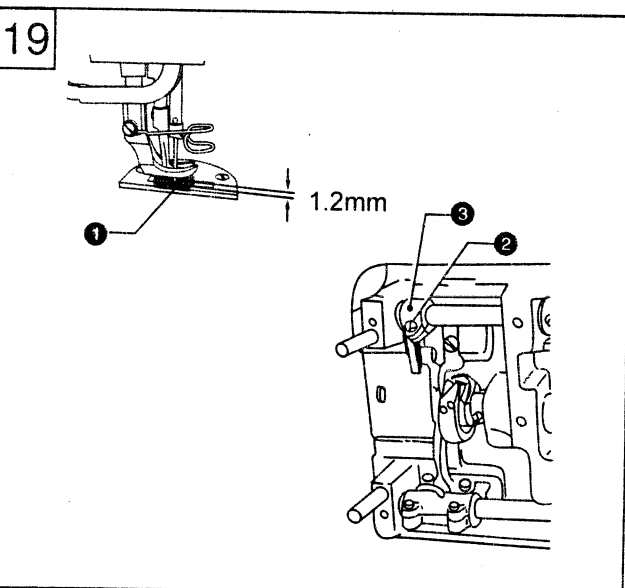
The standard position of upper thread guide ① is where the screw ② is in the center of the adjustable range of upper thread guide. To adjust the position, loosen the screw ② and move the thread guide. If stitch the heavy materials, move the thread guide leftward. (To increase the thread take-up tension) If stitch the light materials, move the thread guide rightward. (To decrease the thread take-up tension)



20. Adjusting the presser foot height(Fig. 18)

The standard height of presser foot ① is 8mm when it is lifted by hand.

1. Loosen the screw ③ to lift the presser bar
2. Put a measurement gauge with 8mm height under the presser foot;
3. Loosen the screw ④ and adjust the height of presser foot;
4. Tighten the screw ④.



21. Adjusting the feed dog height (Fig. 19)

1. Set the stitch length maximum, when the feed dog ① is at its highest position above the needle plate, the standard height is 1.2mm
2. Loosen the screw ② and turn the feed lifting arm ③ to adjust the height of feed dog.

22. Adjusting the feed dog angle (Fig. 20)

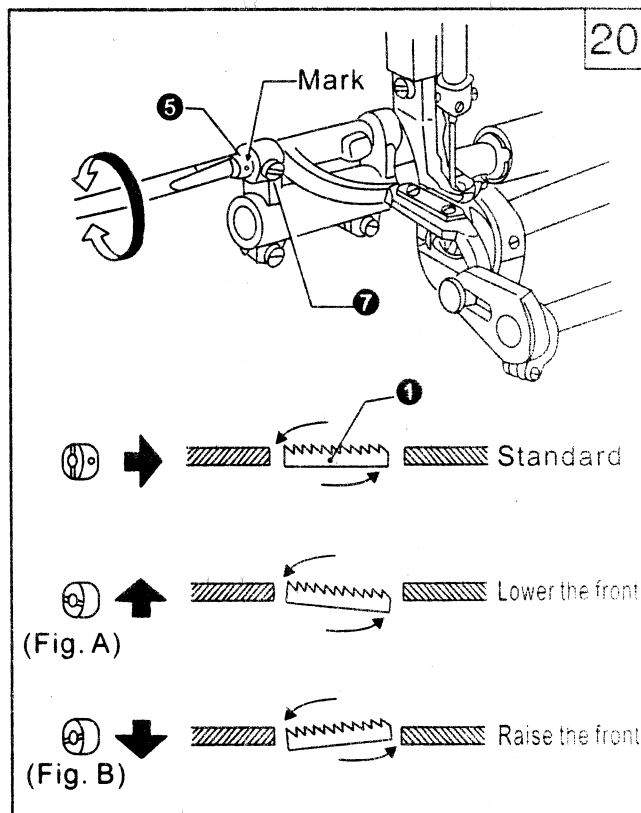
The standard angle of the feed dog is: when the feed dog is at its highest position above the needle plate, the Mark on the feed bracket shaft is on the horizontal position.

1. Turn the machine pulley to lift the feed dog to its highest position;
2. Loosen the screw ⑦;
3. Turn the feed bracket shaft in the direction of the arrow within a range of 90° with respect to the standard angle position.

★ In order to prevent puckering, lower the front of the feed dog (Fig. A)

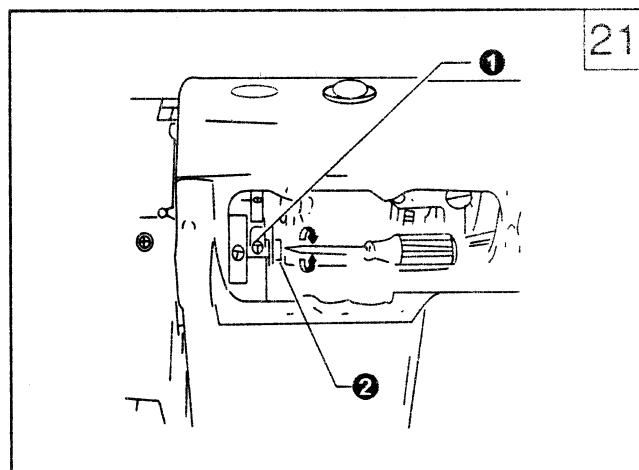
★ In order to keep the materials straight, raise the front of the feed dog (Fig. B)

4. Securely tighten the set screw ⑦.
- It's necessary to adjust the feed dog height again after this adjustment.



23. Adjusting the difference of stitch length between the forward and backtacking (Fig. 21)

1. Remove the back cover;
 2. Loosen the screw ① and turn the connecting stud ②
- ★ Turn the stud ② clockwise, the forward stitch length will be longer and the backtacking stitch length will be shorter;
- ★ Turn the stud ② counterclockwise, the forward stitch length will be shorter and the backtacking stitch length will be longer;
3. Tighten the screw ①.



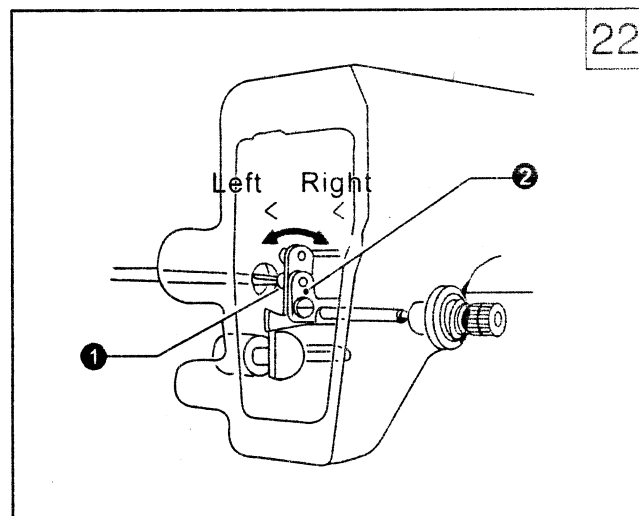
24. Adjusting the tension release (Fig. 22)

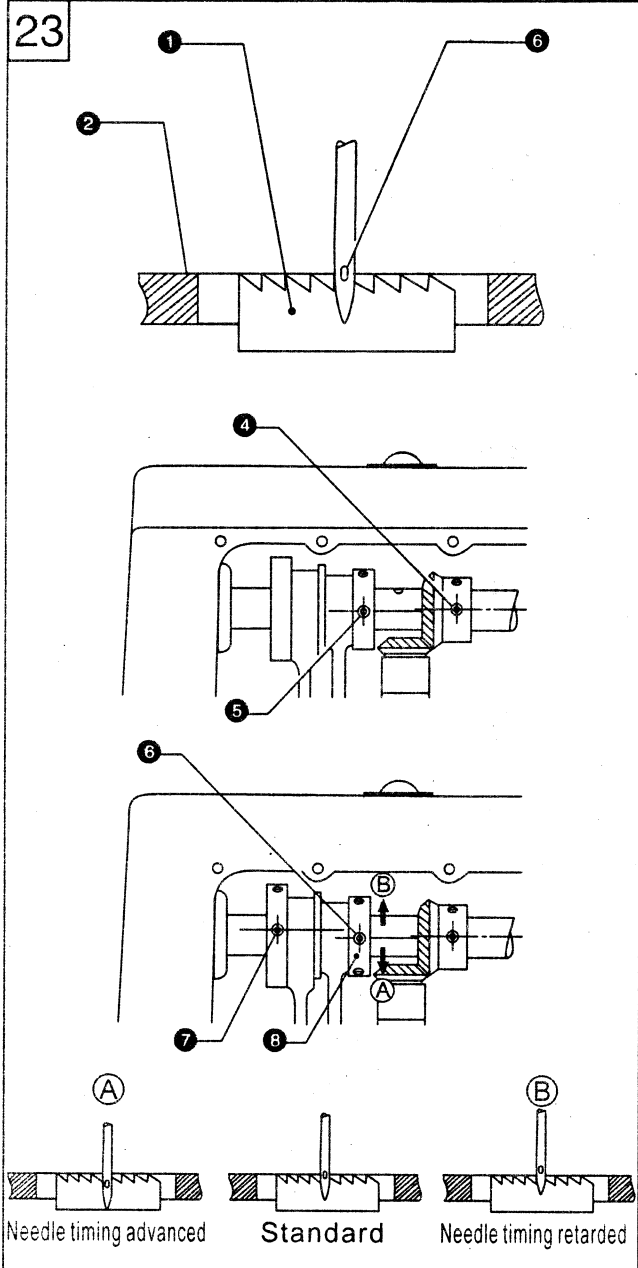
The opening time of the thread tension discs can be adjusted.

Remove the rubber cap on the rear of arm, and turn the screw ①, then the thread release cam ② can be moved left or right.

Move the cam rightward, the release time will be slow

Move the cam leftward, the release time will be quick.

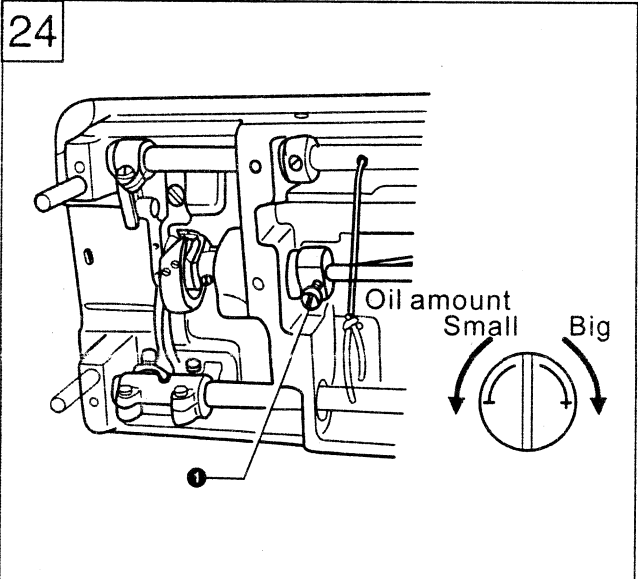




25. Adjusting the timing of needle and feed mechanism (Fig. 23)

The standard timing is when the feed dog is lowered from its highest position until it is flush with the top of the needle plate ②, and the needle eye ③ is also aligned horizontally with the surface. Adjust by changing the phases of feed cam and eccentric wheel UD

1. Remove the rear cover
2. Turn the machine pulley in reverse direction, set the second screw ④ on the gear of upper shaft as reference mark, make the third screw ⑤ of eccentric wheel UD slightly lower than the reference mark screw ④;
3. Continue to turn the machine pulley, set the second screw ⑥ of eccentric wheel UD as reference mark, make the third screw ⑦ of feed cam slightly higher than the reference mark screw ⑥.
4. If need a non-timing position, loosen the three screws of eccentric wheel UD, adjust the eccentric cam ⑧ in the direction of arrow (A) or (B). To increase the tension of thread, turn the eccentric cam ⑧ to direction (A). To avoid the needle bent, turn the eccentric cam ⑧ to direction (B).
5. After adjustment, tighten all of the screws.



26. Adjusting the rotary hook lubrication amount (Fig. 24)

Tilt back the machine head, and turn the oil adjustment screw ① to adjust the hook oiling amount.

27. Adjusting the height of needle bar and the timing with hook (Fig. 25)

When the needle bar ① is at its lowest position, the top reference line (A) on the needle bar should be aligned with the bottom edge of the needle bar bush ②.

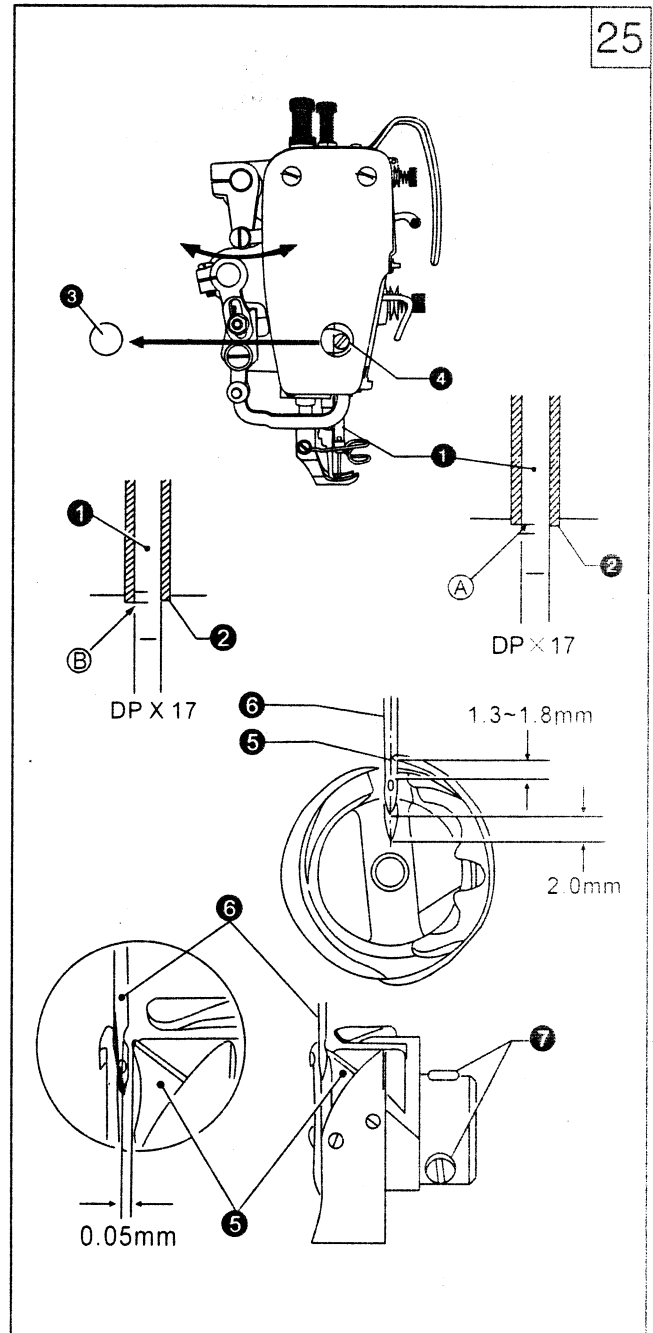
1. Turn the machine pulley to lower the needle bar to its lowest position;
2. Take out the rubber cap ③;
3. Loosen the screw ④, and move the needle bar ① to proper position;
4. Tighten the screw ④;
5. Close the rubber cap ③.

Lift the needle bar ① from the lowest position, when the second reference line (B) on the needle bar is aligned with the bottom edge of the needle bar bush ②, the tip ⑤ of the hook should be aimed at the center of needle ⑥.

1. Turn the machine pulley to raise the needle bar ① from its lowest position until the reference line (B) is aligned with the bottom edge of the needle bar bush ②

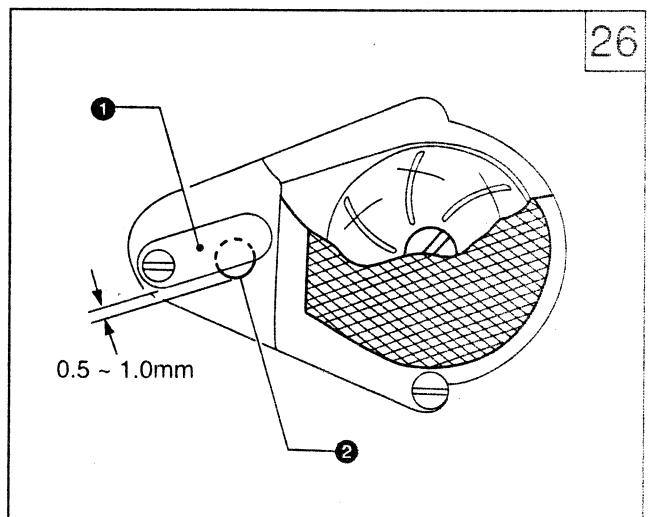
*When the needle bar moves up 2mm, the clearance between the upper of needle hole and the hook tip should be 1.3-1.8mm

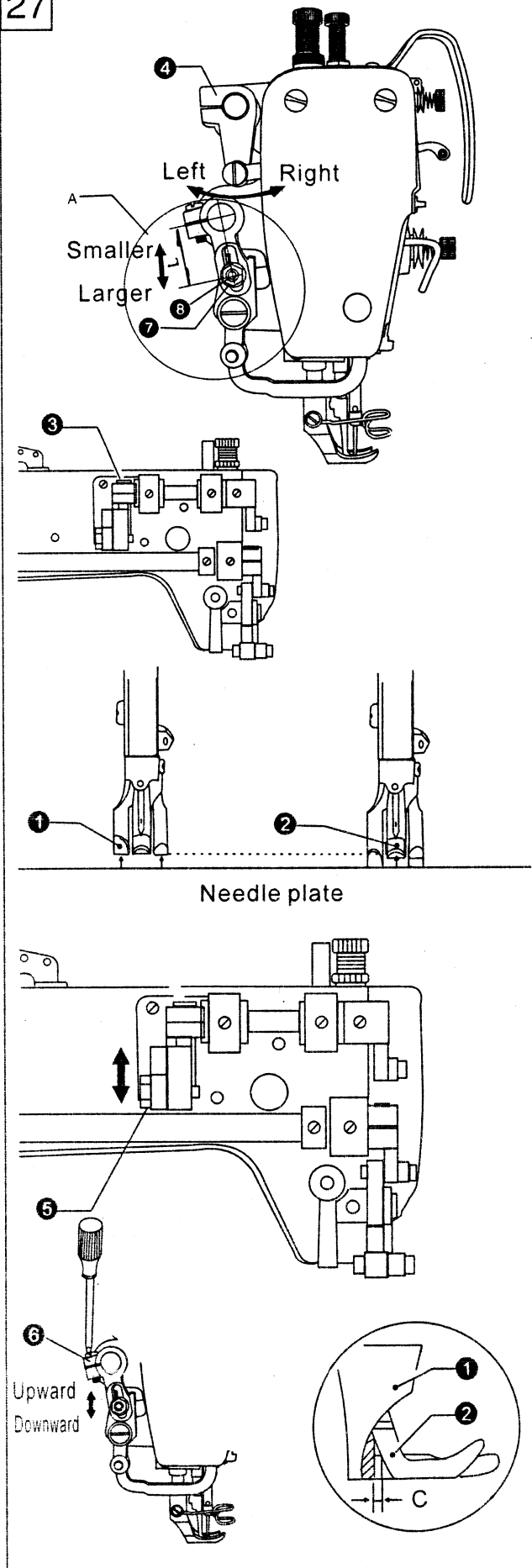
2. Loosen the screw ⑦, and make the hook tip aimed at the center of needle ⑥, the clearance between the hook tip and needle should be 0.05mm
3. Tighten the screw ⑦.



28. Adjusting the oil pump (Fig. 26)

If the oil is not circled observed from the oil gauge window at a lower sewing speed, turn the oil adjustment plate ① to cover the oil hole.





29. Adjusting the lifting amount of presser feet (Fig. 27)

1. Vertical movement of presser foot and walking foot

★The presser foot ① and walking foot ② move vertically one after another

★Usually the stroke of walking foot and presser foot is same or the stroke of walking foot is slightly lower. Place the thread take-up lever at the lowest position, and lower the presser bar lifter, loosen the screw ③ and move the upper feed lifting cam ④.

Move it rightward to make the stroke of two feet be equal

Move it leftward to make the stroke of presser foot be smaller.

2. Adjusting the lifting amount of presser feet

Adjust the lifting amount of two feet to match the materials to be sewn.

Loosen the screw ⑤, and move the screw upward to increase the lifting amount or move the screw downward to decrease the lifting amount.

3. Adjusting the forward/backward clearance of the two feet

To keep the front groove of presser foot not strike the rear of the walking foot, the clearance of C must be kept about 3mm.

Loosen the screw of feed arm R, and then turn the feed rock shaft ⑥ to adjust.

4. Adjusting the feed amount of walking foot (Fig. A)

★The standard ration of feed amount between feed dog and walking foot is 1:1

The feed amount of walking foot can be adjusted to suit for the materials to be sewn.

Loosen the nut ⑦, and move the slide block ⑧

Upward: decrease the distance L to make the feed amount be smaller

Downward: increase the distance L to make the feed amount be larger

30. Clean (Fig. 28)

1. Raise the presser foot;
2. Remove the two screws ① and needle plate ②;
3. Clean the feed dog with a soft brush;
4. Install the needle plate ② by two screws ①.

5. Turn the machine pulley slowly and check if the needle drops into the hole center of needle plate

★If not

- Check if the needle is bent
- Loosen the screw ①, and reinstall the needle plate ②

6. Turn the machine pulley and lift the needle above the needle plate, check if the needle tip is blunt, if yes, change a new one.

7. Tilt back the machine head

8. Remove the bobbin case ④

9. Clean the hook with a soft cloth and check if the hook is worn out

10. Take out the bobbin from the bobbin case, and clean the bobbin case with a soft cloth

11. Insert the bobbin into the bobbin case and place the bobbin case back into the machine

12. Clean the dust on the filter ① of oil pump.

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